

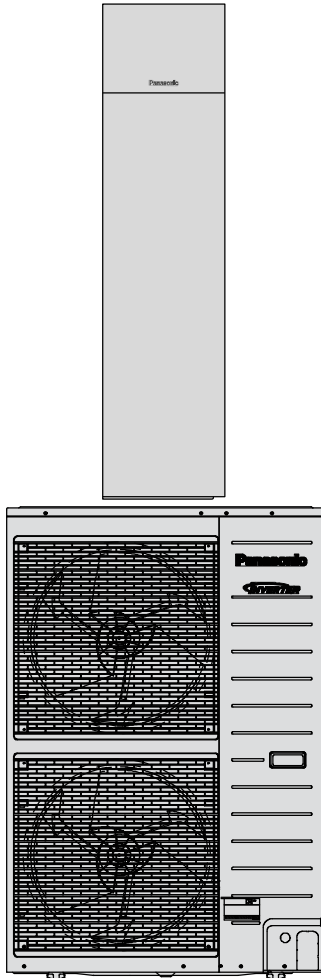
Service Manual

Air-to-Water Hydromodule + Tank

Indoor Unit
WH-ADC1216G6E5

Outdoor Unit
WH-UX09FE5
WH-UX12FE5
WH-UD12FE5
WH-UD16FE5

Destination
Europe



⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the products dealt with in this service information by anyone else could result in serious injury or death.

IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are important for safety. These parts are marked by ⚠ in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

⚠ PRECAUTION OF LOW TEMPERATURE

In order to avoid frostbite, be assured of no refrigerant leakage during the installation or repairing of refrigerant circuit.

1. Safety Precautions

- Read the following "SAFETY PRECAUTIONS" carefully before perform any servicing.
- Electrical work must be installed or serviced by a licensed electrician. Be sure to use the correct rating and main circuit for the model installed.
- The caution items stated here must be followed because these important contents are related to safety. The meaning of each indication used is as below. Incorrect installation or servicing due to ignoring of the instruction will cause harm or damage, and the seriousness is classified by the following indications.

 WARNING	This indication shows the possibility of causing death or serious injury.
 CAUTION	This indication shows the possibility of causing injury or damage to properties.

- The items to be followed are classified by the symbols:

	This symbol denotes item that is PROHIBITED from doing.
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- Carry out test run to confirm that no abnormality occurs after the servicing. Then, explain to user the operation, care and maintenance as stated in instructions. Please remind the customer to keep the operating instructions for future reference.

 WARNING	
1. Do not use unspecified cord, modified cord, joint cord or extension cord for power supply cord. Do not share the single outlet with other electrical appliances. Poor contact, poor insulation or over current will cause electrical shock or fire.	
2. Do not install outdoor unit near handrail of veranda. When installing outdoor unit at veranda of high rise building, child may climb up to outdoor unit and cross over the handrail and causing accident.	
3. Do not tie up the power supply cord into a bundle by band. Abnormal temperature rise on power supply cord may happen.	
4. Do not insert your fingers or other objects into the unit, high speed rotating fan may cause injury.  (For Outdoor Unit)	
5. Do not sit or step on the unit, you may fall down accidentally.  (For Outdoor Unit)	
6. Keep plastic bag (packaging material) away from small children, it may cling to nose and mouth and prevent breathing.	
7. Do not use pipe wrench to install refrigerant piping. It might deform the piping and cause the unit to malfunction.	
8. Do not purchase unauthorized electrical parts for installation, service, maintenance and etc.. They might cause electrical shock or fire.	
9. Do not modify the wiring of outdoor unit for installation of other components (i.e. heater, etc.). Overloaded wiring or wire connection points may cause electrical shock or fire. (For Outdoor Unit)	
10. Do not add or replace refrigerant other than specified type. It may cause product damage, burst and injury etc.	
11. Do not use the hot water produced by the Tank Unit for drinking or food preparation. It may cause illness to the user.	
12. Do not place containers with liquids on top of the Tank Unit. It may cause Tank Unit damage and/or fire could occurs if they leak or spill onto the Tank Unit.	
13. For electrical work, follow local wiring standard, regulation and this installation instruction. An independent circuit and single outlet must be used. If electrical circuit capacity is not enough or defect found in electrical work, it will cause electrical shock or fire.	
14. For water circuit installation work, follow to relevant European and national regulations (including EN61770) and local plumbing and building regulation codes. (For Tank Unit)	
15. Engage dealer or specialist for installation. If installation done by the user is defective, it will cause water leakage, electrical shock or fire.	
16. • This is a R410A model, when connecting the piping, do not use any existing (R22) pipes and flare nuts. Using such same may cause abnormally high pressure in the refrigeration cycle (piping), and possibly result in explosion and injury. Use only R410A refrigerant. • Thickness of copper pipes used with R410A must be 0.8 mm or more. Never use copper pipes thinner than 0.8 mm. • It is desirable that the amount of residual oil is less than 40 mg/10 m.	
17. When install or relocate Tank Unit / Outdoor Unit, do not let any substance other than the specified refrigerant, eg. air etc. mix into refrigerant cycle (piping). Mixing of air etc. will cause abnormal high pressure in refrigeration cycle and result in explosion, injury etc.	
18. Install according to this installation instructions strictly. If installation is defective, it will cause water leakage, electrical shock or fire.	
19. Install at a strong and firm location which is able to withstand the set's weight. If the strength is not enough or installation is not properly done, the set will drop and cause injury.	
20. Do not use joint cable for Tank Unit / Outdoor Unit connection cable. Use specified Tank Unit / Outdoor Unit connection cable, refer to instruction CONNECT THE CABLE TO THE TANK UNIT / CONNECT THE CABLE TO THE OUTDOOR UNIT and connect tightly for Tank Unit / Outdoor Unit connection. Clamp the cable so that no external force will be acted on the terminal. If connection or fixing is not perfect, it will cause heat up or fire at the connection.	
21. This equipment is strongly recommended to be installed with Residual Current Device (RCD) on-site according to the respective national wiring rules or country-specific safety measures in terms of residual current. (For Tank Unit)	
22. During installation, install the refrigerant piping properly before run the compressor. Operation of compressor without fixing refrigeration piping and valves at opened condition will cause suck-in of air, abnormal high pressure in refrigeration cycle and result in explosion, injury etc.	
23. During pump down operation, stop the compressor before remove the refrigeration piping. Removal of refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigerant cycle and result in explosion, injury etc.	

**WARNING**

24. Tighten the flare nut with torque wrench according to specified method. If the flare nut is over tightened, after a long period, the flare may break and cause refrigerant gas leakage.
25. After completion of installation, confirm there is no leakage of refrigerant gas. It may generate toxic gas when the refrigerant contacts with fire.
26. Ventilate the room if there is refrigerant gas leakage during operation. Extinguish all fire sources if present. It may cause toxic gas when the refrigerant contacts with fire.
27. Only use the supplied or specified installation parts, else, it may causes unit vibrate loose, water leakage, electrical shock or fire.
28. If there is any doubt about the installation procedure or operation, always contact the authorized dealer for advice and information.
29. Select a location where in case of water leakage, the leakage will not cause damage to other properties.
30. When installing electrical equipment at wooden building of metal lath or wire lath, in accordance with electrical facility standard, no electrical contact between equipment and building is allowed. Insulator must be installed in between.
31. Any work carried out on the Tank Unit / Outdoor Unit after removing any panels which is secured by screws, must be carried out under the supervision of authorized dealer and licensed installation contractor.
32. This system is multi supply appliance. All circuits must be disconnected before accessing the unit terminals. (For Tank Unit)
33. For cold water supply has a backflow regulator, check valve or water meter with check valve, provisions for thermal expansion of water in the hot water system must be provided. Otherwise it will cause water leakage. (For Tank Unit)
34. The piping installation work must be flushed before Tank Unit is connected to remove contaminants. Contaminants may damage the Tank Unit components.
35. This installation may be subjected to building regulation approval applicable to respective country that may require to notify the local authority before installation. (For Tank Unit)
36. The Tank Unit must be shipped and stored in upright condition and dry environment. It may laid on its back when being moved into the building.
37. Work done to the Tank Unit after remove the front plate cover that secured by screws, must be carried out under the supervision of authorized dealer, licensed installation contractor, skilled person and instructed person.
38. This unit must be properly earthed. The electrical earth must not be connected to a gas pipe, water pipe, the earth of lightning rod or a telephone. Otherwise there is a danger of electrical shock in the event of an insulation breakdown or electrical earth fault in the Tank Unit / Outdoor Unit.

**CAUTION**

1. Do not install the Tank Unit / Outdoor Unit at place where leakage of flammable gas may occur. In case gas leaks and accumulates at surrounding of the unit, it may cause fire. 
2. Do not release refrigerant during piping work for installation, re-installation and during repairing a refrigeration parts. Take care of the liquid refrigerant, it may cause frostbite. 
3. Do not install this appliance in a laundry room or other high humidity location. This condition will cause rust and damage to the unit. (For Tank Unit) 
4. Make sure the insulation of power supply cord does not contact hot part (i.e. refrigerant piping, water piping) to prevent from insulation failure (melt). 
5. Do not apply excessive force to water pipes that may damage the pipes. If water leakage occurs, it will cause flooding and damage to other properties. (For Tank Unit) 
6. Do not transport the Tank Unit with water inside the unit. It may cause damage to the unit. 
7. Carry out drainage piping as mentioned in installation instructions. If drainage is not perfect, water may enter the room and damage the furniture. (For Tank Unit)
8. Do not touch the sharp aluminium fin, sharp parts may cause injury.  (For Outdoor Unit) 
9. Select an installation location which is easy for maintenance.
10. Power supply connection to Tank Unit.
 - Power supply point should be in easily accessible place for power disconnection in case of emergency.
 - Must follow local national wiring standard, regulation and this installation instruction.
 - Strongly recommended to make permanent connection to a circuit breaker.
 - Power Supply 1: Use approved 30A 2-poles circuit breaker with a minimum contact gap of 3.0mm.
 - Power Supply 2: Use approved 30A 2-poles circuit breaker with a minimum contact gap of 3.0mm.
11. Ensure the correct polarity is maintained throughout all wiring. Otherwise, it will cause electrical shock or fire.
12. After installation, check the water leakage condition in connection area during test run. If leakage occurs, it will cause damage to other properties. (For Tank Unit)
13. If the Tank Unit not operates for long time, the water inside the Tank Unit should be drained.
14. Installation work.
 - It may need three or more people to carry out the installation work. The weight of Tank Unit might cause injury if carried by one person.
 - It may need two or more people to carry out the installation work. The weight of outdoor unit might cause injury if carried by one person.

2. Specifications

2.1 WH-ADC1216G6E5 WH-UX09FE5

Item		Unit	Outdoor Unit		
Performance Test Condition			EN 14511		
Cooling Capacity	Condition (Ambient/Water)		A35W7		
	kW		7.00		
	BTU/h		23900		
	kcal/h		6020		
Cooling EER	W/W		3.17		
	kcal/hW		2.72		
Heating Capacity	Condition (Ambient/Water)		A7W35	A2W35	
	kW		9.00	9.00	
	BTU/h		30700	30700	
	kcal/h		7740	7740	
Heating COP	W/W		4.84	3.59	
	kcal/hW		3.16	3.08	
Noise Level	Condition (Ambient/Water)		A35W7	A7W35	A2W35
	dB (A)		Cooling: 49	Heating: 49	—
	Power Level dB		Cooling: 67	Heating: 66	—
Air Flow		m ³ /min (ft ³ /min)	Cooling: 89.5 (3160) Heating: 76.8 (2710)		
Refrigeration Control Device			Expansion Valve		
Refrigeration Oil		cm ³	FV50S (1200)		
Refrigerant (R410A)		kg (oz)	2.85 (100.6)		
Dimension	Height	mm (inch)	1340 (52-3/4)		
	Width	mm (inch)	900 (35-7/16)		
	Depth	mm (inch)	320 (12-19/32)		
Net Weight		kg (lbs)	101 (223)		
Pipe Diameter	Liquid	mm (inch)	9.52 (3/8)		
	Gas	mm (inch)	15.88 (5/8)		
Standard Length		m (ft)	5 (16.4)		
Pipe Length Range		m (ft)	3 (9.8) ~ 30 (98.4)		
I/D & O/D Height Difference		m (ft)	20 (65.6)		
Additional Gas Amount		g/m (oz/ft)	50 (0.5)		
Refrigeration Charge Less		m (ft)	10 (32.8)		
Compressor	Type		Hermetic Motor		
	Motor Type		Brushless (4-poles)		
	Rated Output	kW	3.00		
Fan	Type		Propeller Fan		
	Material		PP		
	Motor Type		DC (8-poles)		
	Input Power	W	—		
	Output Power	W	60		
	Fan Speed	rpm	Cooling: 550 (Top), 590 (Bottom) Heating: 490 (Top), 530 (Bottom)		
Heat Exchanger	Fin material		Aluminium (Pre Coat)		
	Fin Type		Corrugated Fin		
	Row × Stage × FPI		2 × 51 × 18		
	Size (W × H × L)	mm	903.7 × 1295.4 × 38.1		

Item		Unit	Outdoor Unit		
Power Source (Phase, Voltage, Cycle)		Ø	Single		
		V	230		
		Hz	50		
Input Power		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		kW	Cooling: 2.21	Heating: 1.86	Heating: 2.51
Maximum Input Power For Heatpump System		kW	5.41		
Power Supply 1 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			1Ø / 25.0 / 5.41k		
Power Supply 2 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			1Ø / 26.0 / 6.00k		
Power Supply 3 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			— / — / —		
Starting Current		A	10.2		
Running Current		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		A	Cooling: 10.2	Heating: 8.6	Heating: 11.6
Maximum Current For Heatpump System		A	25.0		
Power Factor Power factor means total figure of compressor and outdoor fan motor.		%	Cooling: 94 Heating: 94		
Power Cord	Number of core		-		
	Length	m (ft)	-		
Thermostat			Electronic Control		
Protection Device			Electronic Control		

Item		Unit	Indoor Unit		
Performance Test Condition			EN 14511		
Operation Range	Outdoor Ambient	°C (min. / max.)	Cooling: 16 / 43 Heating: -20 / 35		
	Water Outlet	°C (min. / max.)	Cooling: 5 / 20 Heating (Tank): - / 65*, Heating (Circuit): 25 / 55		
Internal Pressure Differential		kPa	Cooling: 20.0 Heating: 31.0		
Noise Level		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		dB (A)	Cooling: 33	Heating: 33	—
		Power Level dB	Cooling: 46	Heating: 46	—
Dimension	Height	mm (inch)	717 (28-7/32)		
	Width	mm (inch)	598 (23-17/32)		
	Depth	mm (inch)	1800 (70-27/32)		
Net Weight		kg (lbs)	137 (302)		
Refrigerant Pipe Diameter	Liquid	mm (inch)	9.52 (3/8)		
	Gas	mm (inch)	15.88 (5/8)		
Water Pipe Diameter	Room	mm (inch)	28 (1-3/32)		
	Shower	mm (inch)	19 (3/4)		
Water Drain Hose Inner Diameter		mm (inch)	15 (19/32)		
Pump	Motor Type		DC Motor		
	No. of Speed		7 (Software Selection)		
	Input Power	W	93		
Hot Water Coil	Type		Brazen Plate		
	No. of Plates		44		
	Size (H x W x L)	mm	80 x 119 x 376		
	Water Flow Rate	l/min (m³/h)	Cooling: 20.1 (1.2) Heating: 25.8 (1.5)		
Pressure Relief Valve Water Circuit		kPa	Open: 300, Close: 265 and below		
Flow Switch	Type		Magnetic Lead Switch		
	Set Point	l/min	11.1		
Pressure Release Valve		kPa	Open: 1150±200, Close: 700 and below		
Protection Device		A	Residual Current Circuit Breaker (30)		

Item		Unit	Indoor Unit
Expansion Vessel	Volume	l	10
	MWP	bar	3
Capacity of Integrated Electric Heater / OLP TEMP		kW / °C	6.00 / 80
Tank Volume (Spec / Nett)		L	200 / 185
Max. Tank Water Set Temperature		°C	65
Tank Coil Surface		m ²	1.8
Maximum Working Pressure	Heat / Cool	Bar	3.0
	Tank Circuit	Bar	10.0
Operating Pressure	Tank Unit	Bar	3.5
	Expansion Relief Valve	Bar	8.0
Expansion Vessel Pre-charge Pressure (DHW Circuit)		Bar	3.5
Pressure Reducing Valve Set Pressure (DHW Circuit)		Bar	3.5
Pressure Vessel	Material		EN-1.4521
	Volume	L	185
	Design Pressure	Bar	10
Heat Exchanger	Material		EN-1.4162 / EN-1.4521
	Diameter	mm	22
	Thickness	mm	0.8
	Surface Area	m ²	1.8
	Total Length	m	25
Anode	Material		Aluminium
	Diameter	mm	20
	Length	mm	1000

Note:

- Cooling capacities are based on outdoor air temperature of 35°C Dry Bulb with controlled indoor water inlet temperature of 12°C and water outlet temperature of 7°C.
- Heating capacities are based on outdoor air temperature of 7°C Dry Bulb (44.6°F Dry Bulb), 6°C Wet Bulb (42.8°F Wet Bulb) with controlled indoor water inlet temperature of 30°C and water outlet temperature of 35°C.
- Specifications are subjected to change without prior notice for further improvement.
- * Above 55°C, only possible with backup heater operation.

2.2 WH-ADC1216G6E5 WH-UX12FE5

Item		Unit	Outdoor Unit		
Performance Test Condition			EN 14511		
Cooling Capacity	Condition (Ambient/Water)		A35W7		
	kW		10.00		
	BTU/h		34100		
	kcal/h		8600		
Cooling EER	W/W		2.81		
	kcal/hW		2.42		
Heating Capacity	Condition (Ambient/Water)		A7W35	A2W35	
	kW		12.00	12.00	
	BTU/h		41000	41000	
	kcal/h		10320	10320	
Heating COP	W/W		4.74	3.44	
	kcal/hW		4.08	2.96	
Noise Level	Condition (Ambient/Water)		A35W7	A7W35	A2W35
	dB (A)		Cooling: 50	Heating: 50	—
	Power Level dB		Cooling: 68	Heating: 67	—
Air Flow	m ³ /min (ft ³ /min)		Cooling: 93.3 (3290) Heating: 80.0 (2830)		
Refrigeration Control Device			Expansion Valve		
Refrigeration Oil		cm ³	FV50S (1200)		
Refrigerant (R410A)		kg (oz)	2.85k (100.6)		
Dimension	Height	mm (inch)	1340 (52-3/4)		
	Width	mm (inch)	900 (35-7/16)		
	Depth	mm (inch)	320 (12-19/32)		
Net Weight		kg (lbs)	101 (223)		
Pipe Diameter	Liquid	mm (inch)	9.52 (3/8)		
	Gas	mm (inch)	15.88 (5/8)		
Standard Length		m (ft)	5 (16.4)		
Pipe Length Range		m (ft)	3 (9.8) ~ 30 (98.4)		
I/D & O/D Height Difference		m (ft)	20 (65.6)		
Additional Gas Amount		g/m (oz/ft)	50 (0.5)		
Refrigeration Charge Less		m (ft)	10 (32.8)		
Compressor	Type		Hermetic Motor		
	Motor Type		Brushless (4-poles)		
	Rated Output	kW	3.00		
Fan	Type		Propeller Fan		
	Material		PP		
	Motor Type		DC (8-poles)		
	Input Power	W	—		
	Output Power	W	60		
	Fan Speed	rpm	Cooling: 600 (Top), 640 (Bottom) Heating: 520 (Top), 560 (Bottom)		
Heat Exchanger	Fin material		Aluminium (Pre Coat)		
	Fin Type		Corrugated Fin		
	Row × Stage × FPI		2 × 51 × 18		
	Size (W × H × L)	mm	903.7 x 1295.4 x 38.1		

Item		Unit	Outdoor Unit		
Power Source (Phase, Voltage, Cycle)		Ø	Single		
		V	230		
		Hz	50		
Input Power		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		kW	Cooling: 3.56	Heating: 2.53	Heating: 3.49
Maximum Input Power For Heatpump System		kW	6.27		
Power Supply 1 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			1Ø / 29.0 / 6.27k		
Power Supply 2 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			1Ø / 26.0 / 6.00k		
Power Supply 3 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			— / — / —		
Starting Current		A	16.5		
Running Current		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		A	Cooling: 16.5	Heating: 11.7	Heating: 16.1
Maximum Current For Heatpump System		A	29.0		
Power Factor Power factor means total figure of compressor and outdoor fan motor.		%	Cooling: 94 Heating: 94		
Power Cord	Number of core		-		
	Length	m (ft)	-		
Thermostat			Electronic Control		
Protection Device			Electronic Control		

Item		Unit	Indoor Unit		
Performance Test Condition			EN 14511		
Operation Range	Outdoor Ambient	°C (min. / max.)	Cooling: 16 / 43 Heating: -20 / 35		
	Water Outlet	°C (min. / max.)	Cooling: 5 / 20 Heating (Tank): - / 65°, Heating (Circuit): 25 / 55		
Internal Pressure Differential		kPa	Cooling: 38.0 Heating: 52.5		
Noise Level		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		dB (A)	Cooling: 33	Cooling: 33	—
		Power Level dB	Cooling: 46	Cooling: 46	—
Dimension	Height	mm (inch)	717 (28-7/32)		
	Width	mm (inch)	598 (23-17/32)		
	Depth	mm (inch)	1800 (70-27/32)		
Net Weight		kg (lbs)	137 (302)		
Refrigerant Pipe Diameter	Liquid	mm (inch)	9.52 (3/8)		
	Gas	mm (inch)	15.88 (5/8)		
Water Pipe Diameter	Room	mm (inch)	28 (1-3/32)		
	Shower	mm (inch)	19 (3/4)		
Water Drain Hose Inner Diameter		mm (inch)	15 (19/32)		
Pump	Motor Type		DC Motor		
	No. of Speed		7 (Software Selection)		
	Input Power	W	97		
Hot Water Coil	Type		Brazen Plate		
	No. of Plates		44		
	Size (H x W x L)	mm	80 x 119 x 376		
	Water Flow Rate	l/min (m³/h)	Cooling: 28.7 (1.7) Heating: 34.4 (2.1)		
Pressure Relief Valve Water Circuit		kPa	Open: 300, Close: 265 and below		
Flow Switch	Type		Magnetic Lead Switch		
	Set Point	l/min	11.1		
Pressure Release Valve		kPa	Open: 1150±200, Close: 700 and below		

Item		Unit	Indoor Unit
Protection Device		A	Residual Current Circuit Breaker (30)
Expansion Vessel	Volume	l	10
	MWP	bar	3
Capacity of Integrated Electric Heater / OLP TEMP		kW / °C	6.00 / 80
Tank Volume (Spec / Nett)		L	200 / 185
Max. Tank Water Set Temperature		°C	65
Tank Coil Surface		m ²	1.8
Maximum Working Pressure	Heat / Cool	Bar	3.0
	Tank Circuit	Bar	10.0
Operating Pressure	Tank Unit	Bar	3.5
	Expansion Relief Valve	Bar	8.0
Expansion Vessel Pre-charge Pressure (DHW Circuit)		Bar	3.5
Pressure Reducing Valve Set Pressure (DHW Circuit)		Bar	3.5
Pressure Vessel	Material		En-1.4521
	Volume	L	185
	Design Pressure	Bar	10
Heat Exchanger	Material		EN-1.4162 / EN-1.4521
	Diameter	mm	22
	Thickness	mm	0.8
	Surface Area	m ²	1.8
	Total Length	m	25
Anode	Material		Aluminium
	Diameter	mm	20
	Length	mm	1000

Note:

- Cooling capacities are based on outdoor air temperature of 35°C Dry Bulb with controlled indoor water inlet temperature of 12°C and water outlet temperature of 7°C.
- Heating capacities are based on outdoor air temperature of 7°C Dry Bulb (44.6°F Dry Bulb), 6°C Wet Bulb (42.8°F Wet Bulb) with controlled indoor water inlet temperature of 30°C and water outlet temperature of 35°C.
- Specifications are subjected to change without prior notice for further improvement.
- * Above 55°C, only possible with backup heater operation.

2.3 WH-ADC1216G6E5 WH-UD12FE5

Item		Unit	Outdoor Unit		
Performance Test Condition			EN 14511		
Cooling Capacity	Condition (Ambient/Water)		A35W7		
	kW		10.00		
	BTU/h		34100		
	kcal/h		8600		
Cooling EER	W/W		2.81		
	kcal/hW		2.42		
Heating Capacity	Condition (Ambient/Water)		A7W35	A2W35	
	kW		12.00	11.40	
	BTU/h		41000	38900	
	kcal/h		10320	9800	
Heating COP	W/W		4.74	3.44	
	kcal/hW		4.08	2.96	
Noise Level	Condition (Ambient/Water)		A35W7	A7W35	A2W35
	dB (A)		Cooling: 50	Heating: 50	—
	Power Level dB		Cooling: 68	Heating: 67	—
Air Flow		m ³ /min (ft ³ /min)	Cooling: 93.3 (3290) Heating: 80.0 (2830)		
Refrigeration Control Device			Expansion Valve		
Refrigeration Oil		cm ³	FV50S (1200)		
Refrigerant (R410A)		kg (oz)	2.55 (90.0)		
Dimension	Height	mm (inch)	1340 (52-3/4)		
	Width	mm (inch)	900 (35-7/16)		
	Depth	mm (inch)	320 (12-19/32)		
Net Weight		kg (lbs)	101 (223)		
Pipe Diameter	Liquid	mm (inch)	9.52 (3/8)		
	Gas	mm (inch)	15.88 (5/8)		
Standard Length		m (ft)	5 (16.4)		
Pipe Length Range		m (ft)	3 (9.8) ~ 30 (98.4)		
I/D & O/D Height Difference		m (ft)	20 (65.6)		
Additional Gas Amount		g/m (oz/ft)	50 (0.5)		
Refrigeration Charge Less		m (ft)	10 (32.8)		
Compressor	Type		Hermetic Motor		
	Motor Type		Brushless (4-poles)		
	Rated Output	kW	3.00		
Fan	Type		Propeller Fan		
	Material		PP		
	Motor Type		DC (8-poles)		
	Input Power	W	—		
	Output Power	W	60		
	Fan Speed	rpm	Cooling: 600 (Top), 640 (Bottom) Heating: 510 (Top), 550 (Bottom)		
Heat Exchanger	Fin material		Aluminium (Pre Coat)		
	Fin Type		Corrugated Fin		
	Row × Stage × FPI		2 × 51 × 18		
	Size (W × H × L)	mm	903.7 × 1290.1 × 38.1		

Item		Unit	Outdoor Unit		
Power Source (Phase, Voltage, Cycle)		Ø	Single		
		V	230		
		Hz	50		
Input Power		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		kW	Cooling: 3.56	Heating: 2.53	Heating: 3.31
Maximum Input Power For Heatpump System		kW	5.30		
Power Supply 1 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			1Ø / 24.0 / 5.30k		
Power Supply 2 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			1Ø / 26.0 / 6.00k		
Power Supply 3 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			— / — / —		
Starting Current		A	16.0		
Running Current		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		A	Cooling: 16.0	Heating: 11.5	Heating: 15.0
Maximum Current For Heatpump System		A	24.0		
Power Factor Power factor means total figure of compressor and outdoor fan motor.		%	Cooling: 97 Heating: 96		
Power Cord	Number of core		-		
	Length	m (ft)	-		
Thermostat			Electronic Control		
Protection Device			Electronic Control		

Item		Unit	Indoor Unit		
Performance Test Condition			EN 14511		
Operation Range	Outdoor Ambient	°C (min. / max.)	Cooling: 16 / 43 Heating: -20 / 35		
	Water Outlet	°C (min. / max.)	Cooling: 5 / 20 Heating (Tank): - / 65*, Heating (Circuit): 25 / 55		
Internal Pressure Differential		kPa	Cooling: 38.0 Heating: 52.5		
Noise Level		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		dB (A)	Cooling: 33	Cooling: 33	—
		Power Level dB	Cooling: 46	Cooling: 46	—
Dimension	Height	mm (inch)	717 (28-7/32)		
	Width	mm (inch)	598 (23-17/32)		
	Depth	mm (inch)	1800 (70-27/32)		
Net Weight		kg (lbs)	137 (302)		
Refrigerant Pipe Diameter	Liquid	mm (inch)	9.52 (3/8)		
	Gas	mm (inch)	15.88 (5/8)		
Water Pipe Diameter	Room	mm (inch)	28 (1-3/32)		
	Shower	mm (inch)	19 (3/4)		
Water Drain Hose Inner Diameter		mm (inch)	15 (19/32)		
Pump	Motor Type		DC Motor		
	No. of Speed		7 (Software Selection)		
	Input Power	W	97		
Hot Water Coil	Type		Brazen Plate		
	No. of Plates		44		
	Size (H x W x L)	mm	80 x 119 x 376		
	Water Flow Rate	l/min (m³/h)	Cooling: 28.7 (1.7) Heating: 34.4 (2.1)		
Pressure Relief Valve Water Circuit		kPa	Open: 300, Close: 265 and below		
Flow Switch	Type		Magnetic Lead Switch		
	Set Point	l/min	11.1		
Pressure Release Valve		kPa	Open: 1150±200, Close: 700 and below		

Item		Unit	Indoor Unit
Protection Device		A	Residual Current Circuit Breaker (30)
Expansion Vessel	Volume	l	10
	MWP	bar	3
Capacity of Integrated Electric Heater / OLP TEMP		kW / °C	6.00 / 80
Tank Volume (Spec / Nett)		L	200 / 185
Max. Tank Water Set Temperature		°C	65
Tank Coil Surface		m ²	1.8
Maximum Working Pressure	Heat / Cool	Bar	3.0
	Tank Circuit	Bar	10.0
Operating Pressure	Tank Unit	Bar	3.5
	Expansion Relief Valve	Bar	8.0
Expansion Vessel Pre-charge Pressure (DHW Circuit)		Bar	3.5
Pressure Reducing Valve Set Pressure (DHW Circuit)		Bar	3.5
Pressure Vessel	Material		En-1.4521
	Volume	L	185
	Design Pressure	Bar	10
Heat Exchanger	Material		EN-1.4162 / EN-1.4521
	Diameter	mm	22
	Thickness	mm	0.8
	Surface Area	m ²	1.8
	Total Length	m	25
Anode	Material		Aluminium
	Diameter	mm	20
	Length	mm	1000

Note:

- Cooling capacities are based on outdoor air temperature of 35°C Dry Bulb with controlled indoor water inlet temperature of 12°C and water outlet temperature of 7°C.
- Heating capacities are based on outdoor air temperature of 7°C Dry Bulb (44.6°F Dry Bulb), 6°C Wet Bulb (42.8°F Wet Bulb) with controlled indoor water inlet temperature of 30°C and water outlet temperature of 35°C.
- Specifications are subjected to change without prior notice for further improvement.
- * Above 55°C, only possible with backup heater operation.

2.4 WH-ADC1216G6E5 WH-UD16FE5

Item		Unit	Outdoor Unit		
Performance Test Condition			EN 14511		
Cooling Capacity	Condition (Ambient/Water)		A35W7		
	kW		12.20		
	BTU/h		41600		
	kcal/h		10490		
Cooling EER	W/W		2.56		
	kcal/hW		2.20		
Heating Capacity	Condition (Ambient/Water)		A7W35	A2W35	
	kW		16.00	13.00	
	BTU/h		54600	44300	
	kcal/h		13760	11180	
Heating COP	W/W		4.28	3.28	
	kcal/hW		3.68	2.82	
Noise Level	Condition (Ambient/Water)		A35W7	A7W35	A2W35
	dB (A)		Cooling: 54	Heating: 53	—
	Power Level dB		Cooling: 72	Heating: 70	—
Air Flow	m ³ /min (ft ³ /min)		Cooling: 97.8 (3450) Heating: 90.0 (3180)		
Refrigeration Control Device			Expansion Valve		
Refrigeration Oil		cm ³	FV50S (1200)		
Refrigerant (R410A)		kg (oz)	2.55 (90.0)		
Dimension	Height	mm (inch)	1340 (52-3/4)		
	Width	mm (inch)	900 (35-7/16)		
	Depth	mm (inch)	320 (12-19/32)		
Net Weight		kg (lbs)	150 (331)		
Pipe Diameter	Liquid	mm (inch)	9.52 (3/8)		
	Gas	mm (inch)	15.88 (5/8)		
Standard Length		m (ft)	5 (16.4)		
Pipe Length Range		m (ft)	3 (9.8) ~ 30 (98.4)		
I/D & O/D Height Difference		m (ft)	20 (65.6)		
Additional Gas Amount		g/m (oz/ft)	50 (0.5)		
Refrigeration Charge Less		m (ft)	10 (32.8)		
Compressor	Type		Hermetic Motor		
	Motor Type		Brushless (4-poles)		
	Rated Output	kW	3.00		
Fan	Type		Propeller Fan		
	Material		PP		
	Motor Type		DC (8-poles)		
	Input Power	W	—		
	Output Power	W	60		
	Fan Speed	rpm	Cooling: 630 (Top), 670 (Bottom) Heating: 580 (Top), 620 (Bottom)		
Heat Exchanger	Fin material		Aluminium (Pre Coat)		
	Fin Type		Corrugated Fin		
	Row × Stage × FPI		2 × 51 × 18		
	Size (W × H × L)	mm	903.7 × 1290.1 × 38.1		

Item		Unit	Outdoor Unit		
Power Source (Phase, Voltage, Cycle)		Ø	Single		
		V	230		
		Hz	50		
Input Power		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		kW	Cooling: 4.76	Heating: 3.74	Heating: 3.96
Maximum Input Power For Heatpump System		kW	5.74		
Power Supply 1 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			1Ø / 26.0 / 5.74k		
Power Supply 2 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			1Ø / 26.0 / 6.00k		
Power Supply 3 : Phase (Ø) / Max. Current (A) / Max. Input Power (W)			— / — / —		
Starting Current		A	21.3		
Running Current		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		A	Cooling: 21.3	Heating: 16.9	Heating: 17.9
Maximum Current For Heatpump System		A	26.0		
Power Factor Power factor means total figure of compressor and outdoor fan motor.		%	Cooling: 97 Heating: 96		
Power Cord	Number of core		-		
	Length	m (ft)	-		
Thermostat			Electronic Control		
Protection Device			Electronic Control		

Item		Unit	Indoor Unit		
Performance Test Condition			EN 14511		
Operation Range	Outdoor Ambient	°C (min. / max.)	Cooling: 16 / 43 Heating: -20 / 35		
	Water Outlet	°C (min. / max.)	Cooling: 5 / 20 Heating (Tank): - / 65°, Heating (Circuit): 25 / 55		
Internal Pressure Differential		kPa	Cooling: 54.5 Heating: 94.0		
Noise Level		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		dB (A)	Cooling: 33	Cooling: 33	—
		Power Level dB	Cooling: 46	Cooling: 46	—
Dimension	Height	mm (inch)	717 (28-7/32)		
	Width	mm (inch)	598 (23-17/32)		
	Depth	mm (inch)	1800 (70-27/32)		
Net Weight		kg (lbs)	137 (302)		
Refrigerant Pipe Diameter	Liquid	mm (inch)	9.52 (3/8)		
	Gas	mm (inch)	15.88 (5/8)		
Water Pipe Diameter	Room	mm (inch)	28 (1-3/32)		
	Shower	mm (inch)	19 (3/4)		
Water Drain Hose Inner Diameter		mm (inch)	15 (19/32)		
Pump	Motor Type		DC Motor		
	No. of Speed		7 (Software Selection)		
	Input Power	W	101		
Hot Water Coil	Type		Brazed Plate		
	No. of Plates		44		
	Size (H x W x L)	mm	80 x 119 x 376		
	Water Flow Rate	l/min (m³/h)	Cooling: 35.0 (2.1) Heating: 45.9 (2.8)		
Pressure Relief Valve Water Circuit		kPa	Open: 300, Close: 265 and below		
Flow Switch	Type		Magnetic Lead Switch		
	Set Point	l/min	11.1		
Pressure Release Valve		kPa	Open: 1150±200, Close: 700 and below		

Item		Unit	Indoor Unit
Protection Device		A	Residual Current Circuit Breaker (30)
Expansion Vessel	Volume	l	10
	MWP	bar	3
Capacity of Integrated Electric Heater / OLP TEMP		kW / °C	6.00 / 80
Tank Volume (Spec / Nett)		L	200 / 185
Max. Tank Water Set Temperature		°C	65
Tank Coil Surface		m ²	1.8
Maximum Working Pressure	Heat / Cool	Bar	3.0
	Tank Circuit	Bar	10.0
Operating Pressure	Tank Unit	Bar	3.5
	Expansion Relief Valve	Bar	8.0
Expansion Vessel Pre-charge Pressure (DHW Circuit)		Bar	3.5
Pressure Reducing Valve Set Pressure (DHW Circuit)		Bar	3.5
Pressure Vessel	Material		En-1.4521
	Volume	L	185
	Design Pressure	Bar	10
Heat Exchanger	Material		EN-1.4162 / EN-1.4521
	Diameter	mm	22
	Thickness	mm	0.8
	Surface Area	m ²	1.8
	Total Length	m	25
Anode	Material		Aluminium
	Diameter	mm	20
	Length	mm	1000

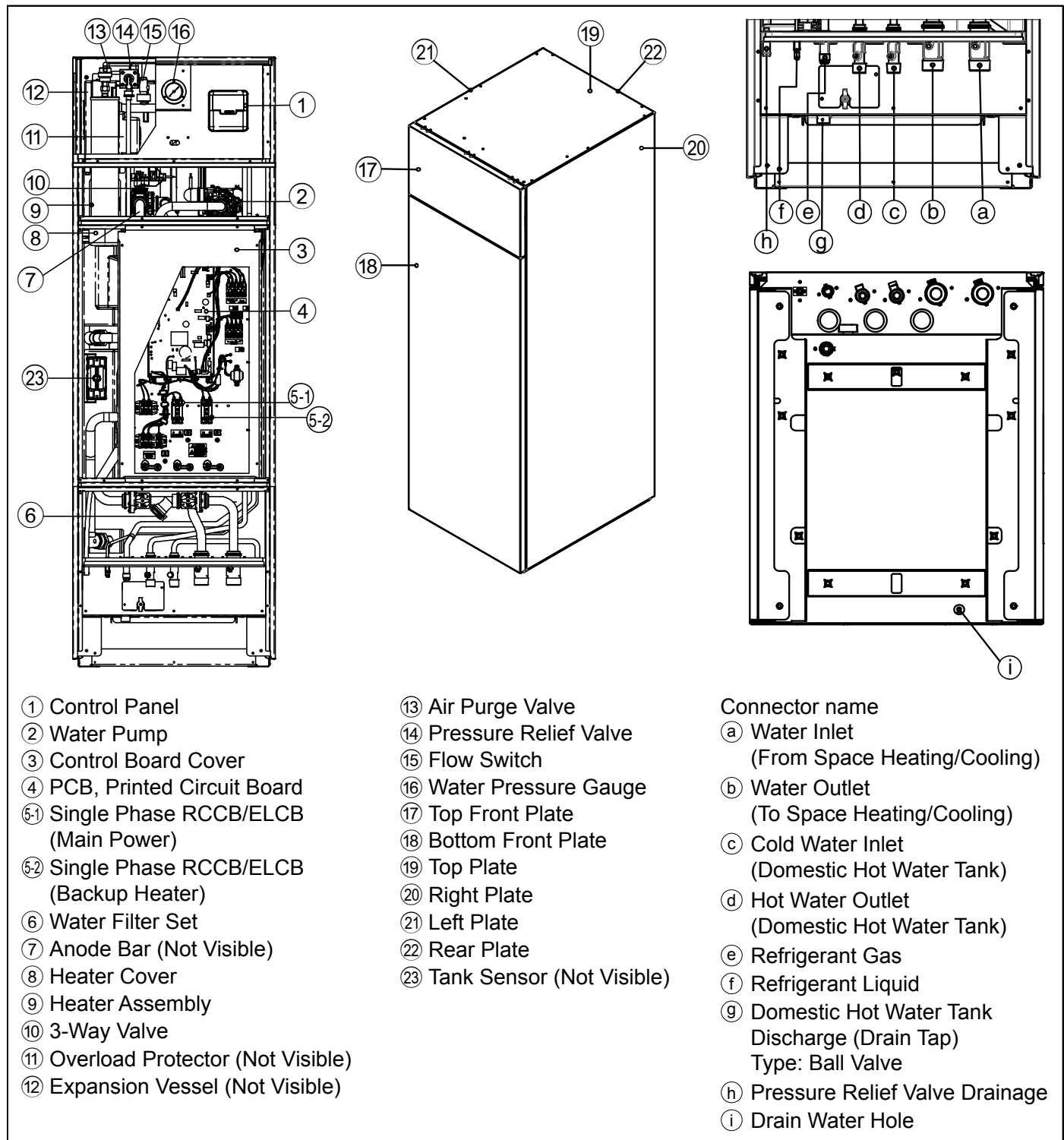
Note:

- Cooling capacities are based on outdoor air temperature of 35°C Dry Bulb with controlled indoor water inlet temperature of 12°C and water outlet temperature of 7°C.
- Heating capacities are based on outdoor air temperature of 7°C Dry Bulb (44.6°F Dry Bulb), 6°C Wet Bulb (42.8°F Wet Bulb) with controlled indoor water inlet temperature of 30°C and water outlet temperature of 35°C.
- Specifications are subjected to change without prior notice for further improvement.
- * Above 55°C, only possible with backup heater operation.

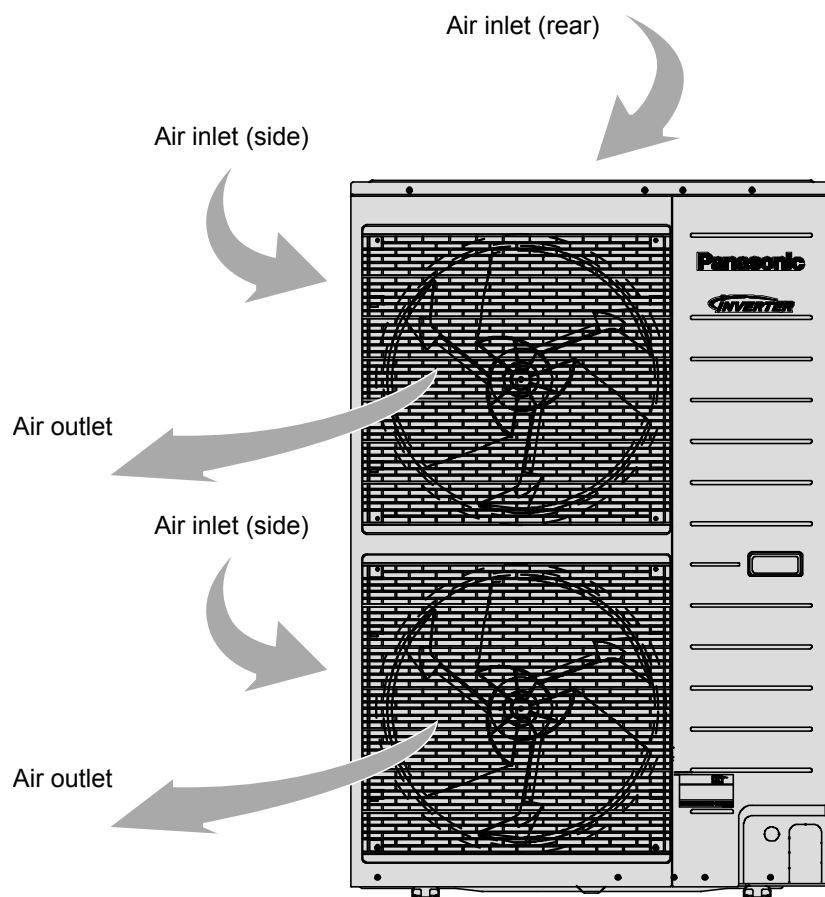
3. Features

- **Inverter Technology**
 - Energy saving
- **High Efficiency**
- **Environment Protection**
 - Non-ozone depletion substances refrigerant (R410A)
- **Long Installation Piping**
 - Long piping up to 30 meter with height difference 20 meter
 - Flexible 4-way piping for outdoor unit
- **Easy to use control panel**
 - Auto mode
 - Holiday mode
 - Dry concrete function
 - Weekly timer setting
- **A-class energy efficiency pump**
 - Water pump speed can be set by selection at control panel
- **Improved deice cycle**
- **Protection Feature**
 - Random auto restart after power failure for safety restart operation
 - Gas leakage protection
 - Prevent compressor reverse cycle
 - Inner protector to protect compressor
- **Serviceability Feature**
 - Breakdown Self Diagnosis function
 - System Status Check Buttons for servicing purpose
 - System Pumpdown Button for servicing purpose
 - Front maintenance design for outdoor unit

4.1.4 Main Components

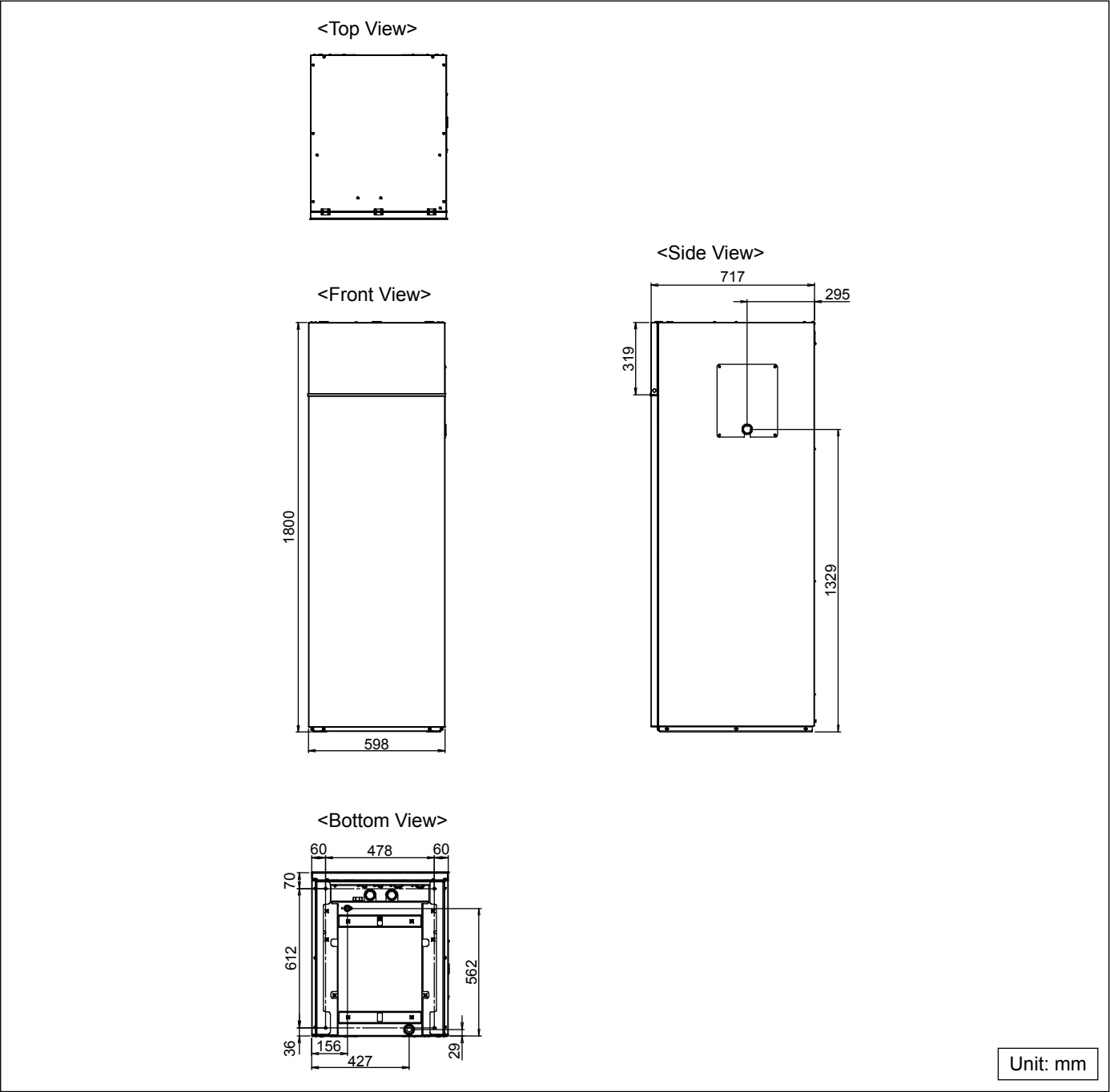


4.2 Outdoor Unit

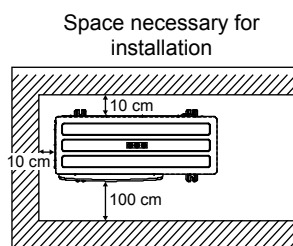


5. Dimensions

5.1 Indoor Unit

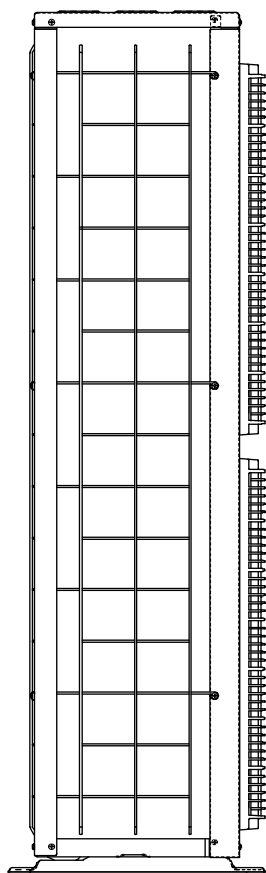


5.2 Outdoor Unit

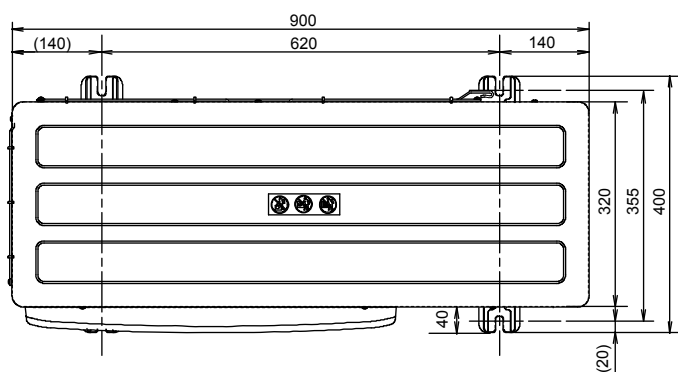


Anchor Bolt Pitch
355 x 260

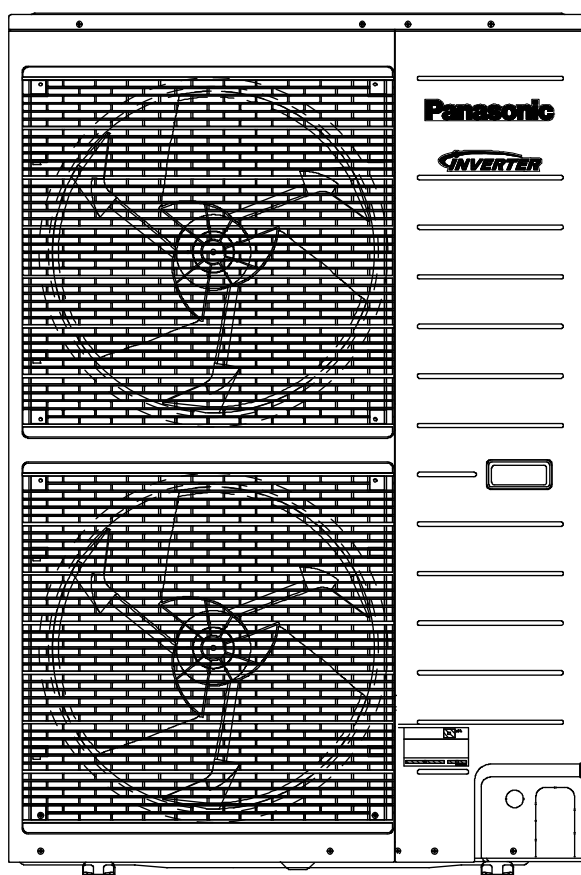
<Side View>



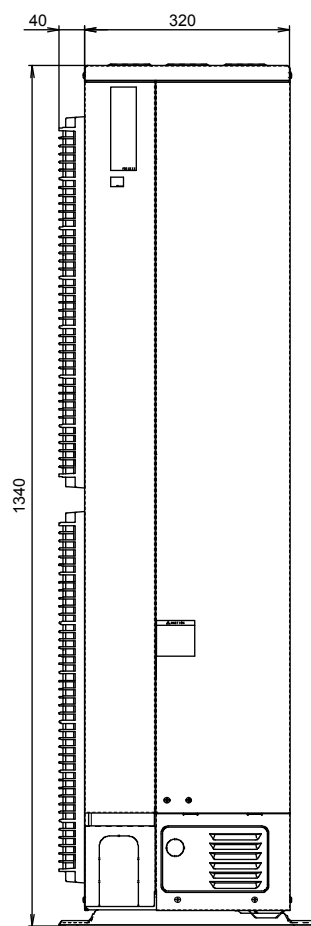
<Top View>



<Front View>

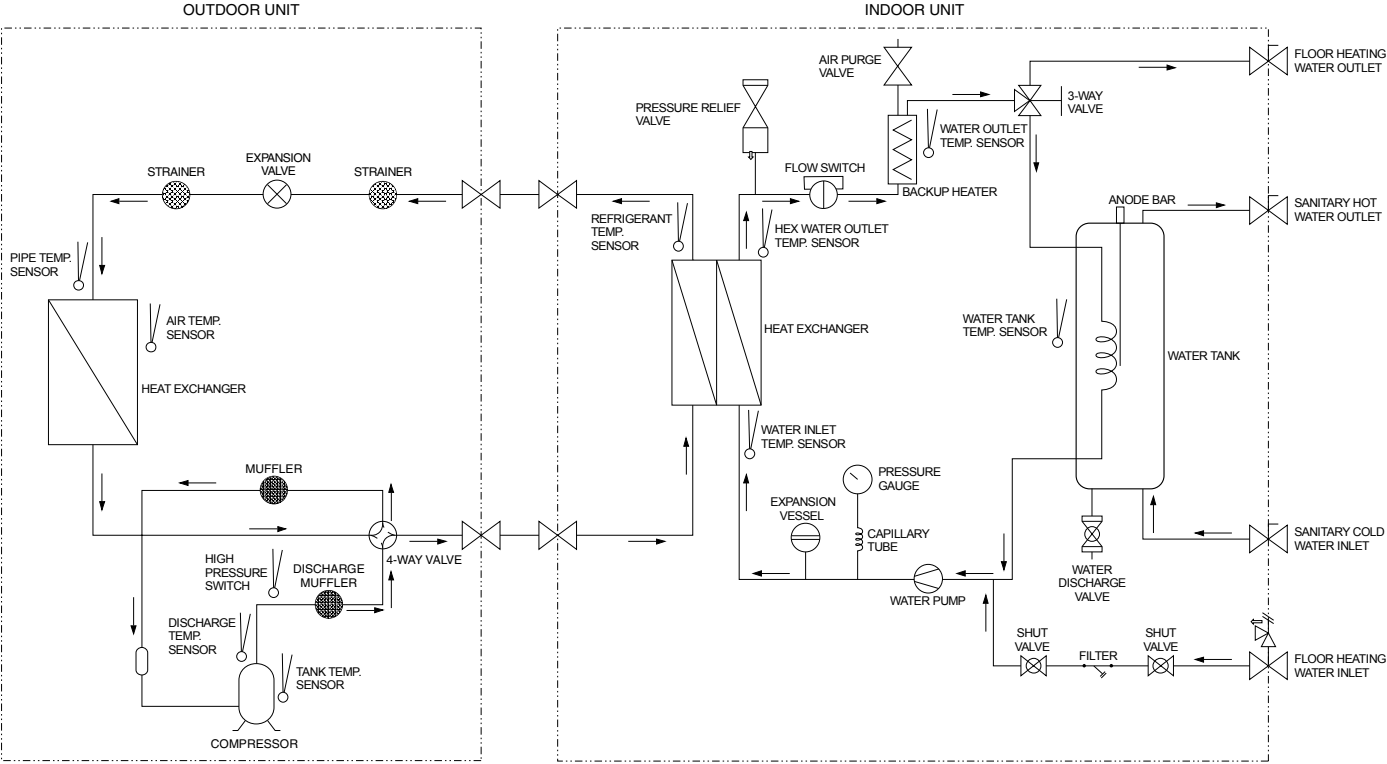


<Side View>



Unit: mm

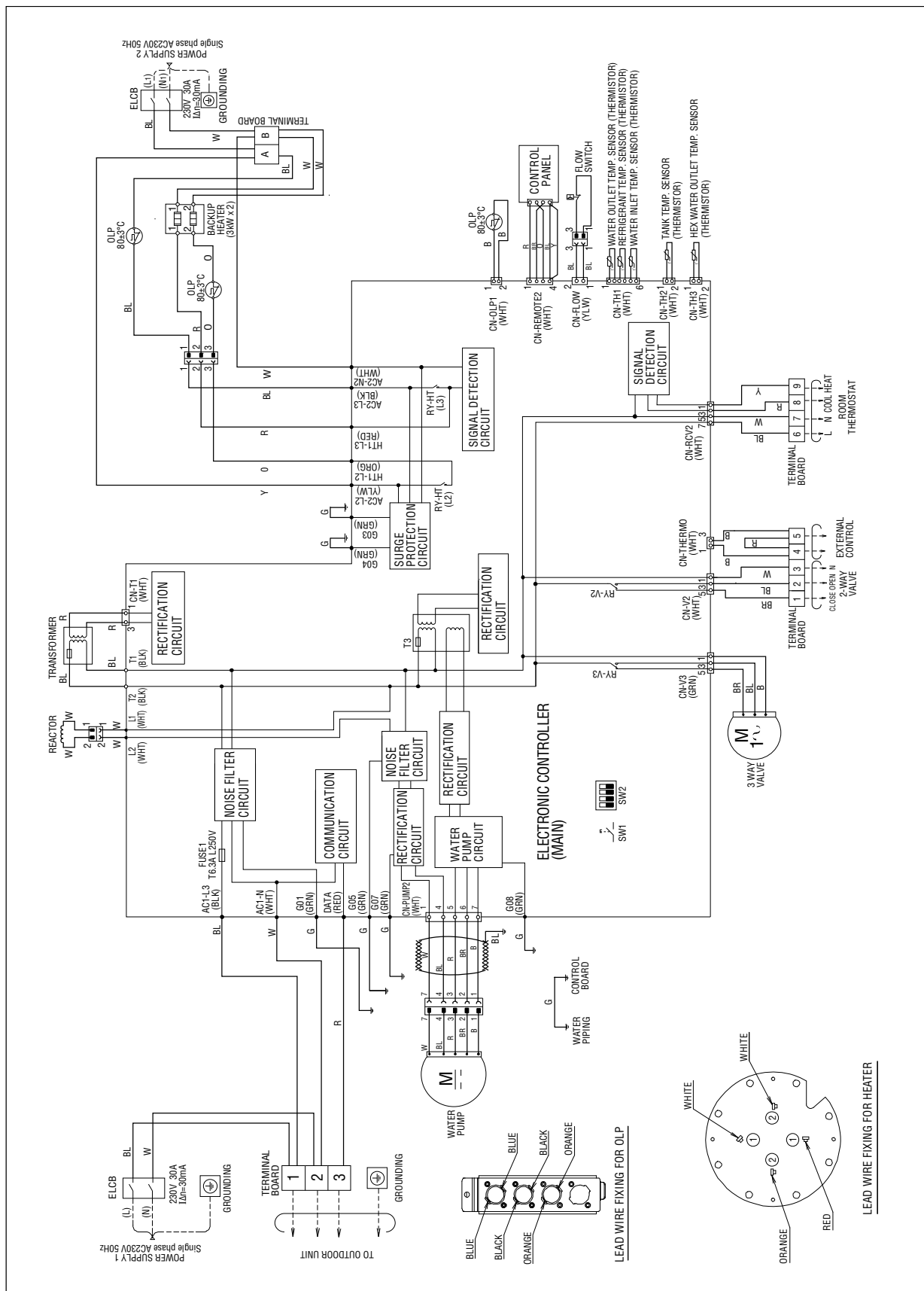
6. Refrigeration and Water Cycle Diagram



Model		Piping size (Torque)	
Tank Unit	Outdoor Unit	Gas	Liquid
ADC1216*E5*	UX09*E5* / UX12*E5* / UD12*E5* / UD16*E5*	Ø15.88 mm (5/8") [65 N•m]	Ø9.52 mm (3/8") [42 N•m]

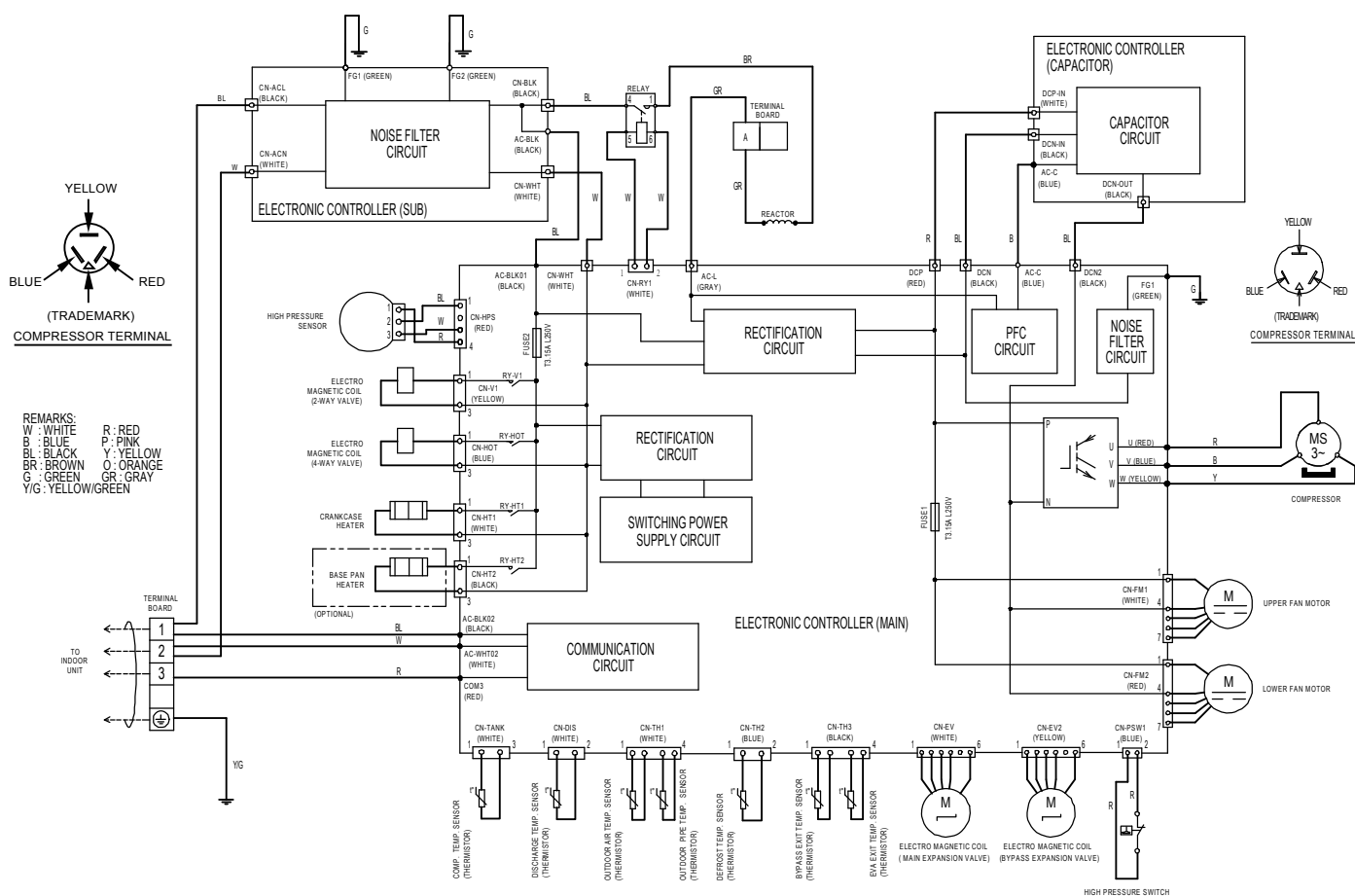
8. Wiring Connection Diagram

8.1 Indoor Unit



8.2 Outdoor Unit

8.2.1 WH-UX09FE5 WH-UX12FE5

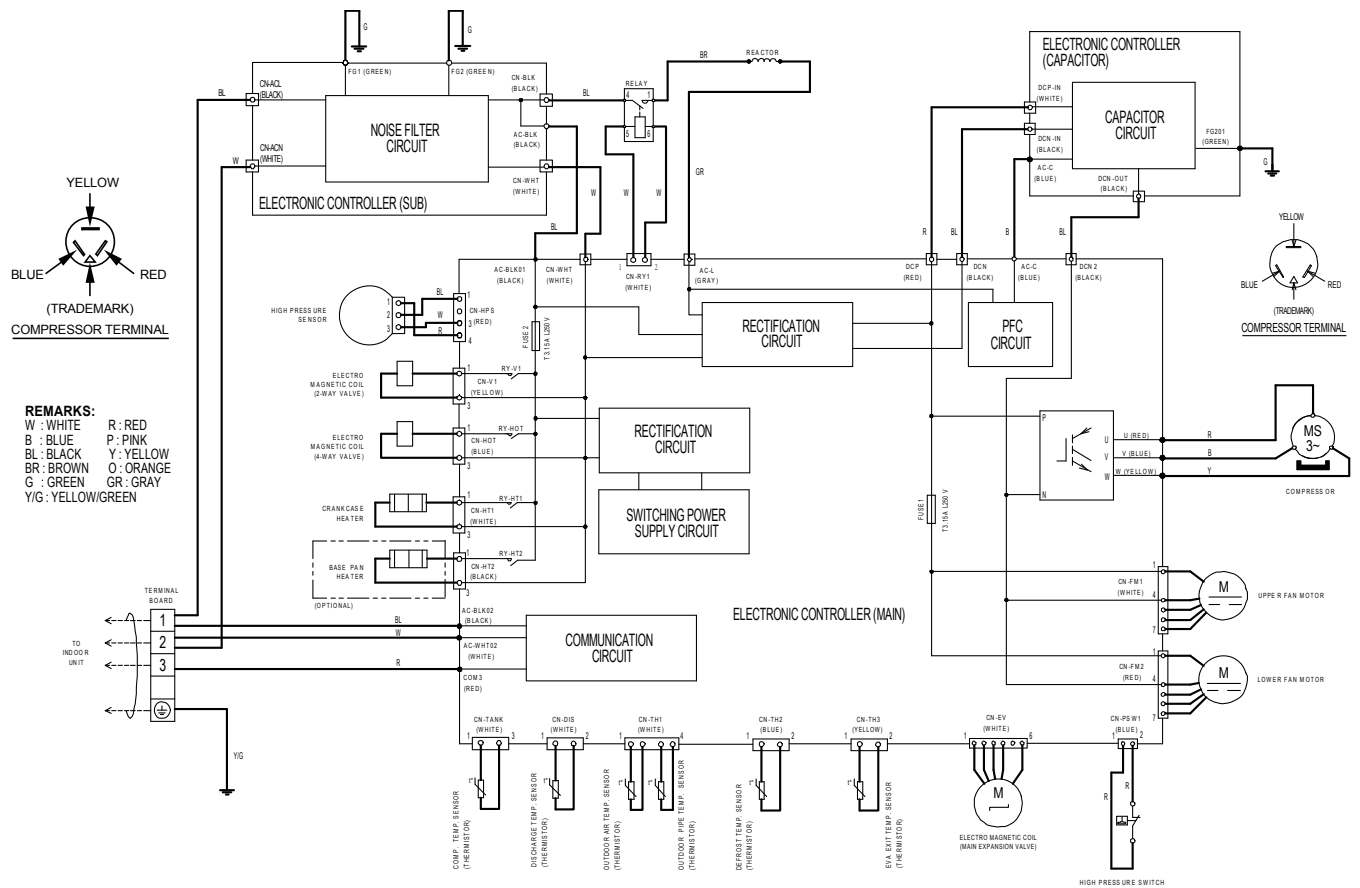


Resistance of Compressor Windings

MODEL	WH-UX09FE5 / WH-UX12FE5
CONNECTION	5JD420XAA22
U - V	0.435 Ω
V - W	0.452 Ω
U - W	0.441 Ω

Note: Resistance at 20°C of ambient temperature.

8.2.2 WH-UD12FE5 WH-UD16FE5



Resistance of Compressor Windings

MODEL	WH-UD12FE5 / WH-UD16FE5
CONNECTION	5JD420XAA22
U - V	0.435 Ω
U - W	0.452 Ω
V - W	0.441 Ω

Note: Resistance at 20°C of ambient temperature.

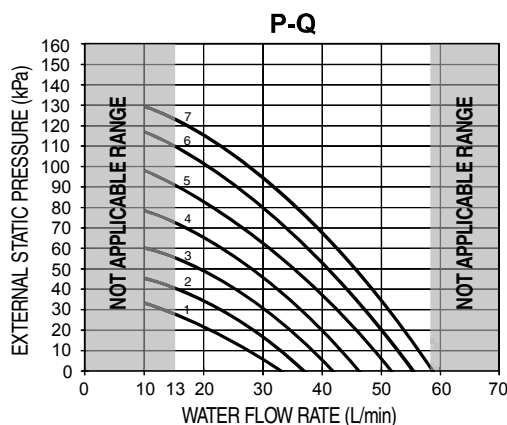
Adjust Water Flow Rate with Water Pump

Before adjust the water flow rate, make sure that the total water volume in the installation is 50 litres minimum for heating side. The default Water Pump speed is SPEED 4. Adjust the water flow rate according to connected outdoor unit model.

Please ensure the flow rate is not less than 13 L/min and not more than 50 L/min. The available external static pressure (kPa) in function of the water flow rate (L/min) is shown in the P-Q graph. Depend on the hydraulic system pressure loss and type, the water flow rate can be adjusted by Control Panel.

- 1 When the Tank Unit is in stop operation, press SERVICE button for 5 seconds.
- 2 Press ▲/▼ button to select menu S02 (PUMP SPEED ADJUST MODE) and press SET button to confirm the menu.
- 3 Press SELECT button then press ▲/▼ button to change pump speed and press SET button to confirm the pump speed.
- 4 Press OFF/ON button to exit PUMP SPEED ADJUST MODE.

During PUMP SPEED ADJUST MODE, we can select AIR PURGE function by pressing FORCE button. In AIR PURGE function, the pump will operate ON and OFF for 15 minutes to purge the air in the hydraulic system. AIR PURGE function will end after complete OR press the FORCE button again, and it will return back to PUMP SPEED ADJUST MODE.



18. Technical Data

18.1 Operation Characteristics

18.1.1 WH-ADC1216G6E5 WH-UX09FE5

Heating Characteristics at Different Outdoor Air Temperature

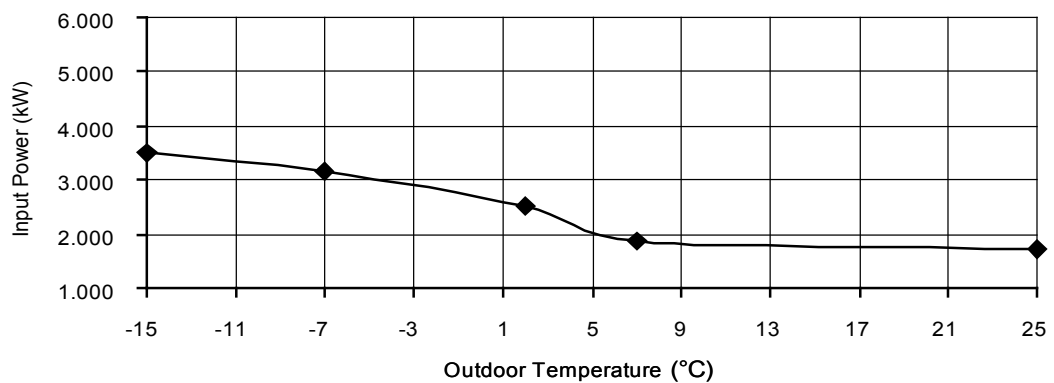
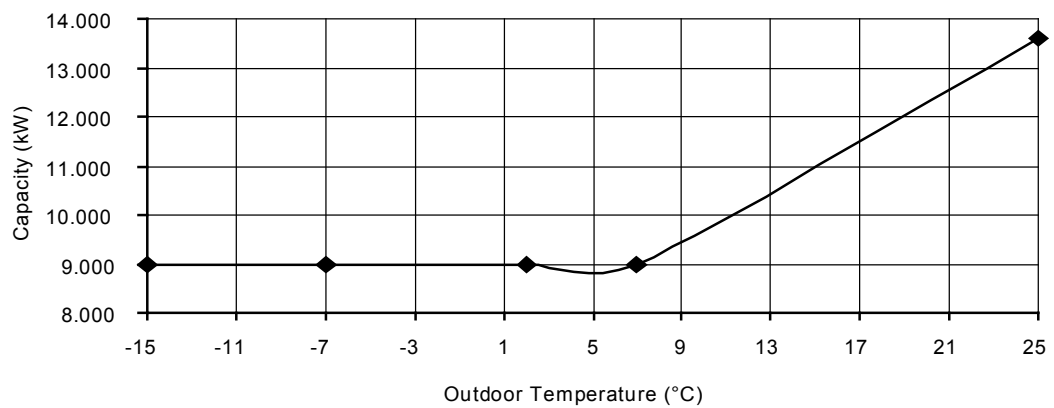
Condition

Outdoor air temperature : 7°C (DBT), 6°C (WBT)

Indoor water inlet temperature : 30°C

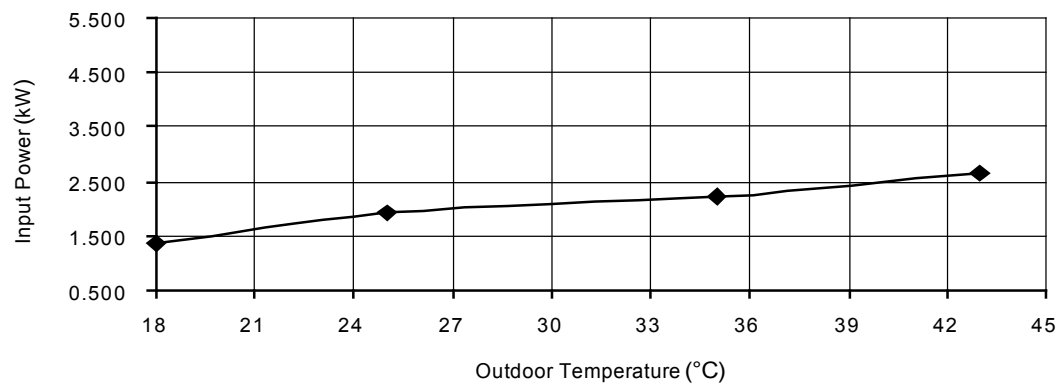
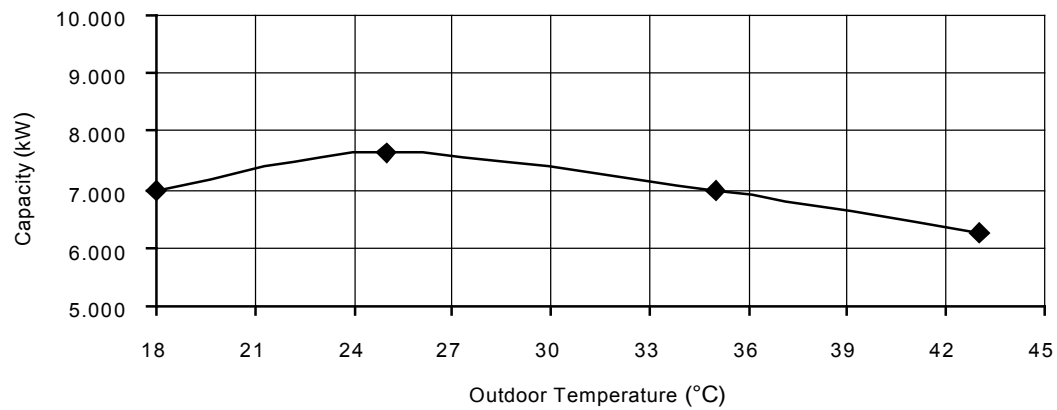
Indoor water outlet temperature : 35°C

Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 12°C
Indoor water outlet temperature : 7°C
Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

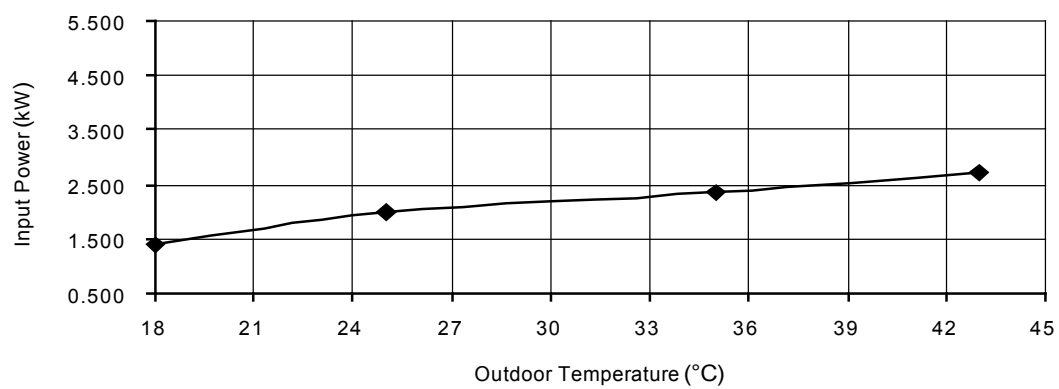
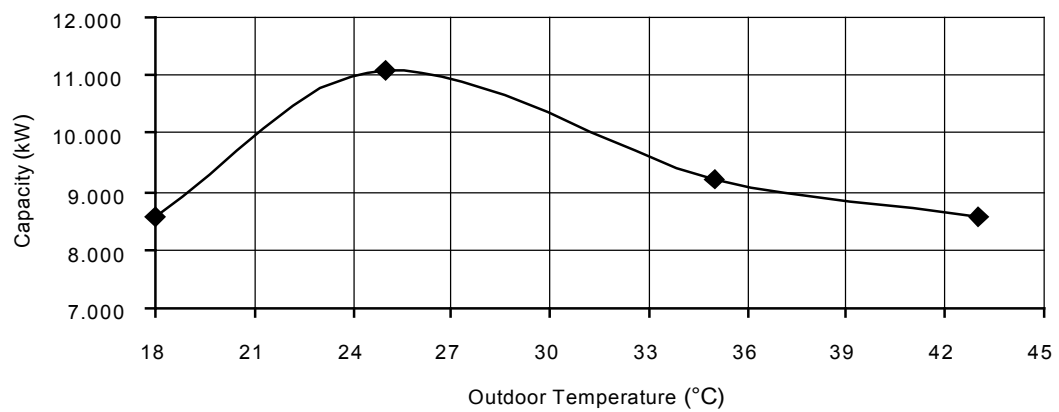
Condition

Outdoor air temperature : 35°C (DBT), -°C (WBT)

Indoor water inlet temperature : 19°C

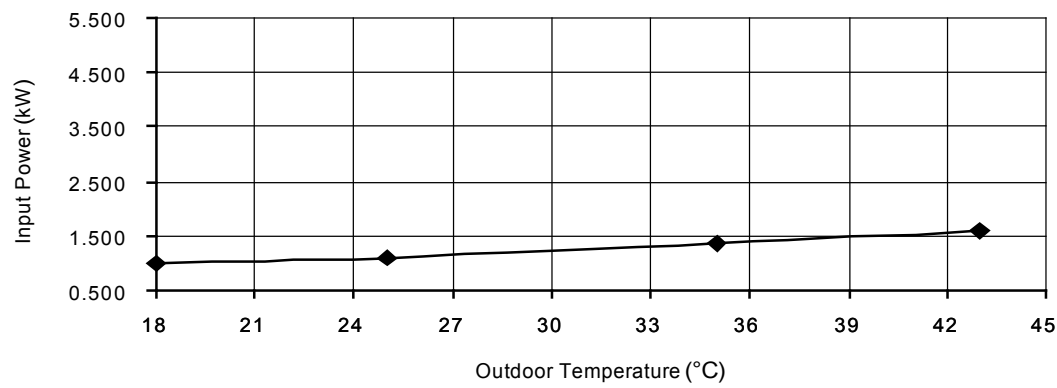
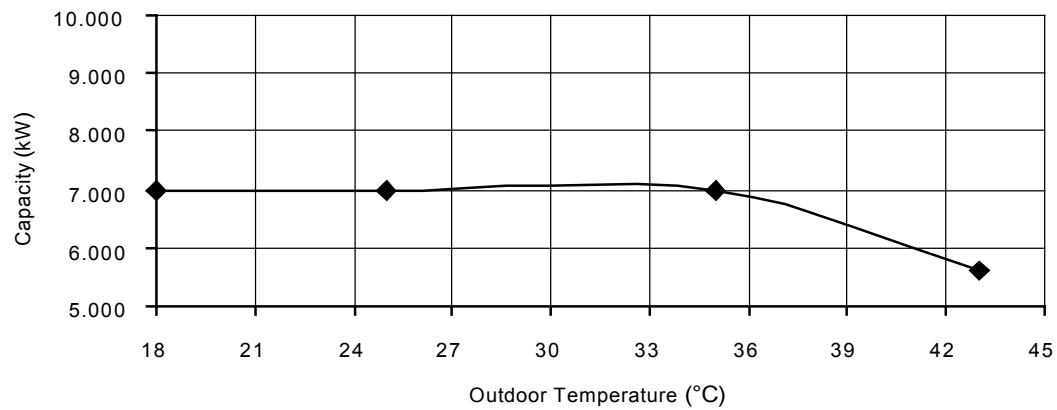
Indoor water outlet temperature : 14°C

Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 23°C
Indoor water outlet temperature : 18°C
Piping length : 7 m



Heating Characteristics at Different Piping Length

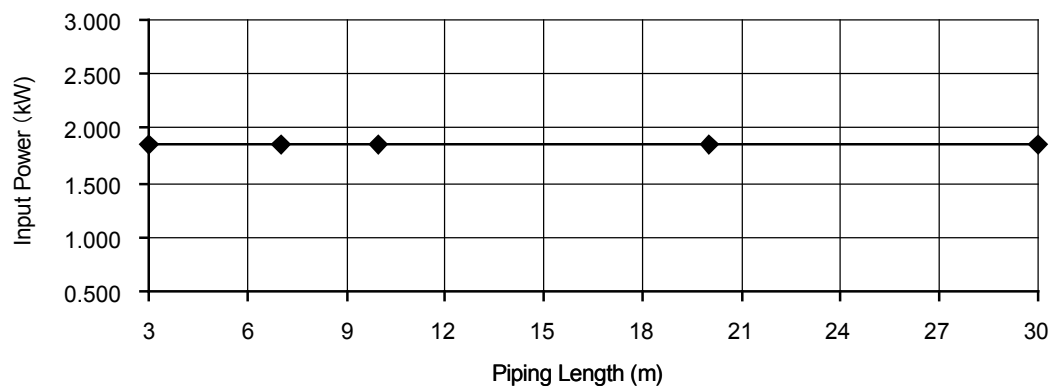
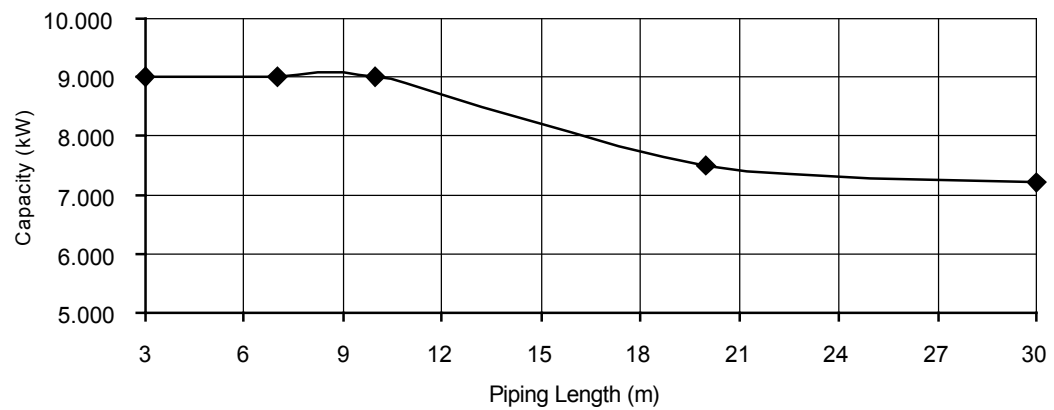
Condition

Outdoor air temperature : 7°C (DBT), 6°C (WBT)

Indoor water inlet temperature : 30°C

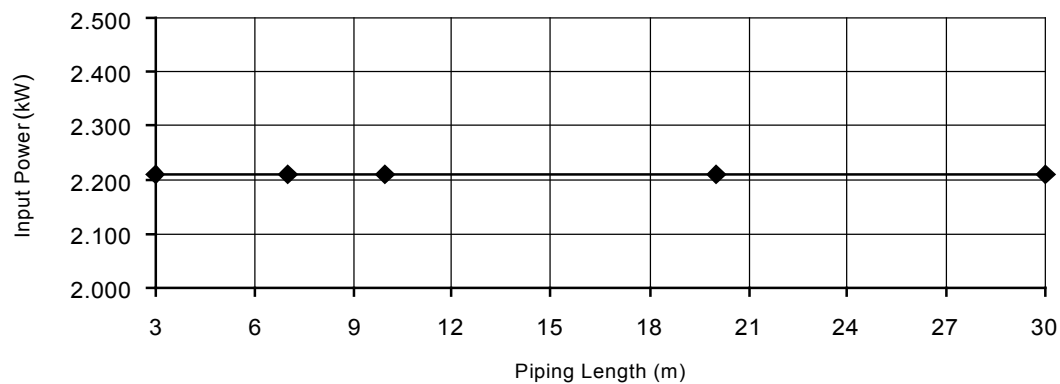
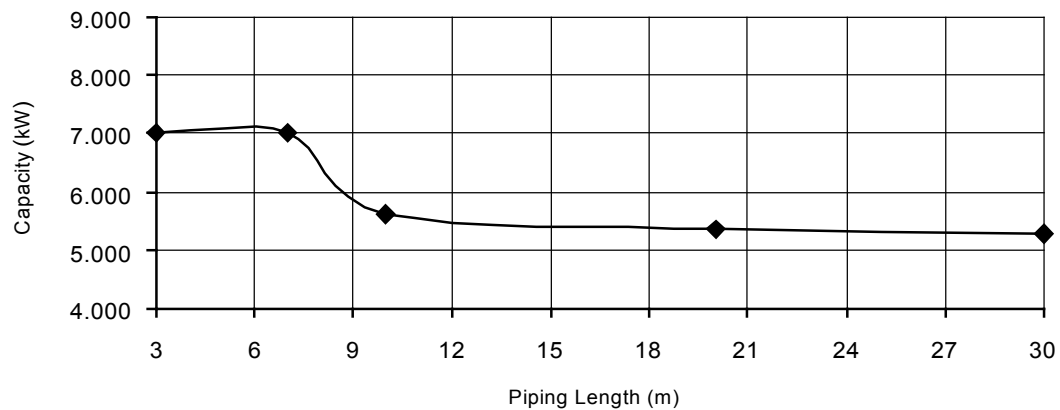
Indoor water outlet temperature : 35°C

Piping length : 7 m



Cooling Characteristics at Different Piping Length

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 12°C
Indoor water outlet temperature : 7°C
Piping length : 7 m



18.1.2 WH-ADC1216G6E5 WH-UX12FE5

Heating Characteristics at Different Outdoor Air Temperature

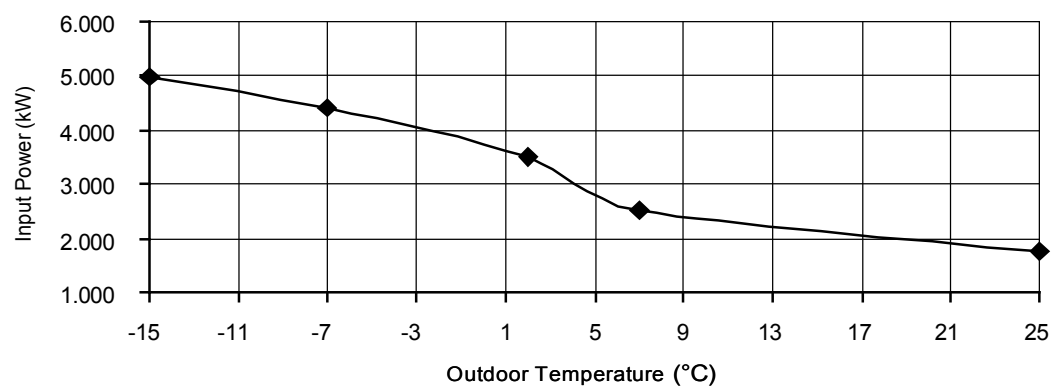
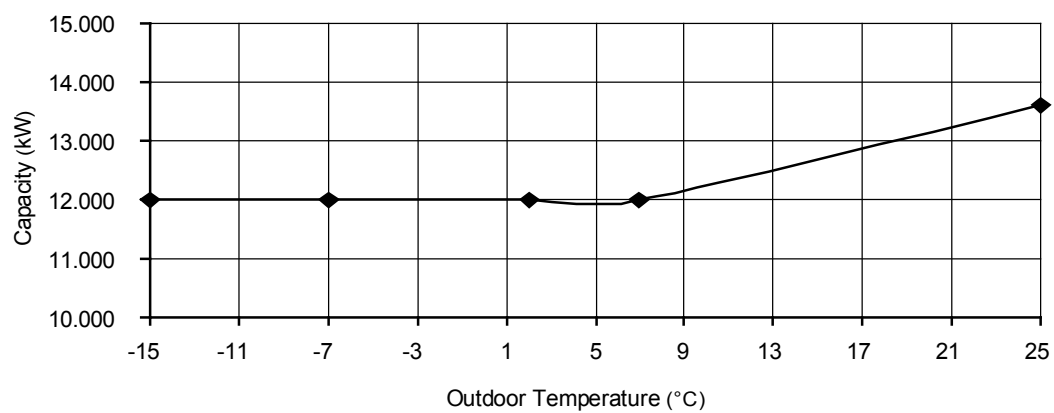
Condition

Outdoor air temperature : 7°C (DBT), 6°C (WBT)

Indoor water inlet temperature : 30°C

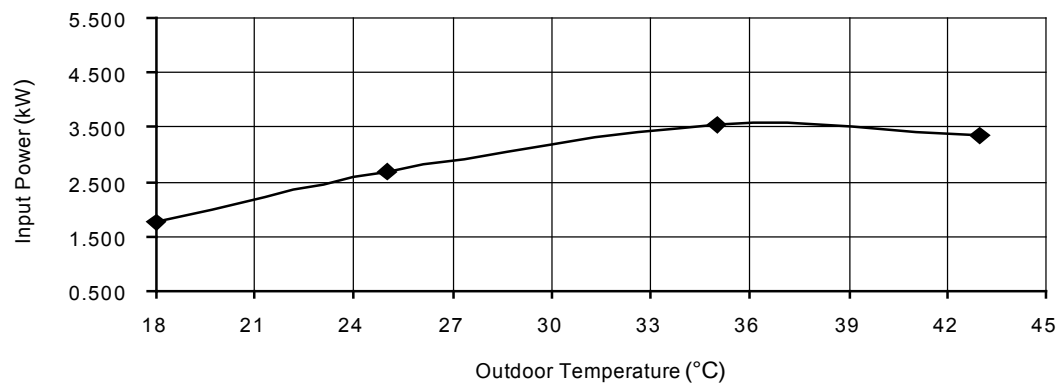
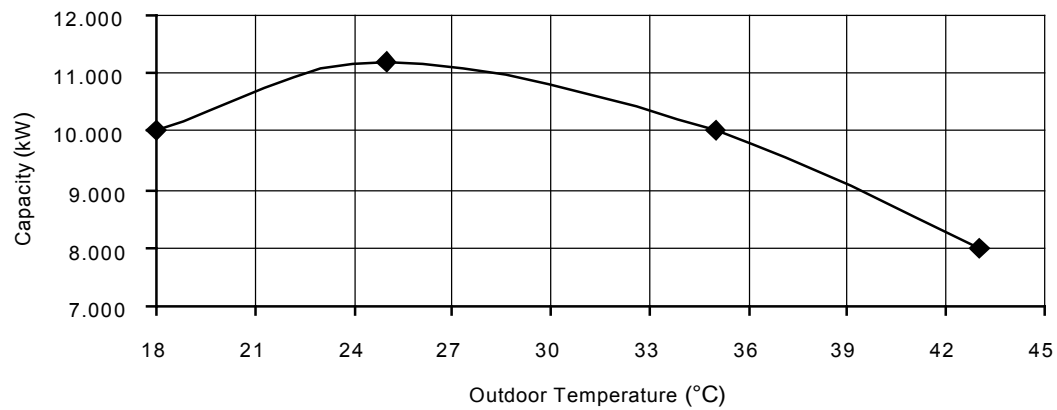
Indoor water outlet temperature : 35°C

Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 12°C
Indoor water outlet temperature : 7°C
Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

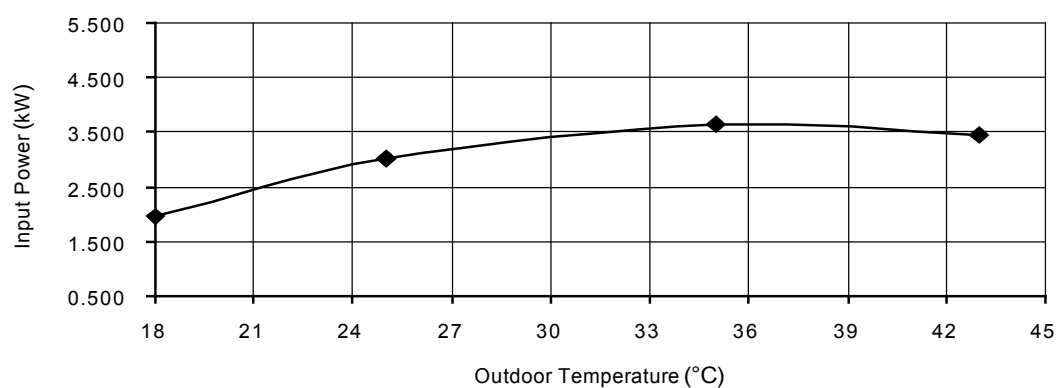
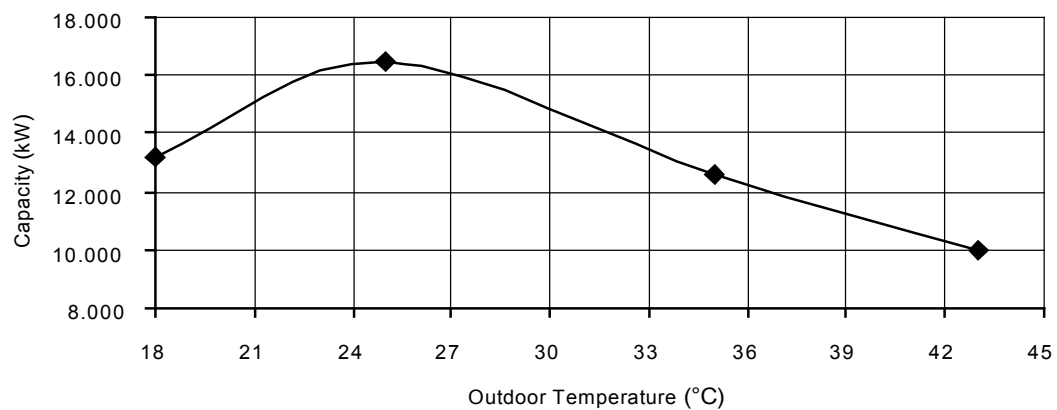
Condition

Outdoor air temperature : 35°C (DBT), -°C (WBT)

Indoor water inlet temperature : 19°C

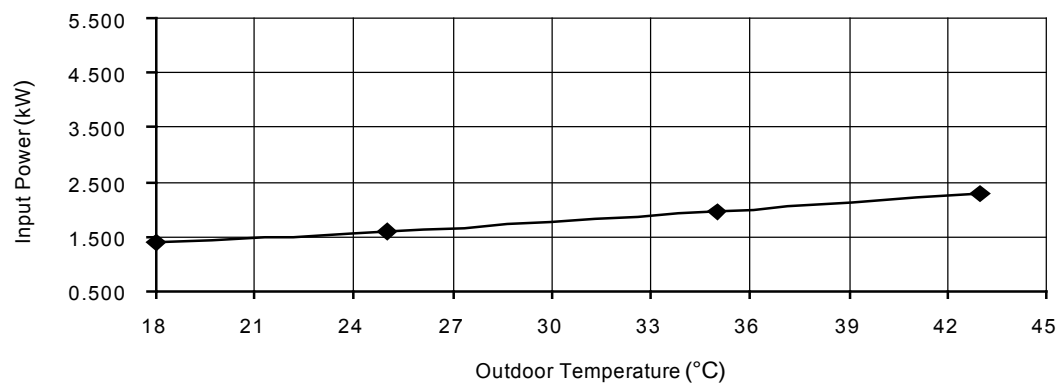
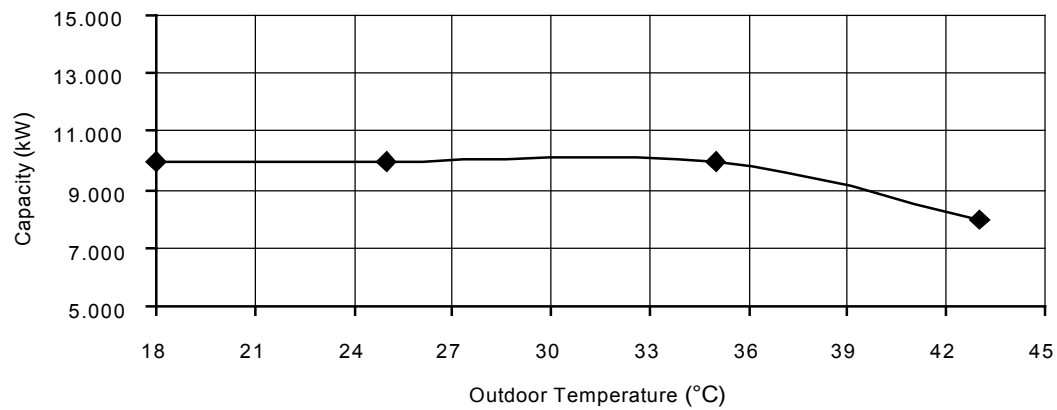
Indoor water outlet temperature : 14°C

Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 23°C
Indoor water outlet temperature : 18°C
Piping length : 7 m



Heating Characteristics at Different Piping Length

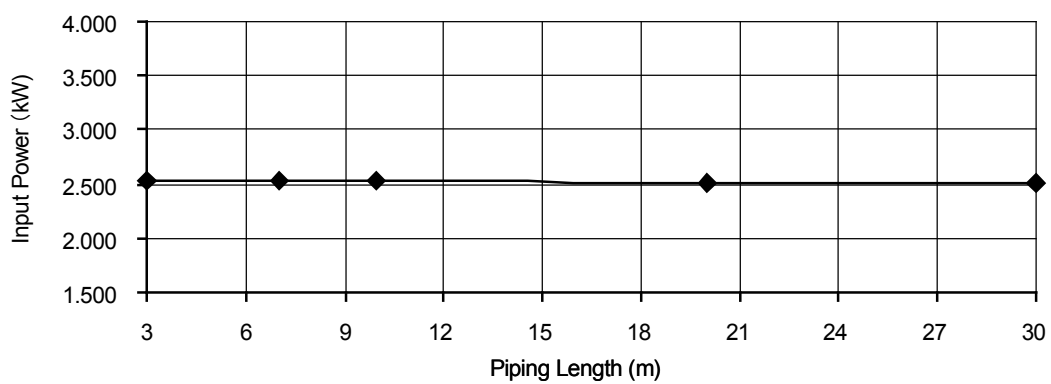
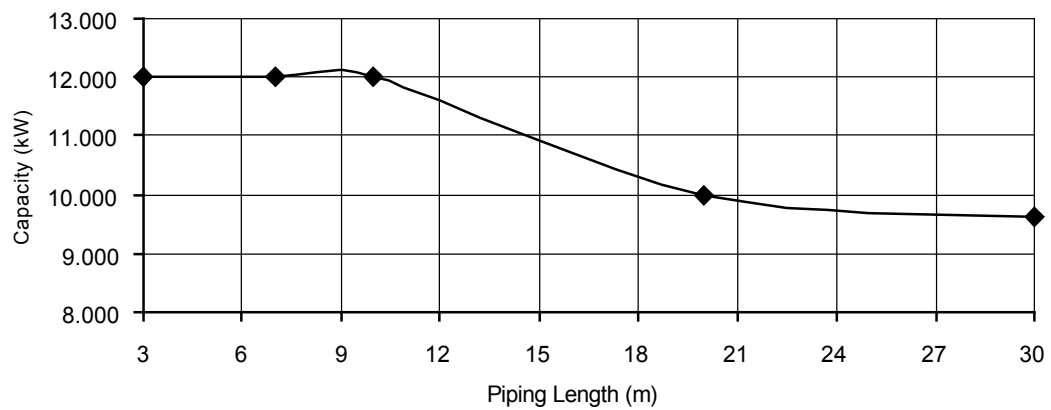
Condition

Outdoor air temperature : 7°C (DBT), 6°C (WBT)

Indoor water inlet temperature : 30°C

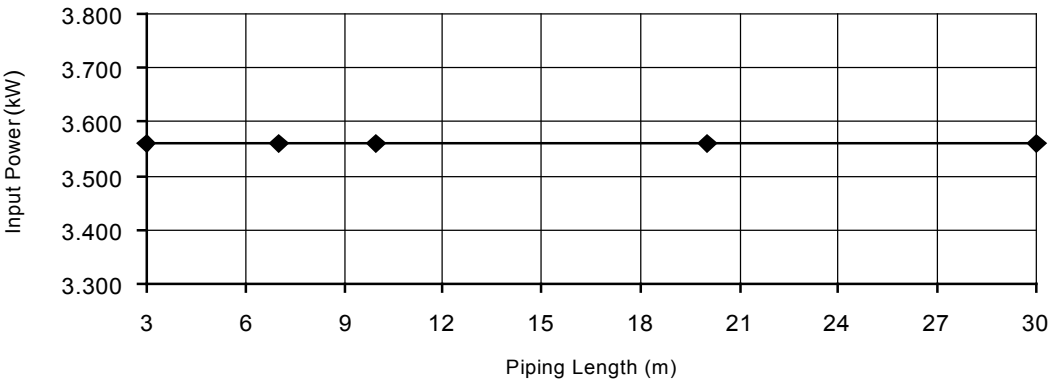
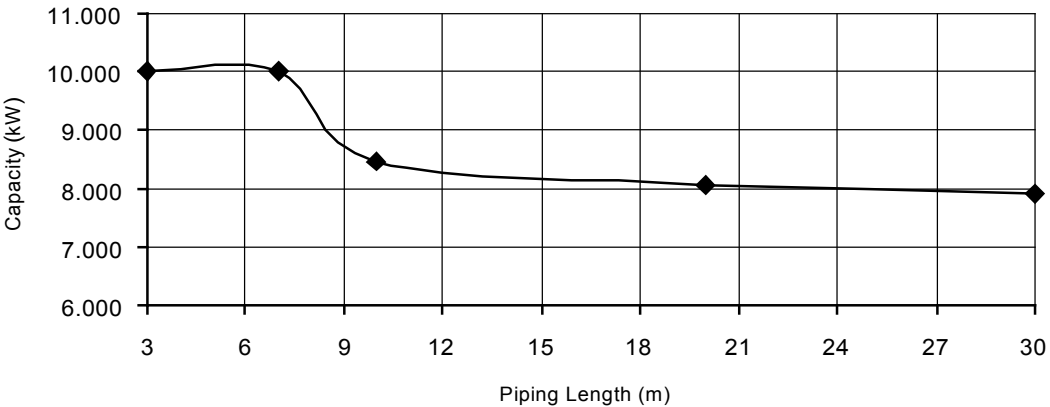
Indoor water outlet temperature : 35°C

Piping length : 7 m



Cooling Characteristics at Different Piping Length

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 12°C
Indoor water outlet temperature : 7°C
Piping length : 7 m



18.1.3 WH-ADC1216G6E5 WH-UD12FE5

Heating Characteristics at Different Outdoor Air Temperature

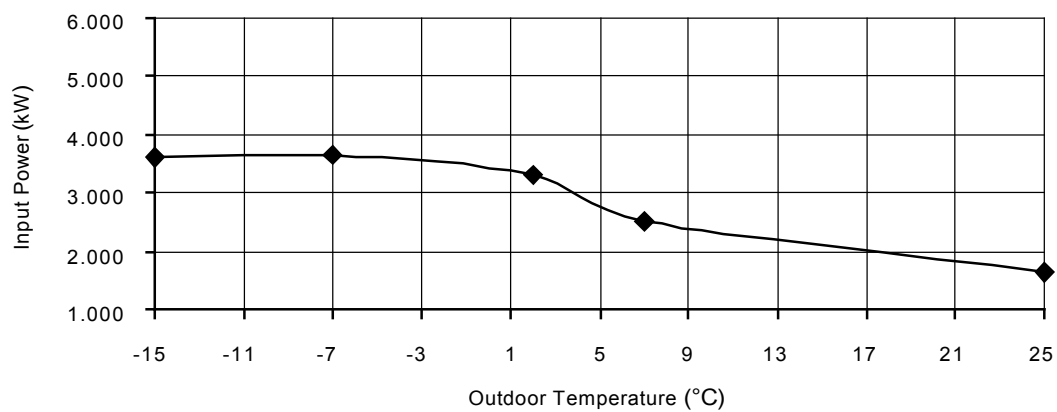
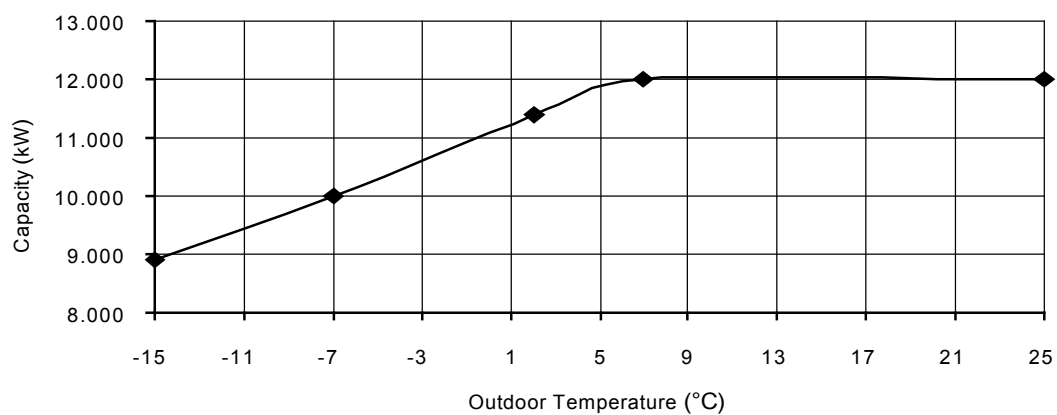
Condition

Outdoor air temperature : 7°C (DBT), 6°C (WBT)

Indoor water inlet temperature : 30°C

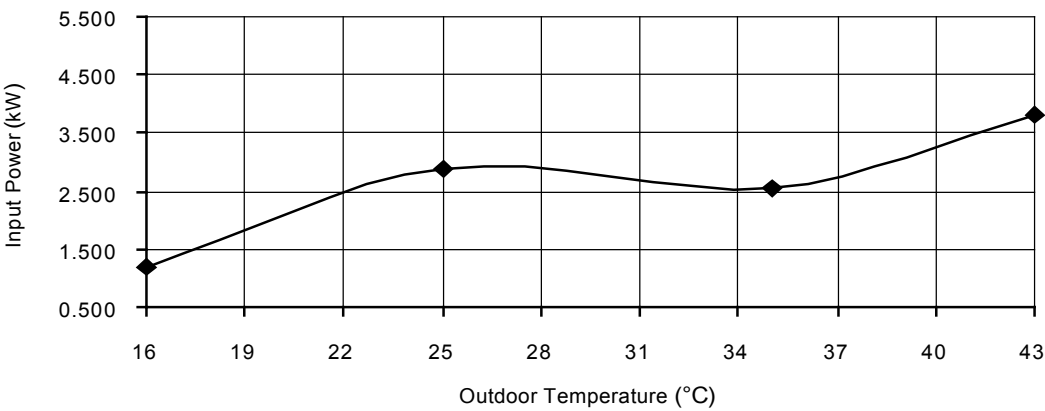
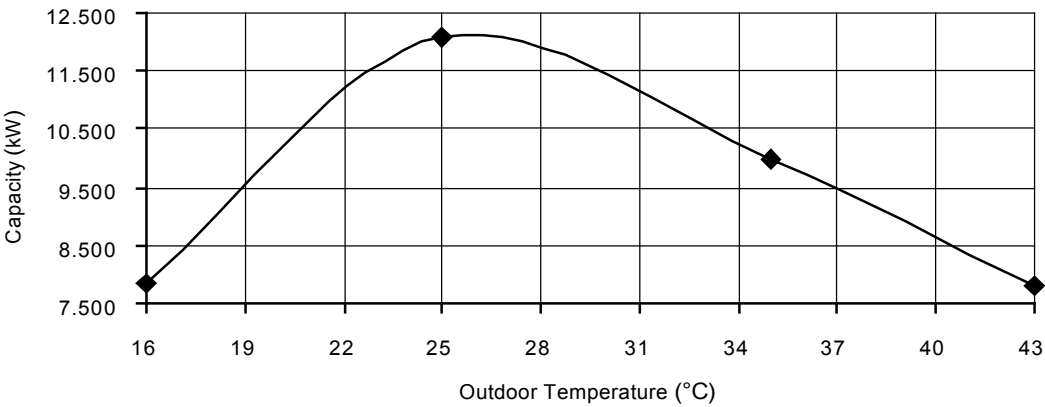
Indoor water outlet temperature : 35°C

Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 12°C
Indoor water outlet temperature : 7°C
Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

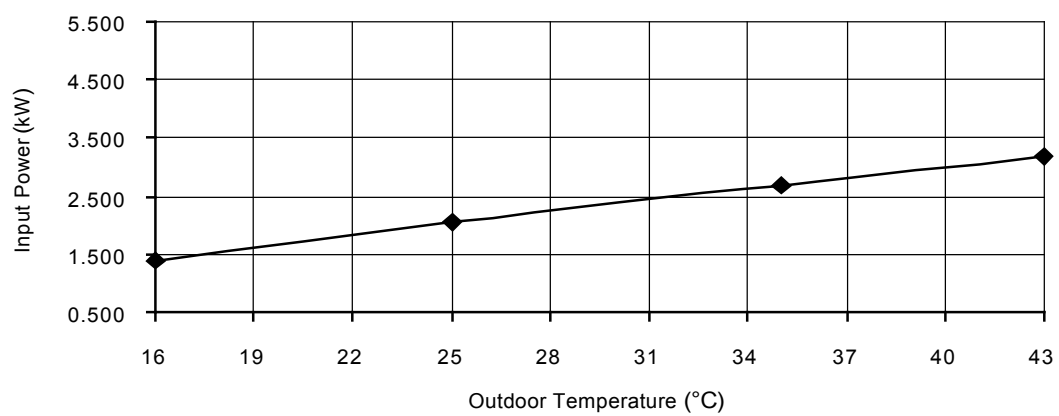
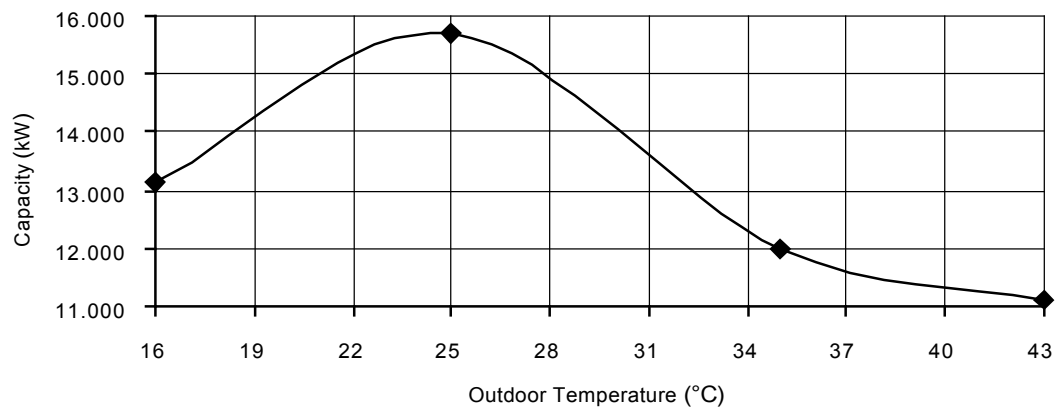
Condition

Outdoor air temperature : 35°C (DBT), -°C (WBT)

Indoor water inlet temperature : 19°C

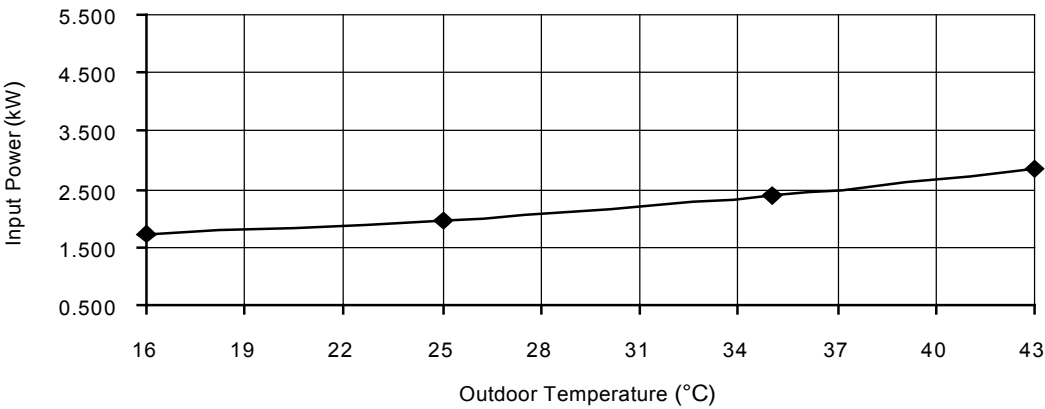
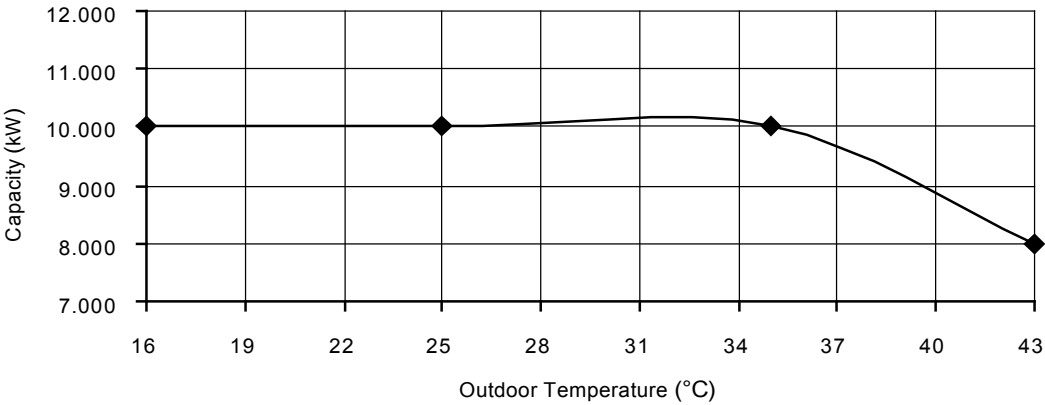
Indoor water outlet temperature : 14°C

Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 23°C
Indoor water outlet temperature : 18°C
Piping length : 7 m



Heating Characteristics at Different Piping Length

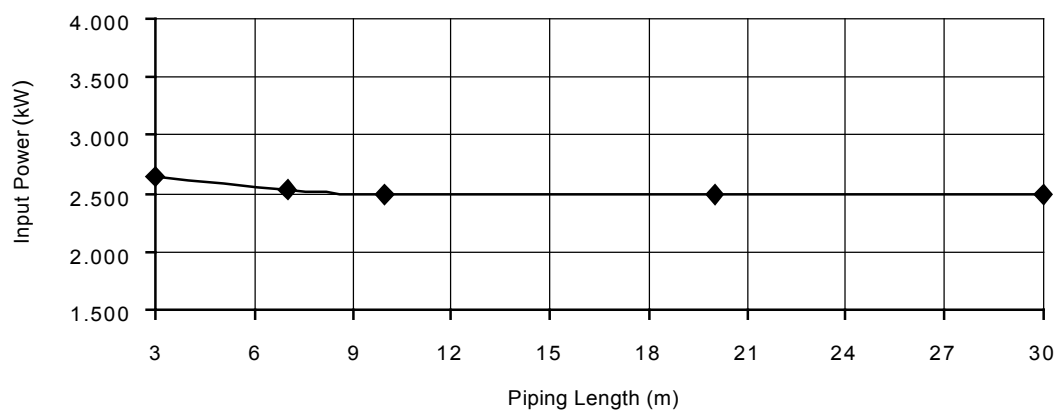
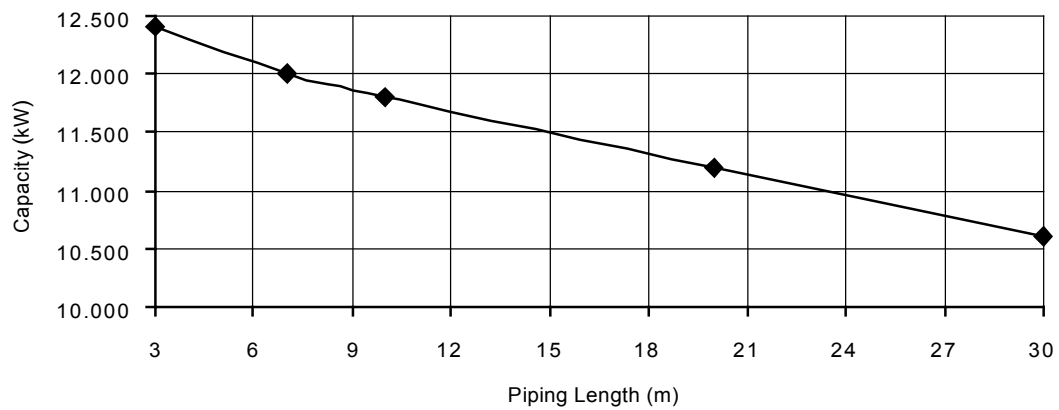
Condition

Outdoor air temperature : 7°C (DBT), 6°C (WBT)

Indoor water inlet temperature : 30°C

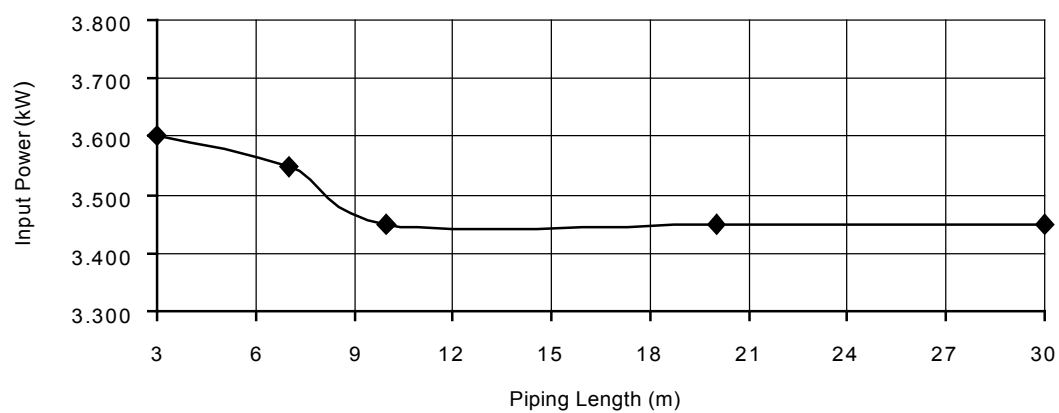
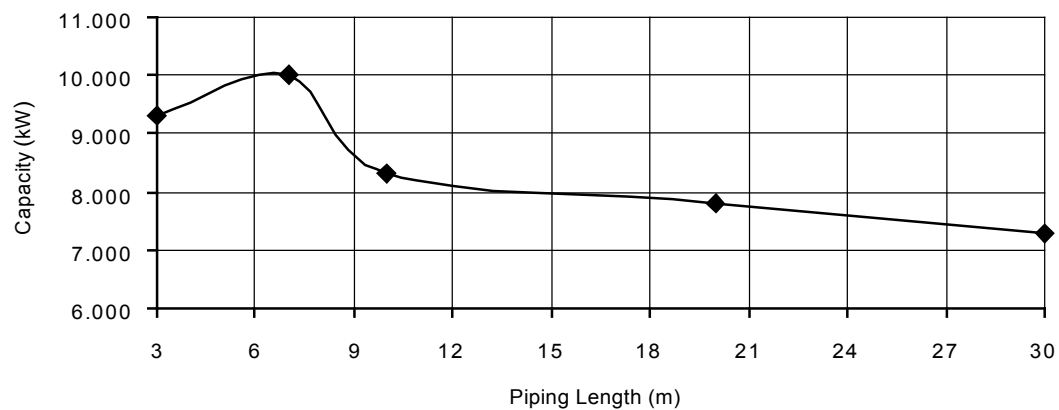
Indoor water outlet temperature : 35°C

Piping length : 7 m



Cooling Characteristics at Different Piping Length

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 12°C
Indoor water outlet temperature : 7°C
Piping length : 7 m



18.1.4 WH-ADC1216G6E5 WH-UD16FE5

Heating Characteristics at Different Outdoor Air Temperature

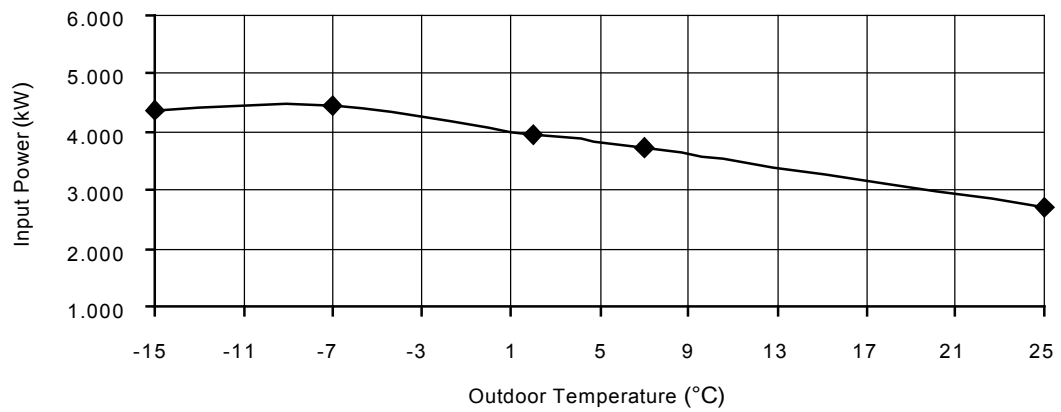
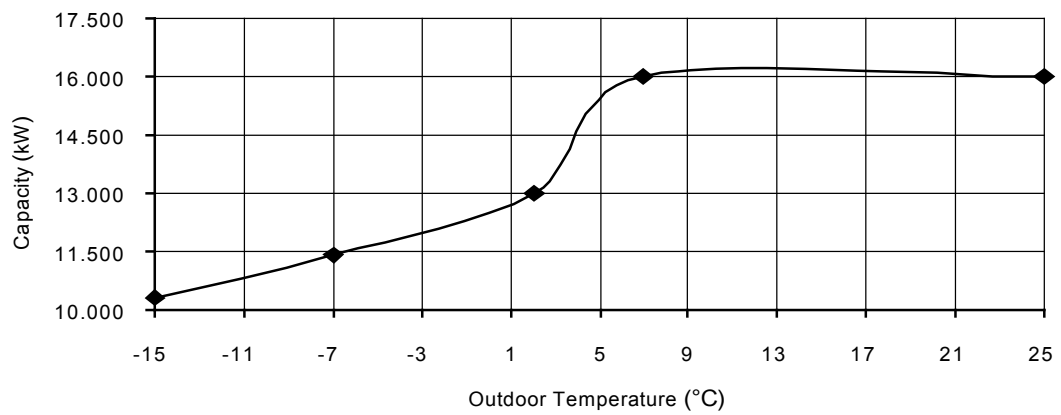
Condition

Outdoor air temperature : 7°C (DBT), 6°C (WBT)

Indoor water inlet temperature : 30°C

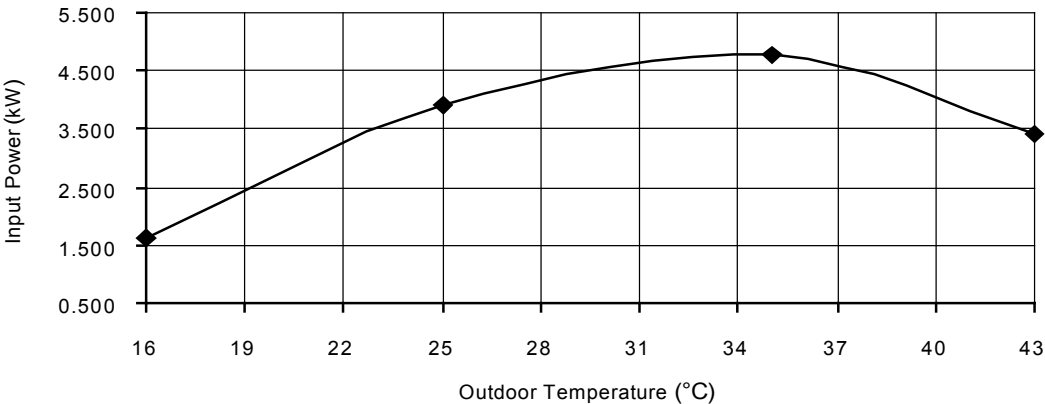
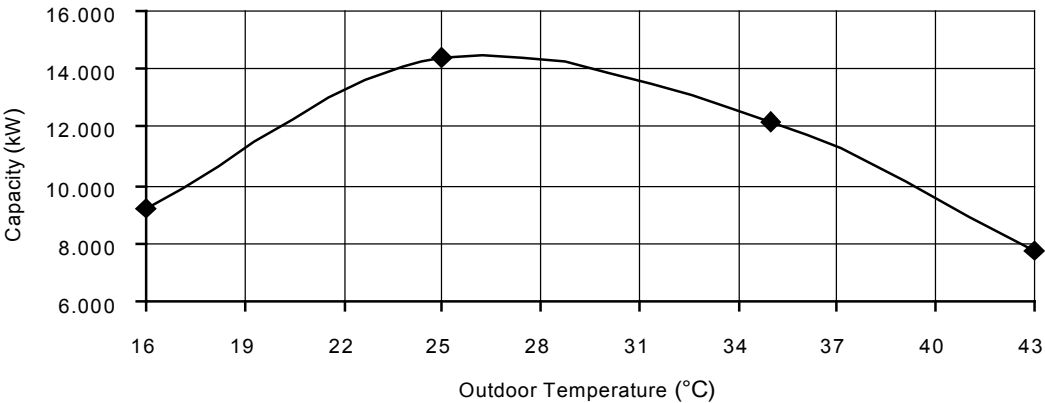
Indoor water outlet temperature : 35°C

Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 12°C
Indoor water outlet temperature : 7°C
Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

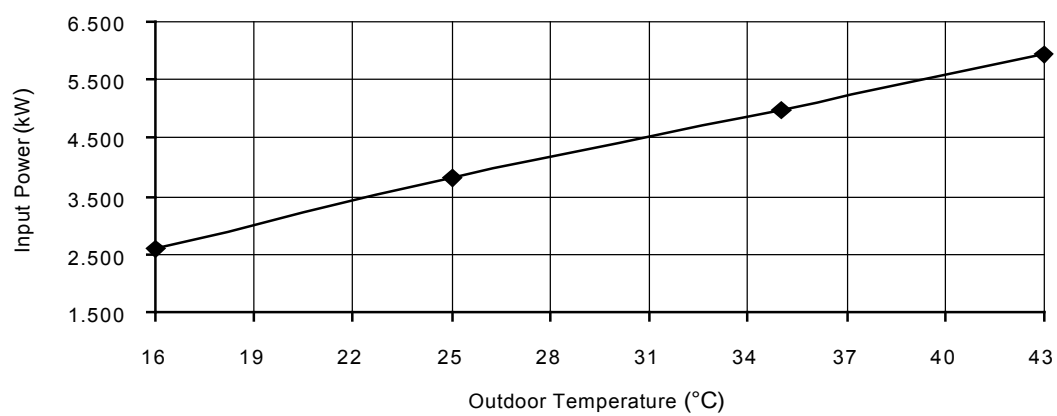
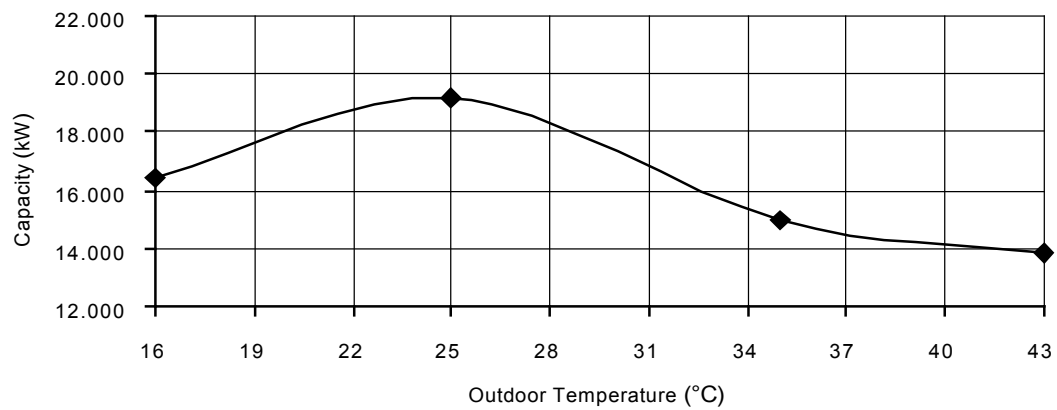
Condition

Outdoor air temperature : 35°C (DBT), -°C (WBT)

Indoor water inlet temperature : 19°C

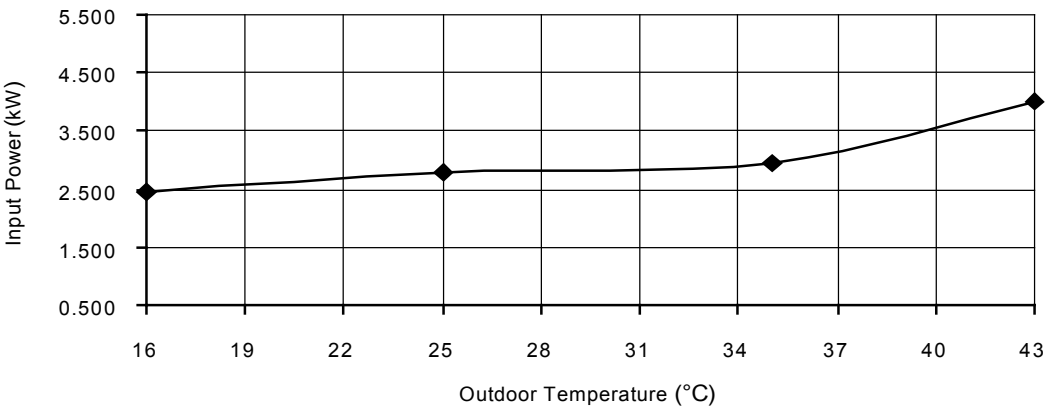
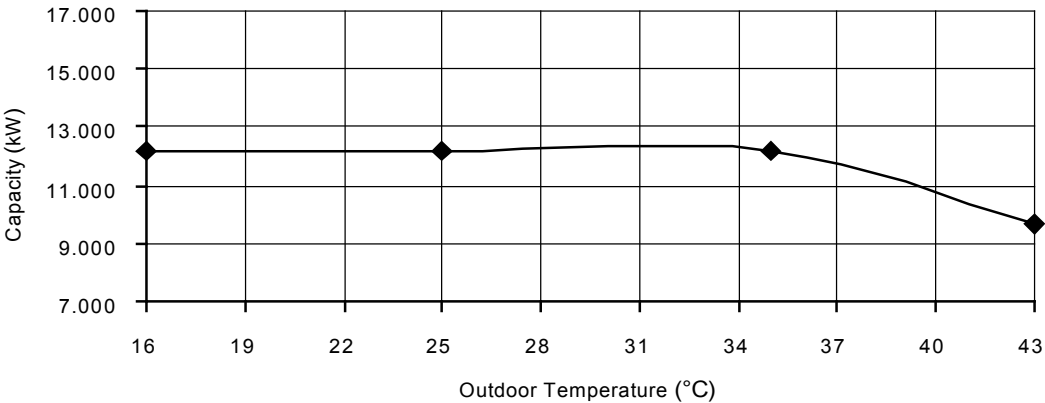
Indoor water outlet temperature : 14°C

Piping length : 7 m



Cooling Characteristics at Different Outdoor Air Temperature

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 23°C
Indoor water outlet temperature : 18°C
Piping length : 7 m



Heating Characteristics at Different Piping Length

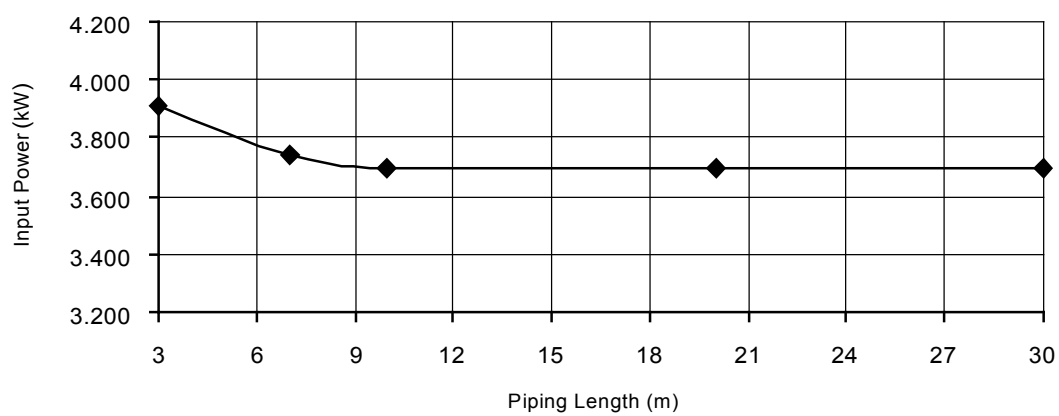
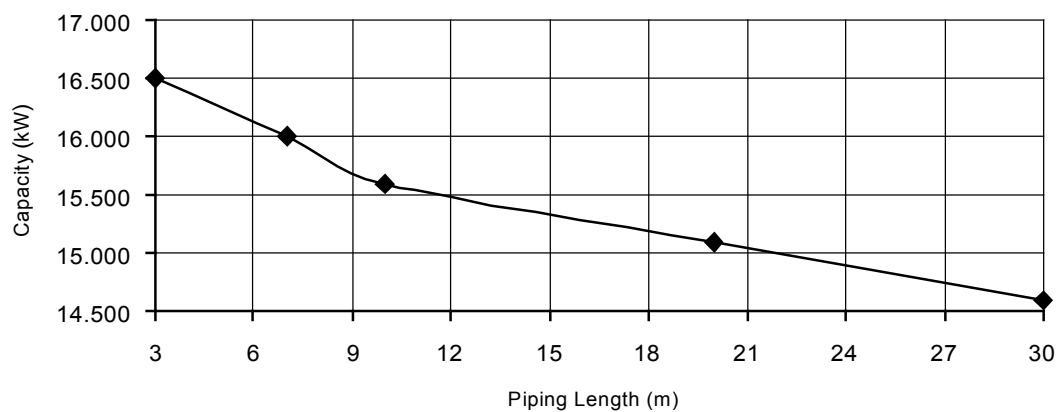
Condition

Outdoor air temperature : 7°C (DBT), 6°C (WBT)

Indoor water inlet temperature : 30°C

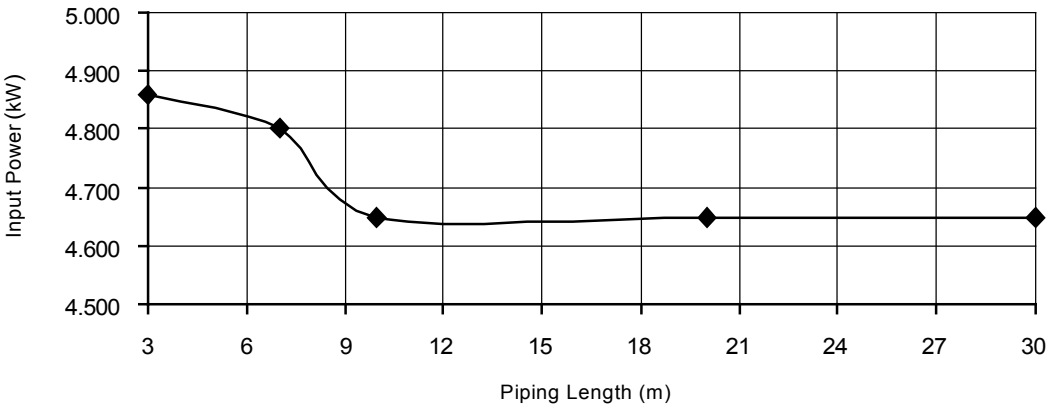
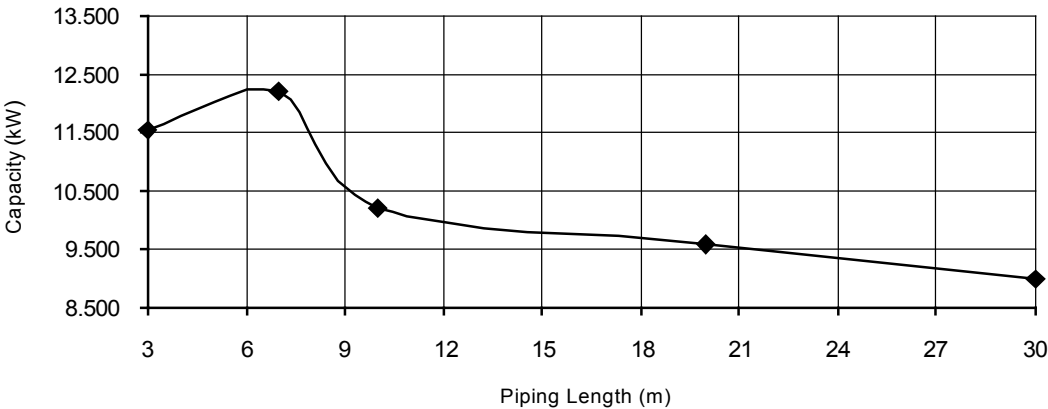
Indoor water outlet temperature : 35°C

Piping length : 7 m



Cooling Characteristics at Different Piping Length

Condition
Outdoor air temperature : 35°C (DBT), -°C (WBT)
Indoor water inlet temperature : 12°C
Indoor water outlet temperature : 7°C
Piping length : 7 m



18.2 Heating Capacity Table

18.2.1 WH-UX09FE5

Water Out (°C)	30		35		40		45		50		55	
Outdoor Air (°C)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)
-15	9000	3240	9000	3510	9000	3910	9000	4300	9000	4730	9000	5160
-7	9000	2710	9000	3160	9000	3620	9000	4070	9000	4270	9000	4460
2	9000	2360	9000	2510	9000	2780	9000	3050	9000	3560	9000	4070
7	9000	1640	9000	1860	9000	2160	9000	2460	9000	2760	9000	3060
25	13600	1500	13600	1710	13200	1930	12800	2140	12000	2410	11200	2670

18.2.2 WH-UX12FE5

Water Out (°C)	30		35		40		45		50		55	
Outdoor Air (°C)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)
-15	12000	4750	12000	4960	12000	5410	11000	5380	10800	5820	10500	6260
-7	12000	3850	12000	4410	12000	4980	12000	5540	12000	5900	12000	6260
2	12000	3190	12000	3490	12000	3870	12000	4250	12000	4860	12000	5470
7	12000	2180	12000	2530	12000	2960	12000	3390	12000	3780	12000	4160
25	13600	1550	13600	1760	13400	2100	13200	2430	12600	2660	12000	2890

18.2.3 WH-UD12FE5

Water Out (°C)	30		35		40		45		50		55	
Outdoor Air (°C)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)
-15	9300	3460	8900	3620	8500	3790	8100	3950	7500	4050	7000	4160
-7	10400	3370	10000	3660	9600	3950	9200	4240	8700	4260	8200	4270
2	11800	3100	11400	3310	11000	3530	10600	3740	9800	3940	9100	4140
7	12000	2100	12000	2530	12000	2960	12000	3390	12000	3780	12000	4160
25	12000	1380	12000	1660	11800	1940	11700	2230	11500	2490	11400	2740

18.2.4 WH-UD16FE5

Water Out (°C)	30		35		40		45		50		55	
Outdoor Air (°C)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)
-15	10600	4090	10300	4380	10000	4670	9700	4960	8800	4940	7900	4910
-7	11900	4030	11400	4430	10800	4830	10300	5220	9600	5090	9000	4950
2	13500	3740	13000	3960	12400	4180	11900	4400	10800	4460	9800	4510
7	16000	3210	16000	3740	16000	4270	16000	4800	15200	5110	14500	5410
25	16000	2310	16000	2960	16000	3070	16000	3450	16000	3670	15900	3890

18.3 Cooling Capacity Table

18.3.1 WH-ADC1216G6E5 WH-UX09FE5

Water In (°C)	12		19		23	
Water Out (°C)	7		14		18	
Outdoor Air (°C)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)
18	7000	1360	8550	1410	7000	1000
25	7650	1910	11100	1980	7000	1100
35	7000	2210	9230	2370	7000	1350
43	6250	2660	8550	2710	5600	1600

18.3.2 WH-ADC1216G6E5 WH-UX12FE5

Water In (°C)	12		19		23	
Water Out (°C)	7		14		18	
Outdoor Air (°C)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)
18	10000	1750	13200	1960	10000	1400
25	11200	2670	16500	3010	10000	1600
35	10000	3560	12550	3630	10000	1950
43	8000	3350	10000	3460	8000	2300

18.3.3 WH-ADC1216G6E5 WH-UD12FE5

Water In (°C)	12		19		23	
Water Out (°C)	7		14		18	
Outdoor Air (°C)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)
16	7860	1180	13150	1400	10000	1730
25	12080	2900	15700	2050	10000	1970
35	10000	2560	12000	2670	10000	2400
43	7800	3800	11100	3190	8000	2850

18.3.4 WH-ADC1216G6E5 WH-UD16FE5

Water In (°C)	12		19		23	
Water Out (°C)	7		14		18	
Outdoor Air (°C)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)
16	9200	1620	16400	2580	12200	2450
25	14400	3920	19200	3830	12200	2790
35	12200	4760	15000	4980	12200	2960
43	7750	3400	13800	5950	9700	4000