Panasonic

TECHNICAL DATA

Indoor Unit

	door ont												
	Class	15	22	28	36	45	56	60	73	90	106	140	160
U1	4-Way Cassette		S-22MU1E51 S-22MU1E5	S-28MU1E51 S-28MU1E5	S-36MU1E51 S-36MU1E5	S-45MU1E51 S-45MU1E5	S-56MU1E51 S-56MU1E5	S-60MU1E51	S-73MU1E51 S-73MU1E5	S-90MU1E51	S-106MU1E51 S-106MU1E5		S-160MU1E51 S-160MU1E5
Y1	4-Way Cassette 60×60		S-22MY1E5	S-28MY1E5	S-36MY1E5	S-45MY1E5	S-56MY1E5						
Y2	4-Way Cassette 60×60		S-22MY2E5	S-28MY2E5	S-36MY2E5	S-45MY2E5	S-56MY2E5						
L1	2-Way Cassette		S-22ML1E5	S-28ML1E5	S-36ML1E5	S-45ML1E5	S-56ML1E5		S-73ML1E5				
D1	1-Way Cassette			S-28MD1E5	S-36MD1E5	S-45MD1E5	S-56MD1E5		S-73MD1E5				
F1	Low Silhouette Ducted		S-22MF1E5	S-28MF1E5	S-36MF1E5	S-45MF1E5	S-56MF1E5		S-73MF1E5	S-90MF1E5	S-106MF1E5	S-140MF1E5	S-160MF1E5
F2	Low Silhouette Ducted		S-22MF2E5	S-28MF2E5	S-36MF2E5	S-45MF2E5	S-56MF2E5	S-60MF2E5	S-73MF2E5	S-90MF2E5	S-106MF2E5	S-140MF2E5	S-160MF2E5
M1	Slim Low Static Ducted	S-15MM1E5	S-22MM1E5	S-28MM1E5	S-36MM1E5	S-45MM1E5	S-56MM1E5						
T1	Ceiling				S-36MT1E5	S-45MT1E5	S-56MT1E5		S-73MT1E5		S-106MT1E5	S-140MT1E5	
K1	Wall Mounted		S-22MK1E5	S-28MK1E5	S-36MK1E5	S-45MK1E5	S-56MK1E5		S-73MK1E5		S-106MK1E5		
K2	Wall Mounted		S-22MK2E5	S-28MK2E5	S-36MK2E5								
R1	Concealed Floor Standing		S-22MR1E5	S-28MR1E5	S-36MR1E5	S-45MR1E5	S-56MR1E5		S-71MR1E5				
P1	Floor Standing		S-22MP1E5	S-28MP1E5	S-36MP1E5	S-45MP1E5	S-56MP1E5		S-71MP1E5				

IMPORTANT! Please Read Before Starting

This air conditioning system meets strict safety and operating standards. As the installer or service person, it is an important part of your job to install or service the system so it operates safely and efficiently.

For safe installation and trouble-free operation, you must:

- Carefully read this instruction booklet before beginning.
- Follow each installation or repair step exactly as shown.
- Observe all local, state, and national electrical codes.
- This product is intended for professional use.
 Permission from the power supplier is required when installing the U-8ME1E81 outdoor unit that is connected to a 16 A distribution network.
- This equipment complies with EN/IEC 61000-3-12 provided that the short-circuit power Ssc is greater than or equals to the values corresponding to each model as shown in the table below at the interface point between the user's supply and the public system. It is the responsibility of the installer or user of the equipment to ensure; by consultation with the distribution network operator if necessary that the equipment is connected only to supply with a short-circuit power Ssc greater than or equals to the values corresponding to each model as shown in the table below.

	U-10ME1E81	U-12ME1E81	U-14ME1E81	U-16ME1E81	U-18ME1E81	U-20ME1E81
Ssc	1.150 kVA	1.550 kVA				

• This equipment complies with EN/IEC 61000-3-11 provided that the system impedance Zmax is less than or equal to the values corresponding to each model as shown in the table below at the interface point between the user's supply and the public system. Consult with the supply authority for the system impedance Zmax.

	U-10ME1E81	U-12ME1E81	U-14ME1E81	U-16ME1E81	U-18ME1E81	U-20ME1E81
Zma	х —	0.290 Ω	0.290 Ω	$0.290~\Omega$	0.290 Ω	0.290 Ω

 Pay close attention to all warning and caution notices given in this manual.



This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.



This symbol refers to a hazard or unsafe practice which can result in personal injury or product or property damage.

If Necessary, Get Help

These instructions are all you need for most installation sites and maintenance conditions. If you require help for a special problem, contact our sales/service outlet or your certified dealer for additional instructions.

In Case of Improper Installation

The manufacturer shall in no way be responsible for improper installation or maintenance service, including failure to follow the instructions in this document.

SPECIAL PRECAUTIONS

WARNING When Wiring



ELECTRICAL SHOCK CAN CAUSE SEVERE PERSONAL INJURY OR DEATH. ONLY A QUALIFIED, EXPERIENCED ELECTRICIAN SHOULD ATTEMPT TO WIRE THIS SYSTEM.

- Do not supply power to the unit until all wiring and tubing are completed or reconnected and checked.
- Highly dangerous electrical voltages are used in this system.
 Carefully refer to the wiring diagram and these instructions when wiring. Improper connections and inadequate grounding can cause accidental injury or death.
- Connect all wiring tightly. Loose wiring may cause overheating at connection points and a possible fire hazard.
- Provide a power outlet to be used exclusively for each unit.
- ELCB must be incorporated in the fixed wiring.
 Circuit breaker must be incorporated in the fixed wiring in accordance with the wiring regulations.

	U-8ME1E81	U-10	ME1E81	U-12ME1	E81	U-14ME1E81
Circuit breaker	25 A	2	25 A	35 A	\	35 A
	U-16ME1E8		U-18M	E1E81	U-2	20ME1E81
Circuit breaker	45 A		50	Α	50 A	

- Provide a power outlet exclusively for each unit, and full disconnection means having a contact separation in all poles must be incorporated in the fixed wiring in accordance with the wiring rules.
- To prevent possible hazards from insulation failure, the unit must be grounded.



When Transporting

Be careful when picking up and moving the indoor and outdoor units. Get a partner to help, and bend your knees when lifting to reduce strain on your back. Sharp edges or thin aluminum fins on the air conditioner can cut your fingers.

When Installing...

Select an installation location which is rigid and strong enough to sup port or hold the unit, and select a location for easy maintenance.

...In a Room

Properly insulate any tubing run inside a room to prevent "sweating" that can cause dripping and water damage to walls and floors.



Keep the fire alarm and the air outlet at least 1.5 m away from the unit.

...In Moist or Uneven Locations

Use a raised concrete pad or concrete blocks to provide a solid, level foundation for the outdoor unit. This prevents water damage and abnormal vibration.

...In an Area with High Winds

Securely anchor the outdoor unit down with bolts and a metal frame. Provide a suitable air baffle.

...In a Snowy Area (for Heat Pump-type Systems)
Install the outdoor unit on a raised platform that is higher than drifting snow. Provide snow vents.

When Connecting Refrigerant Tubing

 When performing piping work do not mix air except for specified refrigerant (R410A) in refrigeration cycle. It causes capacity down, and risk of explosion and injury due to high tension inside the refrigerant cycle.



- Refrigerant gas leakage may cause fire.
- Do not add or replace refrigerant other than specified type. It may cause product damage, burst and injury, etc.
- Ventilate the room well, in the event that is refrigerant gas leaks during the installation. Be careful not to allow contact of the refrigerant gas with a flame as this will cause the generation of poisonous gas.
- · Keep all tubing runs as short as possible.
- · Use the flare method for connecting tubing.
- Apply refrigerant lubricant to the matching surfaces of the flare and union tubes before connecting them, then tighten the nut with a torque wrench for a leak-free connection.
- · Check carefully for leaks before starting the test run.
- Do not leak refrigerant while piping work for an installation or re-installation, and while repairing refrigeration parts.

Handle liquid refrigerant carefully as it may cause frostbite.

When Servicing

 Turn the power OFF at the main power box (mains), wait at least 10 minutes until it is discharged, then open the unit to check or repair electrical parts and wiring.



- Keep your fingers and clothing away from any moving parts.
- Clean up the site after you finish, remembering to check that no metal scraps or bits of wiring have been left inside the unit being serviced.



- This product must not be modified or disassembled under any circumstances. Modified or disassembled unit may cause fire, electric shock or injury.
- Do not clean inside the indoor and outdoor units by users. Engage authorized dealer or specialist for cleaning.
- In case of malfunction of this appliance, do not repair by yourself.
 Contact to the sales dealer or service dealer for a repair.

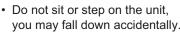


- Do not touch the air inlet or the sharp aluminum fins of the outdoor unit. You may get injured.
- Ventilate any enclosed areas when installing or testing the refrigeration system. Escaped refrigerant gas, on contact with fire or heat, can produce dangerously toxic gas.
- Confirm after installation that no refrigerant gas is leaking. If the gas comes in contact with a burning stove, gas water heater, electric room heater or other heat source, it can cause the generation of poisonous gas.

Others



 Do not touch the air inlet or the sharp aluminum fins of the outdoor unit. You may get injured.





 Do not stick any object into the FAN CASE.



You may be injured and the unit may be damaged.



Check of Density Limit

The room in which the air conditioner is to be installed requires a design that in the event of refrigerant gas leaking out, its density will not exceed a set limit.

The refrigerant (R410A), which is used in the air conditioner, is safe, without the toxicity or combustibility of ammonia, and is not restricted by laws imposed to protect the ozone layer. However, since it contains more than air, it poses the risk of suffocation if its density should rise excessively. Suffocation from leakage of refrigerant is almost non-existent. With the recent increase in the number of high density buildings, however, the installation of multi air conditioner systems is on the increase because of the need for effective use of floor space, individual control, energy conservation by curtailing heat and carrying power, etc.

Most importantly, the multi air conditioner system is able to replenish a large amount of refrigerant compared to conventional individual air conditioners. If a single unit of the multi air conditioner system is to be installed in a small room, select a suitable model and installation procedure so that if the refrigerant accidentally leaks out, its density does not reach the limit (and in the event of an emergency, measures can be made before injury can occur).

In a room where the density may exceed the limit, create an opening with adjacent rooms, or install mechanical ventilation combined with a gas leak detection device. The density is as given below.

Total amount of refrigerant (kg)

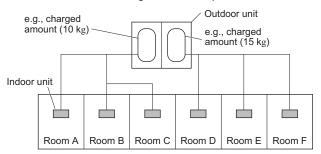
Min. volume of the indoor unit installed room (m³)
≤ Density limit (kg/m³)

The density limit of refrigerant which is used in multi air conditioners is 0.3 kg/m³ (ISO 5149).

NOTE

 If there are 2 or more refrigerating systems in a single refrigerating device, the amount of refrigerant should be as charged in each independent device.

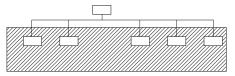
For the amount of charge in this example:



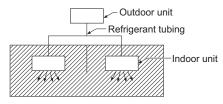
The possible amount of leaked refrigerant gas in rooms A, B and C is $10 \ kg$.

The possible amount of leaked refrigerant gas in rooms D, E and F is $15\ kg$.

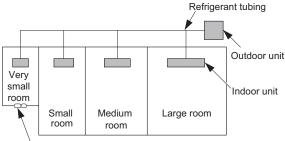
- The standards for minimum room volume are as follows.
- (1) No partition (shaded portion)



(2) When there is an effective opening with the adjacent room for ventilation of leaking refrigerant gas (opening without a door, or an opening 0.15% or larger than the respective floor spaces at the top or bottom of the door).

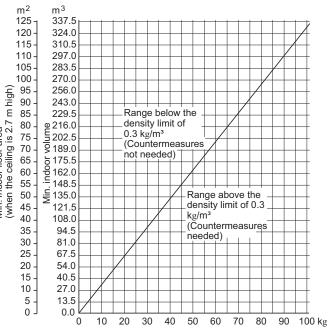


(3) If an indoor unit is installed in each partitioned room and the refrigerant tubing is interconnected, the smallest room of course becomes the object. But when mechanical ventilation is installed interlocked with a gas leakage detector in the smallest room where the density limit is exceeded, the volume of the next smallest room becomes the object.



Mechanical ventilation device - Gas leak detector

The minimum indoor floor space compared with the amount of refrigerant is roughly as follows: (When the ceiling is 2.7 m high)



Total amount of refrigerant

iii

Precautions for Installation Using New Refrigerant

1. Care regarding tubing

- 1-1. Process tubing
- Material: Use C1220 phosphorous deoxidized copper specified in JIS H3300 "Copper and Copper Alloy Seamless Pipes and Tubes." For tubes of ø22.22 or larger, use C1220 T-1/2H material or H material, and do not bend the tubes.
- Tubing size: Be sure to use the sizes indicated in the table below.
- Use a tube cutter when cutting the tubing, and be sure to remove any flash. This also applies to distribution joints (optional).
- When bending tubing, use a bending radius that is 4 times the outer diameter of the tubing or larger.



CAUTION

Use sufficient care in handling the tubing. Seal the tubing ends with caps or tape to prevent dirt, moisture, or other foreign substances from entering. These substances can result in system malfunction.

		Unit: mm		
Т	45.00	40.05		
	15.88	19.05		

Ма	Material		0							
Conner tube	Outer diameter	6.35	9.52	12.7	15.88	19.05				
Copper tube	Wall thickness	0.8	0.8	0.8	1.0	1.2				

Unit: mm

Ma	nterial		1/2 H, H							
Conner tube	Outer diameter	22.22	25.4	28.58	31.75	38.1	41.28			
Copper tube	Wall thickness	1.0	1.0	1.0	1.1	over 1.35	over 1.45			

^{1-2.} Prevent impurities including water, dust and oxide from entering the tubing. Impurities can cause R410A refrigerant deterioration and compressor defects. Due to the features of the refrigerant and refrigerating machine oil, the prevention of water and other impurities becomes more important than ever.

2. Be sure to recharge the refrigerant only in liquid form.

- 2-1. Since R410A is a non-azeotrope, recharging the refrigerant in gas form can lower performance and cause defects in the unit.
- 2-2. Since refrigerant composition changes and performance decreases when gas leaks, collect the remaining refrigerant and recharge the required total amount of new refrigerant after fixing the leak.

3. Different tools required

3-1. Tool specifications have been changed due to the characteristics of R410A. Some tools for R22- and R407C-type refrigerant systems cannot be used.

Item	New tool?	R407C tools compatible with R410A?	Remarks
Manifold gauge	Yes	No	Types of refrigerant, refrigerating machine oil, and pressure gauge are different.
Charge hose Yes No		No	To resist higher pressure, material must be changed.
Vacuum pump	Yes	Yes	Use a conventional vacuum pump if it is equipped with a check valve. If it has no check valve, purchase and attach a vacuum pump adapter.
Leak detector	Yes	No	Leak detectors for CFC and HCFC that react to chlorine do not function because R410A contains no chlorine. Leak detectors for HFC134a can be used for R410A.
Flaring oil	Yes	No	For systems that use R22, apply mineral oil (Suniso oil) to the flare nuts on the tubing to prevent refrigerant leakage. For machines that use R407C or R410A, apply synthetic oil (ether oil) to the flare nuts.

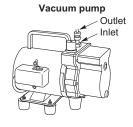
^{*} Using tools for R22 and R407C and new tools for R410A together can cause defects.

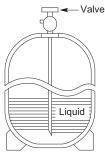
3-2. Use R410A exclusive cylinder only.

Single-outlet valve (with siphon tube) Liquid refrigerant should be recharged with the cylinder standing on end as shown.









1. Line-up

Indoor units

Type (22 28 38 36 45 56 60 73 90 106 140 150 150 (Capacity May (Capacity	maoor units											
(BTUM) Cogling		22	28	36	45	56	60	73	90	106	140	160
### Hefining	Capacity: kW (BTU/h) Cooling	2.2 (7,500)	2.8 (9,600)	3.6 (12,000)	4.5 (15,000)	5.6 (19,000)	6.0 (20,500)	7.3 (25,000)	9.0 (30,000)	10.6 (36,000)	14.0 (47,800)	16.0 (54,600)
Type		2.5 (8,500)	3.2 (11,000)	4.2 (14,000)	5.0 (17,000)	6.3 (21,000)	7.1 (24,200)	8.0 (27,000)	10.0 (34,000)	11.4 (39,000)	16.0 (54,600)	18.0 (61,500)
## SZAMUES \$-28MUES \$-58MUES \$-56MUES												
60-960 Type (17 Type) \$22MYES \$28MYES \$38MYES \$45MYES \$58MYES \$58MYES \$24MYES \$24MYES \$24MYES \$24MYES \$34MYES \$45MYES \$58MYES \$24MYES \$24MYES \$24MYES \$24MYES \$24MYES \$34MYES \$34MY	(U1 Type)						S-60MU1E51		S-90MU1E51			
4-Way Cassette 60-60 Type (Y2 Type) 5-22MLES 5-28MLES 5-	60×60 Type											
60x60 Type (Y2 Type) S-22MY2E5 S-28MY2E5 S-36MY2E5 S-45MY2E5 S-56MY2E5 S-56MY2E5 2-Way Cassette Type (L1 Type) S-22MX1E5 S-28MX1E5 S-28MX1E5 S-36MX1E5 S-45MX1E5 S-56MX1E5 S-56MX1E5 S-56MX1E5 S-73MX1E5 Wall Mounted Type (X2 Type) S-22MX2E5 S-28MX2E5 S-28MX2E5 S-36MX2E5 S-36MX1E5 S-56MX1E5 S-56MX1E5 S-73MX1E5 Wall Mounted Type (X1 Type) S-22MX2E5 S-28MX2E5 S-36MX2E5 S-36MX2E5 S-36MX1E5 S-56MX1E5 S-56MX1E5 S-73MX1E5 S-73MX1E5 Celling Type (T1 Type) S-22MX2E5 S-26MX2E5 S-36MX2E5 S-36MX2E5 S-36MX1E5 S-56MX1E5 S-56MX1E5 S-73MX1E5 S-73MX1E5 S-106MX1E5 S-106M	(Y1 Type)	S-22MY1E5	S-28MY1E5	S-36MY1E5	S-45MY1E5	S-56MY1E5						
Type (L1 Type)	60×60 Type	S-22MY2E5	S-28MY2E5	S-36MY2E5	S-45MY2E5							
Wall Mounted Type												
Type		S-22ML1E5	S-28ML1E5	S-36ML1E5	S-45ML1E5	S-56ML1E5		S-73ML1E5				
Wall Mounted Type												
Type (K2 Type) S-22MK2E5 S-28MK2E5 S-36MK2E5 S-36MT1E5 S-45MT1E5 S-56MT1E5 S-56MT1E5 S-75MT1E5 S-140MT1E5 S-140MT1E5 1-Way Cassette Type (D1 Type) Low Silhouette Ducted Type (F1 Type) S-22MF1E5 S-36MF1E5 S-36MF1E5 S-36MF1E5 S-56MF1E5 S-56MF1E5 S-56MF1E5 S-160MF1E5 S-160		S-22MK1E5	S-28MK1E5	S-36MK1E5	S-45MK1E5	S-56MK1E5		S-73MK1E5		S-106MK1E5		
Ceiling Type (T1 Type) S-28M/2E5 S-28M/2E5 S-38M/1E5 S-45M/1E5 S-45M/1E5 S-56M/1E5 S-56M/1E5 S-73M/1E5 S-100M/1E5 S-100M												
(T1 Type) S.36MT1E5 S.45MT1E5 S.56MT1E5 S.56MT1E5 S.73MT1E5 S.106MT1E5 S.140MT1E5 S.140MT1E5 S.140MT1E5 S.140MT1E5 S.140MT1E5 S.140MT1E5 S.140MT1E5 S.160MT1E5 S.160		S-22MK2E5	S-28MK2E5	S-36MK2E5								
1-Way Cassette Type (D1 Type) S-28MD1E5 S-36MD1E5 S-36M				CIETALIA DE	CIE SE	CITETIAN .		CITE STATE OF THE PARTY OF THE		CIE SELECTION OF THE PERSON OF	CIE ELECTION OF THE PERSON OF	
Type (D1 Type) S-28MD1E5 S-36MD1E5 S-45MD1E5 S-45MD1E5 S-56MD1E5 S-73MD1E5 S-73MD	(11 Type)			S-36MT1E5	S-45MT1E5	S-56MT1E5		S-73MT1E5		S-106MT1E5	S-140MT1E5	
S-28MD1E5 S-36MD1E5 S-36MD1E5 S-56MD1E5 S-56MD1E5 S-73MD1E5 S-73MD												
Ducted Type (F1 Type) S-22MF1E5 S-28MF1E5 S-28MF1E5 S-28MF1E5 S-28MF1E5 S-28MF1E5 S-28MF1E5 S-28MF1E5 S-28MF1E5 S-28MF1E5 S-36MF1E5 S-3	Туре (БТТуре)		S-28MD1E5	S-36MD1E5	S-45MD1E5	S-56MD1E5		S-73MD1E5				
Concealed Floor Standing Type (P1 Type) S.22MF1E5 S.28MF1E5 S.36MF1E5 S.36MF1E5 S.45MF1E5 S.56MF1E5 S.56M									000	0000	0000	000
Ducted Type (F2 Type) S-22MF2E5 S-28MF2E5 S-36MF2E5 S-56MF2E5 S-56MF2E5 S-60MF2E5 S-90MF2E5 S-106MF2E5 S-160MF2E5 S-1		S-22MF1E5	S-28MF1E5	S-36MF1E5	S-45MF1E5	S-56MF1E5				S-106MF1E5	S-140MF1E5	
Slim Low Static Ducted Type (M1 Type) S-22MM1E5 S-28MM1E5 S-36MM1E5 S-36MM1E5 S-36MM1E5 S-36MM1E5 S-36MP1E5 S-36MP1E5 S-71MP1E5 Concealed Floor Standing Type (R1 Type)	Ducted Type											
Ducted Type (M1 Type) S-22MM1E5 S-28MM1E5 S-36MM1E5 S-45MM1E5 S-56MM1E5 S-56MM1E5 Floor Standing Type (P1 Type) S-22MP1E5 S-28MP1E5 S-36MP1E5 S-45MP1E5 S-56MP1E5 S-71MP1E5 Concealed Floor Standing Type (R1 Type)	(ги туре)	S-22MF2E5	S-28MF2E5	S-36MF2E5	S-45MF2E5	S-56MF2E5	S-60MF2E5	S-73MF2E5	S-90MF2E5	S-106MF2E5	S-140MF2E5	S-160MF2E5
Floor Standing Type (P1 Type) S-22MM1E5 S-28MM1E5 S-36MM1E5 S-	Ducted Type											
Floor Standing Type (P1 Type) S-22MP1E5 S-28MP1E5 S-36MP1E5 S-45MP1E5 S-56MP1E5 S-71MP1E5 Concealed Floor Standing Type (R1 Type)	(M1 Type)	S-22MM1E5	S-28MM1E5	S-36MM1E5	S-45MM1E5	S-56MM1E5						
(P1 Type) S-22MP1E5 S-28MP1E5 S-36MP1E5 S-45MP1E5 S-56MP1E5 Concealed Floor Standing Type (R1 Type) (R1												
Standing Type (R1 Type)		S-22MP1E5	S-28MP1E5	S-36MP1E5	S-45MP1E5	S-56MP1E5		S-71MP1E5				
(R1 Type)												
		S-22MR1E5	S-28MR1E5	S-36MR1E5	S-45MR1E5	S-56MR1E5		S-71MR1E5				

Туре	73	106	140	224	280
High Static Pressure Ducted Type (E1 Type)	S-73ME1E5	S-106ME1E5	S-140ME1E5	S-224ME1E5 S-224ME1E5A	S-280ME1E5

3-1. General Precautions on Wiring

- (1) Before wiring, confirm the rated voltage of the unit as shown on its nameplate, then carry out the wiring closely following the wiring diagram.
- (2) Provide a power outlet to be used exclusively for each unit, and a power supply disconnect, circuit breaker and earth leakage breaker for overcurrent protection should be provided in the exclusive line.
- (3) To prevent possible hazards from insulation failure, the unit must be grounded.
- (4) Each wiring connection must be done in accordance with the wiring system diagram. Wrong wiring may cause the unit to misoperate or become damaged.
- (5) Do not allow wiring to touch the refrigerant tubing, compressor, or any moving parts of the fan.
- (6) Unauthorized changes in the internal wiring can be very dangerous. The manufacturer will accept no responsibility for any damage or misoperation that occurs as a result of such unauthorized changes.

- (7) Regulations on wire diameters differ from locality to locality. For field wiring rules, please refer to your LOCAL ELECTRICAL CODES before beginning. You must ensure that installation complies with all relevant rules and regulations.
- (8) To prevent malfunction of the air conditioner caused by electrical noise, care must be taken when wiring as follows:
- The remote control wiring and the inter-unit control wiring should be wired apart from the inter-unit power wiring.
- Use shielded wires for inter-unit control wiring between units and ground the shield on both sides.
- (9) If the power supply cord of this appliance is damaged, it must be replaced by a repair shop appointed by the manufacturer, because special purpose tools are required.
- (10) Use a waterproof conduit for outdoor unit wiring to avoid damaging the wire and to prevent accumulation of liquid inside the unit.

3-2. Recommended Wire Length and Wire Diameter for Power Supply System

Outdoor unit

	(A) Pow	er supply	Time delay fuse or
	Wire size	Max. length	circuit capacity
U-8ME1E81	4 mm²	56 m	25 A
U-10ME1E81	4 mm²	46 m	25 A
U-12ME1E81	6 mm²	65 m	35 A
U-14ME1E81	10 mm²	91 m	35 A
U-16ME1E81	10 mm²	75 m	45 A
U-18ME1E81	10 mm²	70 m	50 A
U-20ME1E81	10 mm²	58 m	50 A

	(A) Pow	er supply	Time delay fuse or
	Wire size	Max. length	circuit capacity
	6 mm²	84 m	35 A
	6 mm²	69 m	35 A
or	6 mm²	65 m	35 A
	10 mm²	91 m	50 A
	10 mm²	75 m	50 A
	10 mm²	70 m	50 A
	10 mm²	58 m	50 A

Indoor unit

Turno	(B) Powe	(B) Power supply				
Type	Minimum 2 mm ²	2.5 mm ²	circuit capacity			
K2	Max. 150 m	_	15 A			
Y2	Max. 130 m	_	15 A			
K1	_	Max. 150 m	10 – 16 A			
D1, L1, U1, Y1, T1, F1, M1, P1, R1	_	Max. 130 m	10 – 16 A			
E1 (73, 106, 140)		Max. 60 m	10 – 16 A			
E1 (224)	_	Max. 50 m	10 – 16 A			
E1 (280)	_	Max. 30 m	10 – 16 A			

Control wiring

(C) Inter-unit (between outdoor and indoor units) control wiring						
0.75 mm² (AWG #18) Use shielded wiring*	or	2.0 mm² (AWG #14) Use shielded wiring*				
Max. 1,000 m		Max. 2,000 m				

(D) Remote control wiring

0.75 mm² (AWG #18)

Max. 500 m

NOTE

* With ring-type wire terminal.

(E) Control wiring for group control

0.75 mm² (AWG #18)

Max. 200 m (Total)

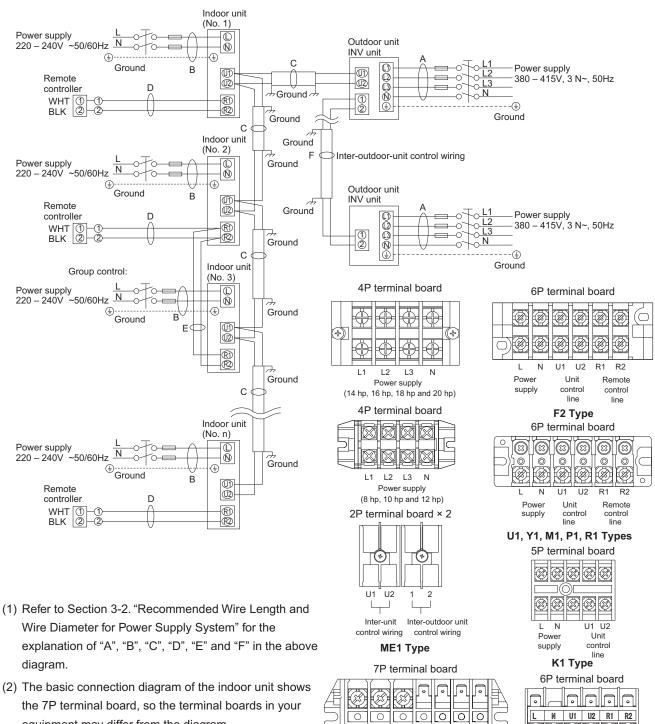
(F) Inter-outdoor unit control wiring

0.75 mm² (AWG #18)

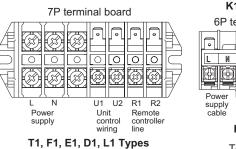
Use shielded wiring

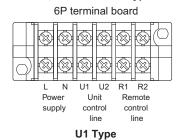
Max. 300 m

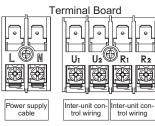
3-3. Wiring System Diagrams



- (2) The basic connection diagram of the indoor unit shows equipment may differ from the diagram.
- (3) Refrigerant Circuit (R.C.) address should be set before turning the power on.
- (4) Address setting can be executed by remote controller automatically. Refer to Section 5.
- (5) Regarding S-280ME1E5, the power supply is 220-240V, 50Hz.







盟

Remote

Inter-unit

control wiring

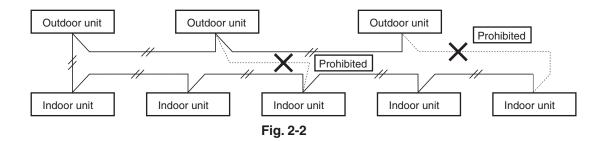
K2 Type

Y2 Type

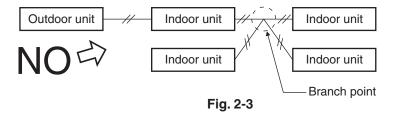


CAUTION

- (1) When linking outdoor units in a network, disconnect the terminal extended from the short plug (CN072, 2P Black, location: right bottom on the outdoor main control PCB) from all outdoor units except any one of the outdoor units.
 - (When shipping: In shorted condition.)
 - For a system without link (no connection wiring between outdoor units), do not remove the short plug.
- (2) Do not install the inter-unit control wiring in a way that forms a loop. (Fig. 2-2)



(3) Do not install inter-unit control wiring such as star branch wiring. Star branch wiring causes misaddress setting.



(4) If branching the inter-unit control wiring, the number of branch points should be 16 or fewer. (Branches less than 1 m are not included in the total branch number.) (Fig. 2-4)

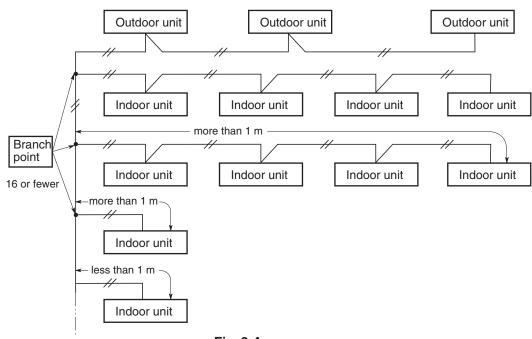
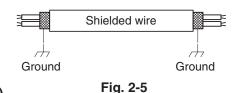


Fig. 2-4

- (5) Use shielded wires for inter-unit control wiring (c) and ground the shield on both sides, otherwise misoperation from noise may occur. (Fig. 2-5) Connect wiring as shown in Section "3-3. Wiring System Diagram."
- (6) Use the standard power supply cables for Europe (such as H05RN-F or H07RN-F which conforms to CENELEC (HAR) rating specifications) or use the cables based on IEC standard. (60245 IEC57, 60245 IEC66)





WARNING

Loose wiring may cause the terminal to overheat or result in unit malfunction. A fire hazard may also exist.

Therefore, ensure that all wiring is tightly connected.

When connecting each power wire to the terminal, follow the instructions on "How to connect wiring to the terminal" and fasten the wire securely with the fixing screw of the terminal plate.

How to connect wiring to the terminal

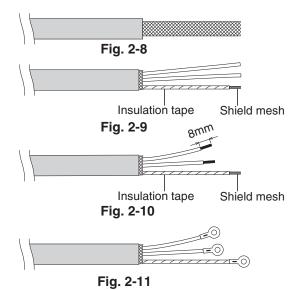
■ For stranded wiring

- Cut the wire end with cutting pliers, then strip the insulation to expose the stranded wiring about 10 mm and tightly twist the wire ends. (Fig. 2-6)
- (2) Using a Phillips head screwdriver, remove the terminal screw(s) on the terminal plate.
- (3) Using a ring connector fastener or pliers, securely clamp each stripped wire end with a ring pressure terminal.
- (4) Place the ring pressure terminal, and replace and tighten the removed terminal screw using a screwdriver. (Fig. 2-7)

Stranded wire Ring Strip 10 mm pressure terminal Fig. 2-6 Special Screw washer Ring pressure Screw and terminal Special washer Terminal plate Wire Ring pressure terminal Wire Fig. 2-7

■ Examples of shield wires

- (1) Remove cable coat not to scratch braided shield. (Fig. 2-8)
- (2) Ravel braided shield carefully and put tightly braided shield together.
 - Coat with insulation tube or wrap insulation tape after putting tightly. (Fig. 2-9)
- (3) Remove coat of signal wire. (Fig. 2-10)
- (4) Connect signal wire removed coat and shield wire with pressure terminal. (Fig. 2-11)



■ Earth wire for power supply

The earth wire should be longer than the other lead wires for electrical safety.

■ Wiring sample

Indoor Unit: E1 Type (73, 106, 140)

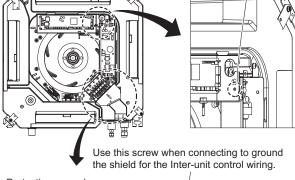
Functional ground screw (External Electronic Expansion Valve Kit and Schedule Timer) Use this screw when connecting to ground the shield for the Inter-unit control wiring Remote Control Wiring Inter-unit Control Wiring Power Supply

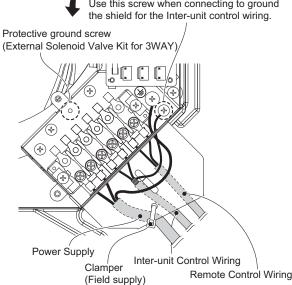
Protective ground screw (External Solenoid Valve Kit for 3WAY)

Indoor Unit: Y1 Type

Expansion Valve Kit and Schedule Timer)

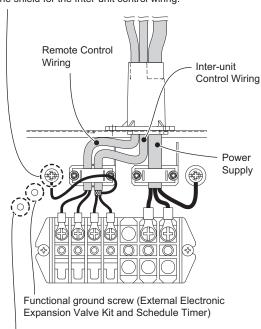
Functional ground screw (External Electronic





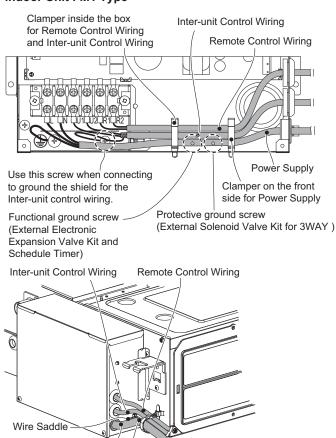
Indoor Unit: E1 Type (224, 280)

Use this screw when connecting to ground the shield for the Inter-unit control wiring.



Protective ground screw (External Solenoid Valve Kit for 3WAY and RAP valve Kit)

Indoor Unit: M1 Type



Route the power supply cord through the ring of the supplied wire saddle and clamp the cord.

Power Supply

Supplied Clamper *

17-1. Specifications

Unit specifications (A)

MODEL No.	Indoor l	Jnit			S-15	MM1E5		
POWER SOURCE		220 - 230 - 240 V, single-phase, 50/60 Hz						
PERFORMANCE				Cooling			Heating	
Compaih		kW		1.5			1.7	
Capacity		BTU / h		5,100			5,800	
Air circulation (Hi / N	/le / Lo)	m³/h			480 / 4	120 / 360		
Moisture removal (H	ligh)	Liters / h		0.2			_	
External static press	sure (High)	Pa {mmAq}	10 {1.0}:	At shipmen	t 30 {3.	1}: Using sl	hort circuit o	connection
ELECTRICAL RATIN	IGS							
Voltage rating		V	220	230	240	220	230	240
Available voltage rar	nge	V		198 - 264			198 - 264	
Running amperes		А	0.26	0.26	0.26	0.23	0.23	0.23
Power input		W	36	36	36	26	26	26
Power factor		%	63	60	58	51	49	47
Max. starting amper	es	Α	_	_	_	_	_	_
FEATURES								
Controls			Microprocessor					
Timer			ON / OFF Timer (Max. 72 h)					
Fan speeds			3 and Automatic control					
Air filter			Washable, easy access					
Refrigerant control			Electronic expansion valve					
Operation sound (Hi	i / Me / Lo)	dB-A	28 / 27 / 25					
Using short circuit co	nnection (Hi / Me / Lo)	dB-A	30 / 29 / 27					
Refrigerant tubing co	onnections		Flare type					
Refrigerant tube	Liquid tube	mm (in.)			6.35	5 (1 / 4)		
diameter	Gas tube	mm (in.)	12.7 (1 / 2)					
Drain connection					OD	26 mm		
Drain pump			Max. head 500 mm above drain connection				า	
Remote controller			Optional (Wired / Wireless)					
Refrigerant tubing ki	it / Accessories					_		
Color (Approximate	value)					_		
DIMENSIONS & WEIGHT		Unit dimensions Package dimension			sions			
	Height	mm (in.)	2	200 (7-7 / 8))	2	20 (8-21 / 3	2)
Unit dimensions	Width	mm (in.)	75	60 (29-17 / 3	32)	10	30 (40-35 /	64)
	Depth	mm (in.)	64	0 (25-13 / 6	54)	74	15 (29-21 / 6	64)
Net weight		kg (lbs.)	19 (42)					
Shipping weight		kg (lbs.)	23 (51)					
Shipping volume		m³ (cu.ft)			0.16	9 (5.97)		

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

Rated conditions

Unit specifications (B)

MODEL No.	Indoor l	Jnit			S-22	MM1E5		
POWER SOURCE			220 - 230 - 240 V, single-phase, 50/60 Hz					
PERFORMANCE				Cooling			Heating	
Compaih		kW		2.2			2.5	
Capacity		BTU / h		7,500			8,500	
Air circulation (Hi / N	/le / Lo)	m³ / h			480 / 4	120 / 360		
Moisture removal (H	ligh)	Liters / h		0.3			_	
External static press	sure (High)	Pa {mmAq}	10 {1.0}:	At shipmen	t 30 {3.	1}: Using sl	hort circuit o	connection
ELECTRICAL RATIN	IGS							
Voltage rating		V	220	230	240	220	230	240
Available voltage rar	nge	V		198 - 264			198 - 264	
Running amperes		Α	0.26	0.26	0.26	0.23	0.23	0.23
Power input		W	36	36	36	26	26	26
Power factor		%	63	60	58	51	49	47
Max. starting amper	es	Α	_	_	_	_	_	_
FEATURES								
Controls			Microprocessor					
Timer			ON / OFF Timer (Max. 72 h)					
Fan speeds			3 and Automatic control					
Air filter			Washable, easy access					
Refrigerant control			Electronic expansion valve					
Operation sound (Hi	i / Me / Lo)	dB-A	28 / 27 / 25					
Using short circuit co	nnection (Hi / Me / Lo)	dB-A	30 / 29 / 27					
Refrigerant tubing c	onnections		Flare type					
Refrigerant tube	Liquid tube	mm (in.)			6.35	5 (1 / 4)		
diameter	Gas tube	mm (in.)	12.7 (1 / 2)					
Drain connection			OD26 mm					
Drain pump			Max. head 500 mm above drain connection				ı	
Remote controller			Optional (Wired / Wireless)					
Refrigerant tubing ki	it / Accessories		ļ			_		
Color (Approximate	value)					_		
DIMENSIONS & WEI	DIMENSIONS & WEIGHT		Ur	nit dimensio	าร	Pack	kage dimen	sions
	Height	mm (in.)	2	200 (7-7 / 8)	1	2:	20 (8-21 / 3	2)
Unit dimensions	Width	mm (in.)	75	0 (29-17 / 3	2)	10	30 (40-35 /	64)
	Depth	mm (in.)	64	0 (25-13 / 6	4)	74	15 (29-21 / 6	64)
Net weight		kg (lbs.)	19 (42)					
Shipping weight		kg (lbs.)	23 (51)					
Shipping volume		m³ (cu.ft)			0.16	9 (5.97)		

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

Rated conditions

Unit specifications (C)

MODEL No.	Indoor l	Jnit	S-28MM1E5					
POWER SOURCE			220 - 230 - 240 V, single-phase, 50/60 Hz					
PERFORMANCE				Cooling			Heating	
		kW	ĺ	2.8 3.2			3.2	
Capacity		BTU / h	ĺ	9,600			11,000	
Air circulation (Hi / I	Me / Lo)	m³/h			510/4	450 / 390		
Moisture removal (H	ligh)	Liters / h		0.7			_	
External static press	sure (High)	Pa {mmAq}	15 {1.5}:	At shipment	30 {3.	1}: Using sl	hort circuit c	onnection
ELECTRICAL RATIN	NGS							
Voltage rating		V	220	230	240	220	230	240
Available voltage ra	nge	V		198 - 264			198 - 264	
Running amperes		Α	0.30	0.30	0.30	0.27	0.27	0.27
Power input		W	40	40	40	30	30	30
Power factor		%	61	58	56	51	48	46
Max. starting amper	res	Α	_	_	_	_	_	_
FEATURES								
Controls			Microprocessor					
Timer			ON / OFF Timer (Max. 72 h)					
Fan speeds			3 and Automatic control					
Air filter			Washable, easy access					
Refrigerant control			Electronic expansion valve					
Operation sound (H	i / Me / Lo)	dB-A	30 / 29 / 27					
Using short circuit co	nnection (Hi / Me / Lo)	dB-A	32 / 31 / 29					
Refrigerant tubing of	onnections		Flare type					
Refrigerant tube	Liquid tube	mm (in.)	ļ		6.35	5 (1 / 4)		
diameter	Gas tube	mm (in.)	12.7 (1 / 2)					
Drain connection					OD2	26 mm		
Drain pump			Max. head 500 mm above drain connection				1	
Remote controller			Optional (Wired / Wireless)					
Refrigerant tubing k						_		
Color (Approximate						_		
DIMENSIONS & WE				nit dimensior			kage dimens	
	Height	mm (in.)		200 (7-7 / 8)		 	20 (8-21 / 3	-
Unit dimensions	Width	mm (in.)	1	0 (29-17 / 3		1	30 (40-35 /	
	Depth	mm (in.)	64	0 (25-13 / 6			15 (29-21 / 6	54)
Net weight		kg (lbs.)				(42)		
Shipping weight		kg (lbs.)	23 (51)					
Shipping volume		m³ (cu.ft)	0.169 (5.97)					

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

Rated conditions

Unit specifications (D)

MODEL No.	Indoor l	Jnit			S-36	MM1E5		
POWER SOURCE			220 - 230 - 240 V, single-phase, 50/60 Hz					
PERFORMANCE				Cooling			Heating	
Compaih		kW		3.6			4.2	
Capacity		BTU / h		12,000			14,000	
Air circulation (Hi / N	fle / Lo)	m³/h			540 / 4	480 / 420		
Moisture removal (H	ligh)	Liters / h		1.2			_	
External static press	sure (High)	Pa {mmAq}	15 {1.5}:	At shipmen	t 40 {4.	1}: Using sl	nort circuit d	connection
ELECTRICAL RATIN	IGS							
Voltage rating		V	220	230	240	220	230	240
Available voltage rar	nge	V		198 - 264			198 - 264	
Running amperes		Α	0.31	0.31	0.31	0.28	0.28	0.28
Power input		W	42	42	42	32	32	32
Power factor		%	62	59	56	52	50	48
Max. starting amper	es	А	_	_	_	_	_	_
FEATURES								
Controls			Microprocessor					
Timer			ON / OFF Timer (Max. 72 h)					
Fan speeds			3 and Automatic control					
Air filter			Washable, easy access					
Refrigerant control			Electronic expansion valve					
Operation sound (Hi	/ Me / Lo)	dB-A	32 / 30 / 28					
Using short circuit co	nnection (Hi / Me / Lo)	dB-A	34 / 32 / 30					
Refrigerant tubing co	onnections		Flare type					
Refrigerant tube	Liquid tube	mm (in.)			6.35	6.35 (1 / 4)		
diameter	Gas tube	mm (in.)			12.7	' (1 / 2)		
Drain connection					OD	26 mm		
Drain pump			Max. head 500 mm above drain connection				า	
Remote controller			Optional (Wired / Wireless)					
Refrigerant tubing ki	t / Accessories					_		
Color (Approximate	value)					_		
DIMENSIONS & WEIGHT		Uı	nit dimensio	ns	Pack	age dimen	sions	
	Height	mm (in.)		200 (7-7 / 8))	2:	20 (8-21 / 3	2)
Unit dimensions	Width	mm (in.)	75	0 (29-17 / 3	32)	103	30 (40-35 /	64)
	Depth	mm (in.)	64	0 (25-13 / 6	64)	74	5 (29-21 / 6	64)
Net weight		kg (lbs.)	19 (42)					
Shipping weight		kg (lbs.)	23 (51)					
Shipping volume		m³ (cu.ft)			0.16	9 (5.97)		

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

Rated conditions

Unit specifications (E)

MODEL No.	Indoor l	Jnit	S-45MM1E5					
POWER SOURCE			220 - 230 - 240 V, single-phase, 50/60 Hz					
PERFORMANCE				Cooling Heating				
Canacity		kW		4.5 5.0				
Capacity		BTU / h		15,000			17,000	
Air circulation (Hi / N	Me / Lo)	m³/h			630 / 5	570 / 480		
Moisture removal (F	ligh)	Liters / h		1.7			_	
External static press	sure (High)	Pa {mmAq}	15 {1.5}:	At shipment	t 40 {4.	1}: Using sl	hort circuit c	onnection
ELECTRICAL RATIN	NGS							
Voltage rating		V	220	230	240	220	230	240
Available voltage ra	nge	V		198 - 264			198 - 264	
Running amperes		Α	0.37	0.37	0.37	0.34	0.34	0.34
Power input		W	49	49	49	39	39	39
Power factor		%	60	58	55	52	50	48
Max. starting amper	res	Α	_	_	_	_	_	_
FEATURES								
Controls			Microprocessor					
Timer			ON / OFF Timer (Max. 72 h)					
Fan speeds			3 and Automatic control					
Air filter			Washable, easy access					
Refrigerant control			Electronic expansion valve					
Operation sound (H	i / Me / Lo)	dB-A	34 / 32 / 30					
Using short circuit co	nnection (Hi / Me / Lo)	dB-A	36 / 34 / 32					
Refrigerant tubing o	onnections		Flare type					
Refrigerant tube	Liquid tube	mm (in.)	ļ		6.35	5 (1 / 4)		
diameter	Gas tube	mm (in.)	12.7 (1 / 2)					
Drain connection					OD	26 mm		
Drain pump			Max. head 500 mm above drain connection				1	
Remote controller			Optional (Wired / Wireless)					
Refrigerant tubing k						_		
Color (Approximate						_		
DIMENSIONS & WE	IGHT			nit dimensior			kage dimens	
	Height	mm (in.)	2	200 (7-7 / 8)	1	 	20 (8-21 / 3	-
Unit dimensions	Width	mm (in.)	1	0 (29-17 / 3		1	30 (40-35 /	<u> </u>
	Depth	mm (in.)	64	0 (25-13 / 6			15 (29-21 / 6	64)
Net weight		kg (lbs.)	19 (42)					
Shipping weight		kg (lbs.)	23 (51)					
Shipping volume		m³ (cu.ft)			0.16	9 (5.97)		

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

Rated conditions

Unit specifications (F)

MODEL No.	Indoor	Unit	S-56MM1E5					
POWER SOURCE		220 - 230 - 240 V, single-phase, 50/60 Hz						
PERFORMANCE			Cooling Heating					
Compaik		kW		5.6 6.3			6.3	
Capacity		BTU / h		19,000			21,000	
Air circulation (Hi / N	Ле / Lo)	m³/h			750 / 6	690 / 600		
Moisture removal (H	ligh)	Liters / h		2.3			_	
External static press	sure (High)	Pa {mmAq}	15 {1.5}:	At shipmen	t 40 {4.	1}: Using sl	hort circuit o	connection
ELECTRICAL RATIN	IGS							
Voltage rating		V	220	230	240	220	230	240
Available voltage rar	nge	V		198 - 264			198 - 264	
Running amperes		А	0.48	0.48	0.48	0.45	0.45	0.45
Power input		W	64	64	64	54	54	54
Power factor		%	61	58	56	55	52	50
Max. starting amper	es	Α	_	_	_	_	_	_
FEATURES								
Controls			Microprocessor					
Timer			ON / OFF Timer (Max. 72 h)					
Fan speeds	Fan speeds		3 and Automatic control					
Air filter			Washable, easy access					
Refrigerant control			Electronic expansion valve					
Operation sound (Hi	i / Me / Lo)	dB-A	35 / 33 / 31					
Using short circuit co	nnection (Hi / Me / Lo)	dB-A	37 / 35 / 32					
Refrigerant tubing c	onnections				Flar	e type		
Refrigerant tube	Liquid tube	mm (in.)			6.35	5 (1 / 4)		
diameter	Gas tube	mm (in.)	12.7 (1 / 2)					
Drain connection					OD	26 mm		
Drain pump			Max. head 500 mm above drain connection				า	
Remote controller			Optional (Wired / Wireless)					
Refrigerant tubing ki						_		
Color (Approximate	·					_		
DIMENSIONS & WEI	GHT		Ur	nit dimensio	ns	Pack	age dimen	sions
	Height	mm (in.)	2	200 (7-7 / 8)	 	20 (8-21 / 3	-
Unit dimensions	Width	mm (in.)		0 (29-17 / 3		-	30 (40-35 /	
	Depth	mm (in.)	64	0 (25-13 / 6	64)	74	5 (29-21 / 6	64)
Net weight		kg (lbs.)	19 (42)					
Shipping weight		kg (lbs.)				3 (51)		
Shipping volume		m³ (cu.ft)			0.16	9 (5.97)		

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

Rated conditions

17-2. Major Component Specifications

Indoor unit (A)

MODEL No.		S-15MM1E5			
Power source		220 - 230 - 240 V, single-phase, 50/60 Hz			
Controller P.C.B. Ass'y		CB-15MM1E51 (Microprocessor)			
Fan (Numberdiameter)	mm	Centrifugal (1ø190)			
Fan motor					
ModelNominal output	W	DK8-63G280H60 W			
Power source		280 / 340 VDC / 3 phase / 50 Hz			
No. of poler.p.m. (230V, High)	rpm	8P 834			
Coil resistance (Ambient temperature 20°C)	Ω	-			
Run capacitor	VAC, μF	-			
Electronic expansion valve					
Coil		UKV-U032E			
Coil resistance (at 20°C)	Ω	ORG - GRY : 46 YEL - GRY : 46 RED - GRY : 46 BLK - GRY : 46			
Valve body		UKV-18D31			
Heat exchanger					
Coil		Aluminium plate fin / Copper tube			
Rowsfin pitch	mm	31.4			
Face area	m ²	0.128			
Drain pump		PLD-12230ST-2			
Rated	V, W	AC 230 V, 50 Hz, 12 W			
Height from unit bottom & capacity		850 mm, 400 cc/min			

Indoor unit (B)

MODEL No.		S-22MM1E5			
Power source		220 - 230 - 240 V, single-phase, 50/60 Hz			
Controller P.C.B. Ass'y		CB-US075XH (Microprocessor)			
Fan (Numberdiameter)	mm	Centrifugal (1ø190)			
Fan motor					
ModelNominal output	W	DK8-63G280H60 W			
Power source		280 / 340 VDC / 3 phase / 50 Hz			
No. of poler.p.m. (230V, High)	rpm	8P 834			
Coil resistance (Ambient temperature 20°C)	Ω	-			
Run capacitor	VAC, μF	-			
Electronic expansion valve					
Coil		UKV-U032E			
Coil resistance (at 20°C)	Ω	ORG - GRY : 46 YEL - GRY : 46 RED - GRY : 46 BLK - GRY : 46			
Valve body		UKV-18D31			
Heat exchanger					
Coil		Aluminium plate fin / Copper tube			
Rowsfin pitch	mm	31.4			
Face area	m²	0.128			
Drain pump		PLD-12230ST-2			
Rated	V, W	AC 230 V, 50 Hz, 12 W			
Height from unit bottom & capacity		850 mm, 400 cc/min			

Indoor unit (C)

MODEL No.		S-28MM1E5				
Power source		220 - 230 - 240 V, single-phase, 50/60 Hz				
Controller P.C.B. Ass'y		CB-US075XH (Microprocessor)				
Fan (Numberdiameter)	mm	Centrifugal (1ø190)				
Fan motor						
ModelNominal output	W	DK8-63G280H60 W				
Power source		280 / 340 VDC / 3 phase / 50 Hz				
No. of poler.p.m. (230V, High)	rpm	8P 834				
Coil resistance (Ambient temperature 20°C)	Ω	-				
Run capacitor	VAC, μF	-				
Electronic expansion valve						
Coil		UKV-U032E				
Coil resistance (at 20°C)	Ω	ORG - GRY : 46 YEL - GRY : 46 RED - GRY : 46 BLK - GRY : 46				
Valve body		UKV-18D31				
Heat exchanger						
Coil		Aluminium plate fin / Copper tube				
Rowsfin pitch	mm	31.4				
Face area	m ²	0.128				
Drain pump		PLD-12230ST-2				
Rated	V, W	AC 230 V, 50 Hz, 12 W				
Height from unit bottom & capacity		850 mm, 400 cc/min				

Indoor unit (D)

MODEL No.		S-36MM1E5			
Power source		220 - 230 - 240 V, single-phase, 50/60 Hz			
Controller P.C.B. Ass'y		CB-US075XH (Microprocessor)			
Fan (Numberdiameter)	mm	Centrifugal (1ø190)			
Fan motor					
ModelNominal output	W	DK8-63G280H60 W			
Power source		280 / 340 VDC / 3 phase / 50 Hz			
No. of poler.p.m. (230V, High)	rpm	8P 834			
Coil resistance (Ambient temperature 20°C)	Ω	-			
Run capacitor	VAC, μF	-			
Electronic expansion valve					
Coil		UKV-U032E			
Coil resistance (at 20°C)	Ω	ORG - GRY : 46 YEL - GRY : 46 RED - GRY : 46 BLK - GRY : 46			
Valve body		UKV-18D31			
Heat exchanger					
Coil		Aluminium plate fin / Copper tube			
Rowsfin pitch	mm	31.4			
Face area	m²	0.128			
Drain pump		PLD-12230ST-2			
Rated	V, W	AC 230 V, 50 Hz, 12 W			
Height from unit bottom & capacity		850 mm, 400 cc/min			

Indoor unit (E)

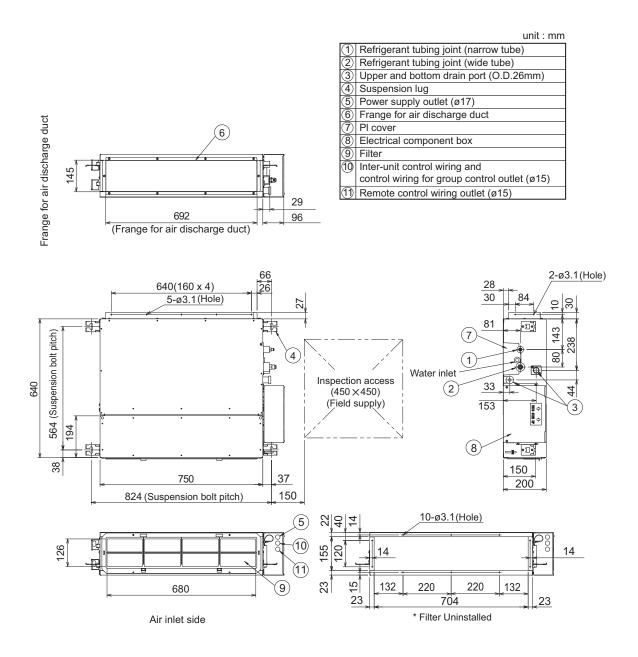
MODEL No.		S-45MM1E5
Power source		220 - 230 - 240 V, single-phase, 50/60 Hz
Controller P.C.B. Ass'y		CB-US075XH (Microprocessor)
Fan (Numberdiameter)	mm	Centrifugal (1ø190)
Fan motor		
ModelNominal output	W	DK8-63G280H60 W
Power source		280 / 340 VDC / 3 phase / 50 Hz
No. of poler.p.m. (230V, High)	rpm	8P 1,191
Coil resistance (Ambient temperature 20°C)	Ω	_
Run capacitor	VAC, μF	-
Electronic expansion valve		
Coil		UKV-U032E
Coil resistance (at 20°C)	Ω	ORG - GRY : 46 YEL - GRY : 46 RED - GRY : 46 BLK - GRY : 46
Valve body		UKV-25D32
Heat exchanger		
Coil		Aluminium plate fin / Copper tube
Rowsfin pitch	mm	31.4
Face area	m²	0.128
Drain pump		PLD-12230ST-2
Rated	V, W	AC 230 V, 50 Hz, 12 W
Height from unit bottom & capacity		850 mm, 400 cc/min

Indoor unit (F)

MODEL No.		S-56MM1E5									
Power source		220 - 230 - 240 V, single-phase, 50/60 Hz									
Controller P.C.B. Ass'y		CB-US075XH (Microprocessor)									
Fan (Numberdiameter)	mm	Centrifugal (1ø190)									
Fan motor											
ModelNominal output	W	DK8-63G280H60 W									
Power source		280 / 340 VDC / 3 phase / 50 Hz									
No. of poler.p.m. (230V, High)	rpm	8P 1,191									
Coil resistance (Ambient temperature 20°C)	Ω	-									
Run capacitor	VAC, μF	-									
Electronic expansion valve											
Coil		UKV-U032E									
Coil resistance (at 20°C)	Ω	ORG - GRY : 46 YEL - GRY : 46 RED - GRY : 46 BLK - GRY : 46									
Valve body	·	UKV-25D32									
Heat exchanger											
Coil		Aluminium plate fin / Copper tube									
Rowsfin pitch	mm	31.4									
Face area	m²	0.128									
Drain pump		PLD-12230ST-2									
Rated	V, W	AC 230 V, 50 Hz, 12 W									
Height from unit bottom & capacity		850 mm, 400 cc/min									

17-3. Dimensional Data

Indoor unit: S-15MM1E5 / 22MM1E5 / 28MM1E5 / 36MM1E5 / 45MM1E5 / 56MM1E5

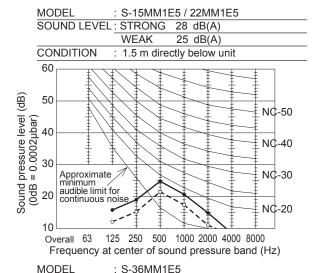


unit: mm

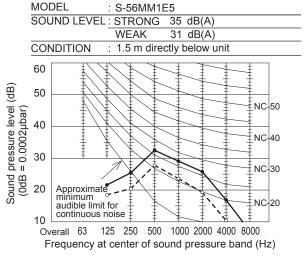
Both 50Hz and 60Hz

17. Slim Low Static Ducted Type (M1 Type)

17-4. Noise Criterion Curves



	SOL	JND LEVEL	: STRONG	32 dB	(A)	
			WEAK	28 dB	(A)	
	COI	NDITION	: 1.5 m dire	ctly belo	w unit	
	60	#/#		1		‡
(dB)	50					NC-50
ire level	(180d 20 40					NC-40
pressu	30	##				NC-30
Sound	50 40 30 20	Approximate minimum audible limit for continuous no				NC-20
	10	-	+ +	1	1	<u> </u>
		erall 63 12 requency at	5 250 500 center of so			



- Strong - ⊶ - Weak MODEL S-28MM1E5 SOUND LEVEL: STRONG 30 dB(A) **WEAK** 27 dB(A) CONDITION 1.5 m directly below unit 60 Sound pressure level (dB) (0dB = 0.0002µbar) 50 NC-50 40 NC-40 30 NC-30 20 Approximate minimum audible limit for NC-20 10 continuous noise 63 125 250 500 1000 2000 4000 8000 Frequency at center of sound pressure band (Hz) MODEL S-45MM1E5 SOUND LEVEL: STRONG 34 dB(A) WEAK 30 dB(A) CONDITION 1.5 m directly below unit
- Sound pressure level (dB) (0dB = 0.0002µbar) 50 N¢-50 40 NC-40 30 N¢-30 Approximate minimum o audible limit for 20 N¢-20 10 continuous noise Overall 63 125 250 500 1000 2000 4000 8000 Frequency at center of sound pressure band (Hz)

- **REMARKS:** 1. Value obtained in the actual place where the unit is installed may be slightly higher than the values shown in this graph because of the conditions of operation, the structure of the building, the backgroundnoise and other factors.
 - 2. The test results were obtained from an anechoic room.
 - 3. The layout of the testing condition is shown at right.

Auxiliary Duct Auxiliary Duct of 2 m length of 1 m length Air discharge < Air intake Ε (Low Silhouette Ducted Type) 1.5 1.5 m directly below unit

NOTE

To evaluate the noise level, the maximum value of the measured sound pressure level is used. Read the value at each frequency level (on horizontal axis, center of the sound pressure band) from 63 Hz to 8000 Hz, and select the corresponding maximum value indicated on the vertical axis.

17-5. Increasing the Fan Speed

■ For Short Circuit Connection

- The standard (before shipment) external static pressure is shown in the table below.
- When using with a higher static pressure, it is necessary to change to the high static pressure mode.

External static pressure Type 15 28 Standard 10 15 15 10 15 15 30 30 30 40 40 40 High static pressure

When using with high static pressure mode, set the indoor unit control board as shown at right.

Follow the below procedure while the unit is turned off.

- Open the cover of the electrical box and confirm that it is the indoor unit control board.
- (2) Connect the short circuit connector to the short circuit pin TP3 (2P: Yellow) of the indoor unit control board.
- In case of wired remote control setting, do not use the short circuit connector.

■ For Wired Remote Control

- 1) Press and hold the \nearrow , and buttons simultaneously for 4 seconds or longer.
- ② "SHING," unit No. " :- !" (or " :!!" in the case of group control), item code " !!"," and settings data "!!! XX" are displayed blinking on the remote controller LCD display.

At this time, the indoor unit fan (or all indoor unit fans in the case of group control) begins operating.

- ④ Press the timer time ▲ / ▼ buttons to select the desired setting data.
 - * For item codes and setting data, refer to the right table.
- ⑤ Press the ⑤ET button.

(Pa)

External Static Pressure

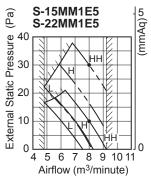
40

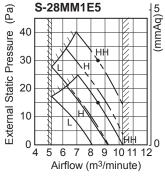
30

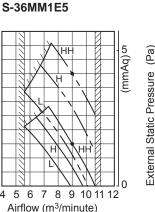
20

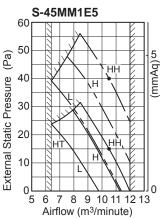
(The display stops blinking and remains lit, and setting is completed.)

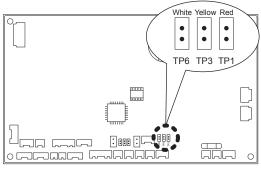
6 Press the button to return to normal remote controller display.



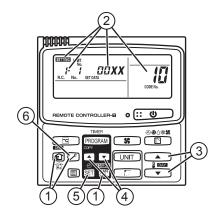




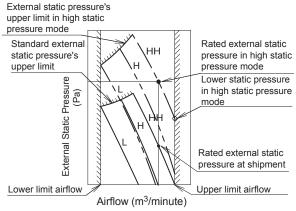


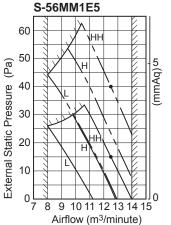


Indoor control board



Item code	No.	Description
E	0000	Standard (setting at shipment)
70	0003	High static-pressure





18. Intaking Fresh Air of 4-Way Cassette Type and Slim Low Static Ducted Type

Precautions Regarding External Air Intake

(1) Ventilation Load

Ensure that the design of the air-conditioner takes air-conditioning loads into consideration when external air intake is involved.

(2) Restrictions on External Air Intake

Ensure that the design conforms to the restrictions on air intake volume stipulated in accordance with the model of the indoor unit and the intake method. Consideration must also be taken to mixed air content listed in (3) below without fail.

* If the air intake volume does not satisfy the required ventilation volume, air must be fed into the room separately with the use of a total heat exchanger or a fresh air processing air-conditioner, etc.

(3) Mixed Air

The amount of external air intake must be set within the scope of the unit's usage conditions when external air and internal air is mixed together. This is especially important in the following cases, in which it is necessary to either feed external air into the room after it has been processed or reduce the amount of external air that is fed in.

(1) When the external dew-point temperature is greater than the dry-bulb temperature of the air sucked into the

Ensure that processing is performed so that the external dew-point temperature is lower than the temperature of the air sucked into the unit to prevent the risk of condensation building up.

(2) In the case of low external temperatures.

There are cases in which the temperature of mixed air is lower than the operating range of the unit if excessive amounts of external air intake are used when the external temperature is low. This problem is to be solved by either feeding external air into the room after it has been processed or reducing the amount of external air that is fed in.

(3) When used in combination with humidifiers
External air must always be processed when the external air temperature reaches freezing point to prevent the risk of the humidifier freezing.

(4) Arranging Ducts and Filters in the Field

External air intake ducting must be arranged in the field. External air filters must also be installed without fail in order to prevent the intake of dust and grit.

(5) Thermal Insulation for Ducts

Ensure that all external air intake ducting is heat-insulated without fail. Failure to observe this may result in the build-up of condensation.

(6) External Air Intake Coupling

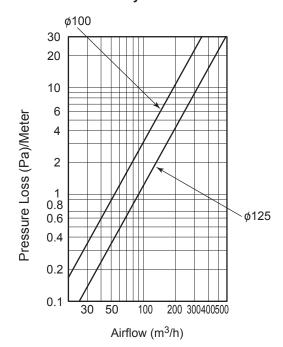
Ensure that the design for external air intake is coupled with the fan blower operations of the indoor unit. There are cases in which the dust that accumulates in the filter is blown into the room if the external air is fed from the filter. There are also cases in which the noise of external air being fed into the room can be heard from the indoor unit if external air is forcibly fed when the booster fan or other components on the indoor unit are not operating.

(7) Booster Fan Selection

Select the booster fan in accordance with the resistance of the external air intake duct (diagram on the pressure loss characteristics of the air flow volume for flexible cylindrical ducts) and the resistance prevalent inside the unit (volume of external air fed and the resistance within the unit).

(8) Attaching the External Air Intake Flange

Flexible Cylindrical Duct



Air Flow Volume for Flexible Cylindrical Duct-Pressure Loss

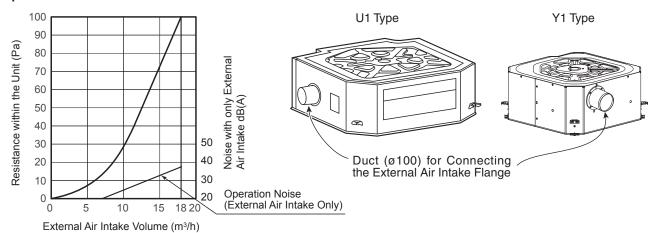
18. Intaking Fresh Air of 4-Way Cassette Type and Slim Low Static Ducted Type

U1, Y1 Types

When an External Air Intake Flange (ø100) is in Use

External Air Intake Volume and Resistance and **Operation Noise Characteristics within the Unit**

With the External Air Intake Flange Attached



- Calculate the operation noise when external air is being fed by combining the noise when only external air is being fed as shown in the graph for operation noise characteristics and the operation noise of the unit as stipulated in the catalogue.
- The operation noise conforms to JIS standards and constitute measurements taken in an anechoic chamber 1.5m directly beneath the indoor unit. Under normal circumstances, the values shown here are greater owing to the effects of surrounding noise and reverberation when the unit is actually installed.

U1, Y1 Types

The amount of external air that is possible to feed when it is fed directly into the unit (ø100)

For use with mini cassettes

Туре	22	28	36	45	56
Permissible Air Intake Volume (m³/h)	13	13	13	15	15

NOTE

The operation noise for models that use small units is lower, so use values that are within the range shown in the above table. Using values that exceed these will result in noise when only external air is fed being louder than the noise emitted from the unit.

M1 Type

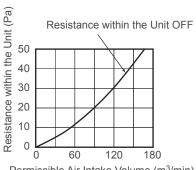
The amount of external air that is possible to feed when connected to round ducts (ø100).

Туре	15	22	28	36	45	56
Permissible Air Intake Volume (m³/h)	96	96	102	108	126	150

NOTE

Using values that exceed those shown in the above table will result in noise when only external air is fed being louder than the noise emitted from the indoor unit, so only use values that are within the range of the above values.

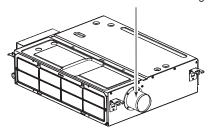
External Air Intake Volume and Resistance within the Unit



Permissible Air Intake Volume (m³/min)

With the External Air Intake Flange **Attached**

Duct (ø100) for Connecting the External Air Intake Flange



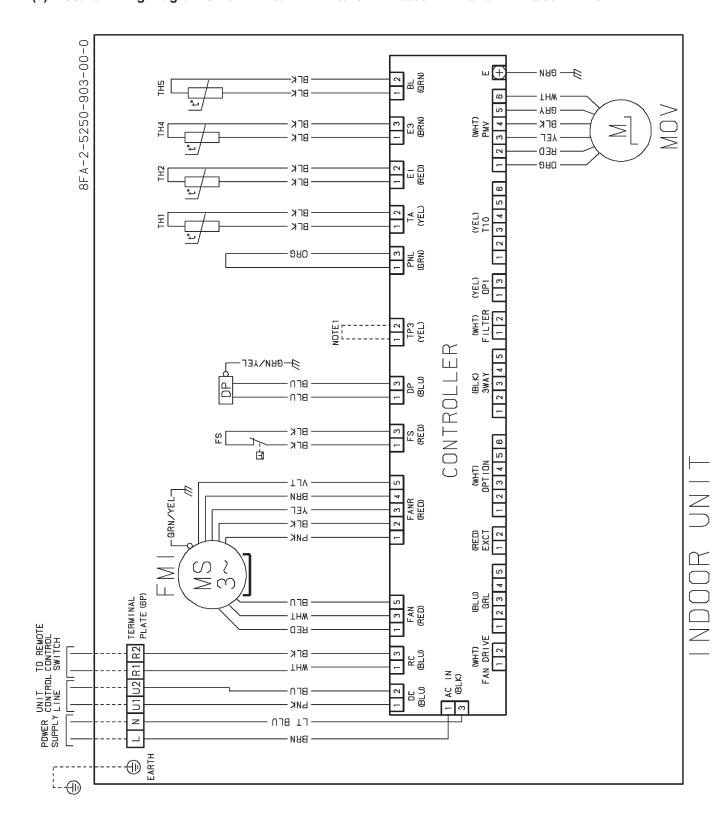
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	` '	S-106ME1E5	
	` '	S-140ME1E5	
	` '	S-224ME1E5	
	` '	S-280ME1E5	
	` '	S-224ME1E5A	
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2. Indoor Unit

(9) Electric Wiring Diagram S-15MM1E5/22MM1E5/28MM1E5/36MM1E5/45MM1E5/56MM1E5

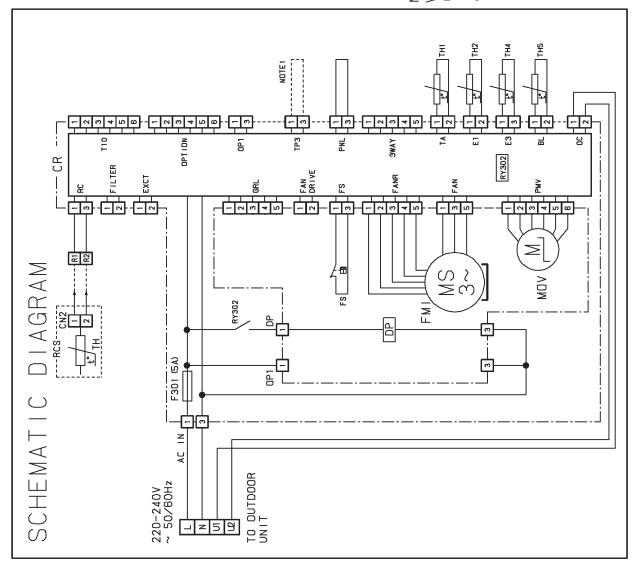


2. Indoor Unit

Schematic Diagram S-15MM1E5/22MM1E5/28MM1E5/36MM1E5/45MM1E5/56MM1E5

8FA-2-5250-903-00-0 REMOTE CONTROL SWITCH (OPTION) E1) THERMISTOR (INDOOR COIL E3) TERMINAL PLATE THERMISTOR (DISCHARGE AIR) COIL 8 MOTOR OPERATED VALVE TH: ROOM THERMISTOR THERMISTOR (INDOOR INDOOR CONTROLLER NDOOR FAN MOTOR ROOM THERMISTOR AUXILIARY RELAY FLDAT SWITCH DRAIN PUMP CONNECTOR, TERMINAL FUSE SYMBOLS RY302 托 F301 TH2 TH4 MOV 표 음

When using with high static pressure mode, short circuit the FAN-TAP, TP3 (2P:Yellow) on the PCB by the 2P connectors attached to the rear of the lid of the box.



3-14. Slim Low Static Ducted Type (M1 Type)

● S-15MM1E5
Power supply: 220/230/240V 1phase-50,60Hz TC: Total Cooling Capacity (kW) SHC: Sensible Heat Capacity (kW)
This data is when the indoor unit connects with 16HP outdoor unit.

This data is									or un	IT.							
RATING CAPA EVAPORA	_	1.5 k	(VV	AIR	RFLOW	KATE	: 8.0 m		ONDE	NSER							
AIR INTAKE.										NSER EMP. (°	(C)						
W.B.	D.B.		15	17	19	21	23	25	27	29	31	33	35	37	39	41	43
		TC	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
	21	임	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
14	21 23	SHC	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
	25	SHC	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
	27	SHC	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
		TC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
								ļ <u></u>		ļ <u>.</u>					<u>.</u>		
15	21 23	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
	25	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
	27	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
		TC	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
40	21	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
16	23 25	SHC	1.2 1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
	27	SHC	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
	29	SHC	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
		TC	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3
				,	,			ļ _.		ļ _.							ļ _.
17	21	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
17	23 25	SHC	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2 1.3
	27	SHC	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3
	29	SHC	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3
	П	TC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
								ļ <u>.</u>		ļ <u>.</u>					ļ <u>.</u>		
	21	SHC	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
18	23 25	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
	27	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
	29	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
	31	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
		TC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
	21	SHC	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	l 1.0	1.0	1.0	1.0
	23	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
19	25	SHC	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3
	27	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
	29	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
	31	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
		TC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
	23	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
20	25	SHC	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.2
	27	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
	29	SHC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
	31	SHC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
		TC	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.6	1.6
	23	SHC	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
21	25	SHC	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.1
	27	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.3	1.3	1.3
	29	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
	31	SHC	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.6	1.6
		TC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.7	1.7	1.6
	25	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.0
22	27	SHC	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.2	1.2	1.2
	29	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.4	1.4	1.4	1.4
	31	SHC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.5	1.5
		TC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.8	1.8	1.7	1.7	1.7
	25	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.0	1.0	1.0	1.0	0.9
23	27	SHC	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.1	1.1	1.1
	29	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.3	1.3	1.3	1.3
	31	SHC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.5	1.5	1.5	1.4	1.4

• S-22MM1E5

Power supply: 220/230/240V 1phase-50,60Hz TC: Total Cooling Capacity (kW) SHC: Sensible Heat Capacity (kW) This data is when the indeed unit connects with 16HP outdoor unit

This data is										, oupc	iolty (i	,	0110	00110	1010 11	out ou	ipaony
RATING CAPA		2.2	kW	Α	IR FLC	W RA	ΓΕ: 8.0	m³/mir									
EVAPORA AIR INTAKE.										NDEN: NT TEN							
W.B.	D.B.		15	17	19	21	23	25	27	29	31	33	35	37	39	41	43
		TC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
14	21 23	SHC	1.5 1.5	1.5 1.5	1.5 1.5	1.5	1.5 1.5	1.5 1.5	1.5 1.5	1.5 1.5	1.5	1.5 1.5	1.5 1.5	1.5 1.5	1.5	1.5 1.5	1.5
14	25	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
	27	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
		TC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
	21	SHC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
15	23	SHC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
	25	SHC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
	27	SHC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
		TC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
	21	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
16	23	SHC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
	25	SHC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8 1.8	1.8 1.8	1.8	1.8	1.8	1.8
	27 29	SHC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
		TC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
		01:-															
	21 23	SHC SHC	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3
17	25	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
	27	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
	29	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
		TC	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1
	21	SHC	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
	23	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
18	25	SHC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
	27 29	SHC SHC	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1
	31	SHC	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1
		TC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
	21	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	 1.1	1.1
	23	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
19	25	SHC	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7
	27	SHC	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
	29 31	SHC SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
		TC	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3
20	23 25	SHC SHC	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.2	1.2
20	27	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.8
	29	SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
	31	SHC	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3
		TC	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.4	2.3
	23	SHC	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
21	25	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
	27 29	SHC	1.7	1.7	2.0	2.0	1.7	1.7 2.0	1.7 2.0	1.7 2.0	2.0	1.7 2.0	1.7	1.7	2.0	1.7	2.0
	31	SHC	2.0	2.0	2.3	2.3	2.0	2.3	2.3	2.3	2.3	2.3	2.0	2.0	2.3	2.0	2.3
		TC	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.5	2.4	2.4
		6115														,	
22	25 27	SHC	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.2	1.2	1.2
	29	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.0	1.0	1.0	1.9	1.9	1.8	1.8
	31	SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.1	2.1
		TC	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.7	2.6	2.6	2.5	2.4
	25	SHC	1.1	1.1	1.1	1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.0	1.0
23	27	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.4	1.4	1.4	1.4	1.3
	29	SHC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.7	1.7	1.7	1.7	1.7
I	31	SHC	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.0	2.0	2.0	2.0	2.0

• S-28MM1E5

Power supply: 220/230/240V 1phase-50,60Hz TC: Total Cooling Capacity (kW) SHC: Sensible Heat Capacity (kW) This data is when the indoor unit connects with 16HP outdoor unit

This data is																	
RATING CAPA EVAPORA		2.8	kW	A	IIR FLC	W RA	1E: 8.5	m³/mir		NDEN	SFR						
AIR INTAKE.								,		NT TEN							
W.B.	D.B.		15	17	19	21	23	25	27	29	31	33	35	37	39	41	43
		TC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
	21	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
14	23	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
	25	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
	27	SHC	1.9 2.1	1.9 2.1	1.9 2.1	1.9 2.1	1.9 2.1	1.9 2.1	1.9	1.9 2.1							
		10	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1
	21	SHC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
15	23 25	SHC SHC	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1
	27	SHC	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1
		TC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
							1 7		4 7		1 7	4.7	1 7			4.7	4 7
16	21 23	SHC SHC	2.0	1.7 2.0													
	25	SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
	27	SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
<u> </u>	29	SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
		TC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4
	21	SHC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
17	23 25	SHC SHC	1.9 2.2														
17	27	SHC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4
	29	SHC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4
		TC	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6
	21	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	 1.5	1.5	1.5	1.5	1.5	1.5	1.5	 1.5
	23	SHC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
18	25	SHC	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1
	27 29	SHC SHC	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
	31	SHC	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6
		TC	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8
	21	SHC	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3
	23	SHC	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7
19	25	SHC	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
	27	SHC	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3
	29 31	SHC SHC	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7
		TC	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	2.9
	23	SHC	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
20	25 25	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.8	1.8
	27	SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
	29	SHC	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
	31	SHC TC	3.2	2.8 3.2	3.2	2.8 3.2	2.8 3.2	2.8	2.8 3.0	3.0							
													ļ				
21	23 25	SHC	1.4	1.4	1.4	1.4 1.7	1.4 1.7	1.4 1.7	1.4	1.4	1.4	1.4	1.4 1.7	1.4 1.7	1.4 1.7	1.3	1.3 1.6
- 1	27	SHC	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
	29	SHC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.3	2.3
	31	SHC	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.6
		TC	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.3	3.2	3.1	3.1
	25	SHC	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.5	1.5	1.5	1.5
22	27	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.8	1.8	1.8
	29 31	SHC SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.1	2.1
		TC	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.4	3.3	3.3	3.2	3.1
	25	SHC	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.3	1.3	1.3
23	27	SHC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.7	1.7	1.7	1.6	1.6
	29	SHC	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.0	2.0	2.0	1.9
	31	SHC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.3	2.3	2.3

• S-36MM1E5

Power supply: 220/230/240V 1phase-50,60Hz TC: Total Cooling Capacity (kW) SHC: Sensible Heat Capacity (kW) This data is when the indoor unit connects with 16HP outdoor unit.

This data is										j Capa	acity (i	((((((((((((((((((((SHC	: Sens	пріе н	eat Ca	apacity
RATING CAP			kW		IR FLC												
EVAPORA									CC	NDEN	SER						
AIR INTAKE.									_		/IP. (°C)						
W.B.	D.B.	T0	15	17	19	21	23	25	27	29	31	33	35	37	39	41	43
		TC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4
	21	SHC	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3
14	23	SHC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4
	25	SHC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4
	27	SHC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4
		TC	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6
	21	SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
15	23	SHC	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
	25	SHC	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6
	27	SHC	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6
		TC	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
	21	SHC	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1
16	23	SHC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4
	25	SHC	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8
	27 29	SHC SHC	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
	29	TC	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1
		'	3.1	3.1	3.1	3.1	3.1	3.1	5.1	5.1] 3.1	5.1	3.1	5.1] 3.1	J. 1	5.1
	21	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
	23	SHC	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3
17	25 27	SHC SHC	3.0	2.7 3.0	2.7 3.0	2.7 3.0	2.7 3.0	2.7 3.0	2.7 3.0								
	29	SHC	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1
		TC	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4
	21	SHC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
18	23 25	SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
10	27	SHC	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
	29	SHC	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
	31	SHC	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4
		TC	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6
	21	SHC	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7
	23	SHC	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
19	25	SHC	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4
	27 29	SHC SHC	2.8 3.1	2.8 3.1	2.8	2.8 3.1	2.8 3.1	2.8 3.1	2.8	2.8	2.8 3.1	2.8 3.1	2.8 3.1	2.8 3.1	2.8 3.1	2.8	2.8 3.1
	31	SHC	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5
		TC	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8
200	23	SHC	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
20	25 27	SHC	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.2	2.2
	29	SHC	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0
	31	SHC	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.3	3.3
		TC	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.0	3.9	3.8
	23	SHC	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.6
21	25	SHC	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.0	2.0
	27	SHC	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.4	2.4	2.4
	29	SHC	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8
	31	SHC	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.1	3.1
		TC	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.2	4.1	4.0	3.9
	25	SHC	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	1.9	1.9	1.8	1.8
22	27	SHC	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.2	2.2	2.2
	29	SHC	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.6	2.6	2.6	2.5
	31	SHC	3.1 4.6	3.1 4.4	3.0 4.3	3.0 4.2	2.9 4.1	2.9 4.0									
		10	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.4	4.3	4.2	4.1	4.0
	25	SHC	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.7	1.7	1.7	1.6	1.6
23	27	SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.1	2.1	2.0	2.0	2.0
	29	SHC	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.4	2.4	2.4	2.3
	31	SHC	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.8	2.8	2.7	2.7

• S-45MM1E5

Power supply: 220/230/240V 1phase-50,60Hz TC: Total Cooling Capacity (kW) SHC: Sensible Heat Capacity (kW) This data is when the indoor unit connects with 16HP outdoor unit.

NATINSC CAPACITY REPAIR TABLE TEMP TEMP	This data is	wher	n the ind	oor ur	it con	nects	with 1	6HP o	utdoo	r unit.	, сарс	101ty (1						
Main			4.5	kW	Al	R FLO	W RAT	E: 10.5	m³/mir		MDEN	CED						
W.B. D.B. 15									,									
14 23		_		15	17	19	21	23		_	_	· ` ´		35	37	39	41	43
14			TC	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0
14		21	SHC	2.7	2.7	2.7	2.7	2.7	2.7	2.7	 2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7
27	14																_	
TC 33 33 33 33 33 33 33																		
1		27		_										_				-
15				0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
25																		
27	15																	
TC 3.6 3.8																		
16					_									_				-
16																		
25	16																	
27	10																_	
TC 3,9 3,9 3,9 3,9 3,9 3,9 3,9 3,9 3,9 3,9		27	SHC	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6
21 SHC 23 23 23 23 23 23 23 2		29																
17			IC	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9
17		21	SHC	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3
SHC SHC																		-
29	17																	
TC																		_
18					_									_				-
18																		
18																		
29 SHC 39 SHC 42 42 42 42 42 42 42 42 42 42 42 42 42	18																	
31 SHC																	_	
TC 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5																		
21		31												-				
19																		
19																		
27 SHC	19																	-
23 SHC 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.																		
TC																		
23 SHC 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.		31																
20			10	→.0	→.0	7.0	7.0	7.0	+.0	→.0	→.0	7.0	7.0	→.0	7.0	7.0	7.0	7.7
27 SHC 3.2 3.2 3.2 3.2 3.2 3.2 3.2 3.2 3.2 3.2																	_	
29 SHC 3.6 3.6 3.6 3.6 3.6 3.6 3.6 3.6 3.6 3.6	20																	
31 SHC 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0																	_	
23 SHC																		
21			TC	5.1	5.1	5.1	5.1	5.1	5.1	5.1	5.1	5.1	5.1	5.1	5.1	5.0	4.9	4.8
21		 23	SHC	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.1	2.1	2.0
29 SHC 3.4 3.4 3.4 3.4 3.4 3.4 3.4 3.4 3.4 3.4	21																	-
31 SHC 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8																		
TC																	_	
25 SHC 2.4 2.4 2.4 2.4 2.4 2.4 2.4 2.4 2.4 2.4		91		_														-
22 27 SHC 2.8 2.8 2.8 2.8 2.8 2.8 2.8 2.8 2.8 2.8																		<u> </u>
29 SHC 3.2 3.2 3.2 3.2 3.2 3.2 3.2 3.2 3.2 3.2	20																	
31 SHC 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7	22																	
25 SHC 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.																	_	
23 27 SHC 2.7 2.7 2.7 2.7 2.7 2.7 2.7 2.7 2.7 2.7			TC	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.7	5.5	5.4	5.2	5.1	5.0
23 27 SHC 2.7 2.7 2.7 2.7 2.7 2.7 2.7 2.7 2.7 2.7		25	онс 	2 2						2 2		2 2			2 1	2 1	20	
29 SHC 3.1 3.1 3.1 3.1 3.1 3.1 3.1 3.1 3.1 3.1	23																	
31 SHC 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5																		
		31	SHC	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.4	3.4	3.3	3.3	3.2

• S-56MM1E5

Power supply: 220/230/240V 1phase-50,60Hz TC: Total Cooling Capacity (kW) SHC: Sensible Heat Capacity (kW) This data is when the indoor unit connects with 16HP outdoor unit.

TC 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7	39 3.7 3.3 3.7 3.7 3.7 4.1 3.6 4.1 4.1 4.5 3.0 3.5 4.0 4.4	3.3 3.7 3.7 3.7 3.7 4.1 3.6 4.1 4.5	3.3 3.7 3.7 3.7 4.1 3.6 4.1 4.5
AIR INTAKE. TEMP W.B. D.B. 15 17 19 21 23 25 27 29 31 33 35 37	3.7 3.7 3.7 3.7 4.1 3.1 3.6 4.1 4.1 4.5 3.0 3.5 4.0	3.7 3.7 3.7 3.7 4.1 3.6 4.1 4.1	3.7 3.7 3.7 3.7 4.1 3.6 4.1 4.1
W.B. D.B. 15 17 19 21 23 25 27 29 31 33 35 37 14 3.7 <td< th=""><th>3.7 3.7 3.7 3.7 4.1 3.1 3.6 4.1 4.1 4.5 3.0 3.5 4.0</th><th>3.7 3.7 3.7 3.7 4.1 3.6 4.1 4.1</th><th>3.7 3.7 3.7 3.7 4.1 3.6 4.1 4.1</th></td<>	3.7 3.7 3.7 3.7 4.1 3.1 3.6 4.1 4.1 4.5 3.0 3.5 4.0	3.7 3.7 3.7 3.7 4.1 3.6 4.1 4.1	3.7 3.7 3.7 3.7 4.1 3.6 4.1 4.1
TC 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7	3.7 3.7 3.7 3.7 4.1 3.1 3.6 4.1 4.1 4.5 3.0 3.5 4.0	3.7 3.7 3.7 3.7 4.1 3.6 4.1 4.1	3.7 3.7 3.7 3.7 4.1 3.6 4.1 4.1
21 SHC 3.3 3.3 3.3 3.3 3.3 3.3 3.3 3.3 3.3 3.	3.3 3.7 3.7 3.7 4.1 3.1 3.6 4.1 4.5 3.0 3.5 4.0	3.3 3.7 3.7 3.7 4.1 3.6 4.1 4.1	3.3 3.7 3.7 3.7 4.1 3.1 3.6 4.1
14 23 SHC 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7	3.7 3.7 4.1 3.1 3.6 4.1 4.5 3.0 3.5 4.0	3.7 3.7 4.1 3.1 3.6 4.1 4.5	3.7 3.7 3.7 4.1 3.1 3.6 4.1
14 23 SHC 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7	3.7 3.7 4.1 3.1 3.6 4.1 4.5 3.0 3.5 4.0	3.7 3.7 4.1 3.1 3.6 4.1 4.5	3.7 3.7 3.7 4.1 3.1 3.6 4.1
25 SHC 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7 3.7	3.7 4.1 3.1 3.6 4.1 4.5 3.0 3.5 4.0	3.7 3.7 4.1 3.1 3.6 4.1 4.1 4.5	3.7 3.7 4.1 3.1 3.6 4.1 4.1
TC	3.1 3.6 4.1 4.1 4.5 3.0 3.5 4.0	3.1 3.6 4.1 4.1 4.5	3.1 3.6 4.1 4.1
21 SHC 3.6 3.6 3.6 3.6 3.6 3.6 3.6 3.6 3.6 3.6	3.1 3.6 4.1 4.1 4.5 3.0 3.5 4.0	3.1 3.6 4.1 4.1 4.5	3.1 3.6 4.1 4.1
15	3.6 4.1 4.1 4.5 3.0 3.5 4.0	3.6 4.1 4.1 4.5	3.6 4.1 4.1
15	3.6 4.1 4.1 4.5 3.0 3.5 4.0	3.6 4.1 4.1 4.5	3.6 4.1 4.1
25 SHC 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1	4.1 4.1 4.5 3.0 3.5 4.0	4.1 4.1 4.5	4.1 4.1
27 SHC 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1	4.1 4.5 3.0 3.5 4.0	4.1 4.5	4.1
TC 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5	3.0 3.5 4.0	4.5	
21 SHC 3.0 3.0 3.0 3.0 3.0 3.0 3.0 3.0 3.0 3.0	3.5 4.0		
16 23 SHC 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5	3.5 4.0	3.0	l
25 SHC 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0	4.0		3.0
		3.5	3.5
	41	4.0	4.0
		4.4	4.4
	4.5 4.9	4.5 4.9	4.5 4.9
1 10 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5	4.9	4.9	4.9
21 SHC 2.9 2.9 2.9 2.9 2.9 2.9 2.9 2.9 2.9 2.9	2.9	2.9	2.9
 	3.3	3.3	3.3
17 25 SHC 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8	3.8	3.8	3.8
 	4.3	4.3	4.3
	4.8	4.8	4.8
TC 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2	5.2	5.2	5.2
21 SHC 2.7 2.7 2.7 2.7 2.7 2.7 2.7 2.7 2.7 2.7	2.7	2.7	2.7
 	3.2	3.2	3.2
	3.7	3.7	3.7
27 SHC 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1 4.1	4.1	4.1	4.1
	4.6	4.6	4.6
	5.1	5.1	5.1
TC 5.6 5.6 5.6 5.6 5.6 5.6 5.6 5.6 5.6 5.6 5.6	5.6	5.6	5.6
21 SHC 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5	2.5	2.5	2.5
 	3.0	3.0	3.0
 	3.5	3.5	3.5
 	4.0	4.0	4.0
 	4.5	4.5	4.5
	4.9	4.9	4.9
TC 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0	6.0	5.9	5.9
23 SHC 20 20 20 20 20 20 20 20 20 20 20 20 20	20	າ 0	
	3.3	3.3	3.3
	3.8	3.8	3.8
1	4.3	4.3	4.2
	4.8	4.8	4.7
TC 6.3 6.3 6.3 6.3 6.3 6.3 6.3 6.3 6.3 6.3	6.3	6.1	6.0
 	2.6	2.6	2.5
	3.1	3.0	3.0
	4.1	4.0	4.0
	4.6	4.5	4.4
	6.4	6.2	6.1
 	2.8	2.8	2.7
1	3.3	3.2	3.2
 	3.8	3.7	3.7
	4.3 6.5	4.2 6.3	4.2 6.2
	0.5	0.3	0.2
25 SHC 2.8 2.8 2.8 2.8 2.8 2.8 2.8 2.8 2.8 2.8	2.5	2.5	2.4
1	3.0	3.0	2.9
	3.5	3.4	3.4
31 SHC 4.2 4.2 4.2 4.2 4.2 4.2 4.2 4.2 4.2 4.2	4.0	3.9	3.9