# Service Manual

Air-to-Water Heatpump

**Indoor Unit** 

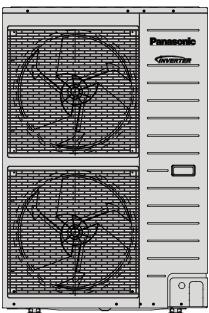
**Outdoor Unit** 

WH-SDC16H9E8

WH-UD16HE8

Destination Europe





### **MARNING**

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the products dealt with in this service information by anyone else could result in serious injury or death.

#### IMPORTANT SAFETY NOTICE =

There are special components used in this equipment which are important for safety. These parts are marked by ⚠ in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

### N PRECAUTION OF LOW TEMPERATURE

In order to avoid frostbite, be assured of no refrigerant leakage during the installation or repairing of refrigerant circuit.



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### **Safety Precautions**

- Read the following "SAFETY PRECAUTIONS" carefully before installation.
- Electrical work must be installed by a licensed electrician. Be sure to use the correct rating and main circuit for the model to be installed.
- The caution items stated here must be followed because these important contents are related to safety. The meaning of each indication used is as below. Incorrect installation due to ignoring of the instruction will cause harm or damage, and the seriousness is classified by the following indications.
- Please leave this installation manual with the unit after installation.

<u></u> MARNING	This indication shows the possibility of causing death or serious injury.
<b>⚠</b> CAUTION	This indication shows the possibility of causing injury or damage to properties only.

• The items to be followed are classified by the symbols:

$\Diamond$	Symbol with white background denotes item that is PROHIBITED from doing.
0 0	Symbol with dark background denotes item that must be carried out.

• Carry out test run to confirm that no abnormality occurs after the installation. Then, explain to user the operation, care and maintenance as stated in instructions. Please remind the customer to keep the operating instructions for future reference.

	<u> </u>	
1.	Do not use unspecified cord, modified cord, joint cord or extension cord for power supply cord. Do not share the single outlet with other electrical appliances. Poor contact, poor insulation or over current will cause electrical shock or fire.	$\Diamond$
2.	Do not tie up the power supply cord into a bundle by band. Abnormal temperature rise on power supply cord may happen.	$\Diamond$
3.	Keep plastic bag (packaging material) away from small children, it may cause suffocation.	$\Diamond$
4.	Do not use pipe wrench to install refrigerant piping. It might deform the piping and cause the unit to malfunction.	0
5.	Do not purchase unauthorized electrical parts for installation, service, maintenance and etc. They might cause electrical shock or fire.	$\Diamond$
6.	Do not modify the wiring of Indoor Unit for installation of other components (i.e. heater, etc). Overloaded wiring or wire connection points may cause electrical shock or fire.	$\Diamond$
7.	Do not add or replace refrigerant other than specified type. It may cause product damage, burst and injury etc.	0
8.	Do not use joint cable for Indoor / Outdoor Unit connection cable. Use specified Indoor / Outdoor Unit connection cable, refer to instruction <b>CONNECT THE CABLE TO THE INDOOR UNIT</b> and connect tightly for Indoor / Outdoor Unit connection. Clamp the cable so that no external force will be acted on the terminal. If connection or fixing is not perfect, it will cause heat up or fire at the connection.	$\Diamond$
9.	Do not install outdoor unit near handrail of veranda. When installing outdoor unit at veranda of high rise building, child may climb up to outdoor unit and cross over the handrail and causing accident.	$\Diamond$
10.	. Do not insert your fingers or other objects into the unit, high speed rotating fan may cause injury.	$\Diamond$
11.	. Do not sit or step on the unit, you may fall down accidentally.	$\Diamond$
12.	For electrical work, follow local wiring standard, regulation and this installation instruction. An independent circuit and single outlet must be used. If electrical circuit capacity is not enough or defect found in electrical work, it will cause electrical shock or fire.	0
13.	For water circuit installation work, follow to relevant European and national regulations (including EN61770) and local plumbing and building regulation codes.	0
14.	Engage dealer or specialist for installation. If installation done by the user is defective, it will cause water leakage, electrical shock or fire.	0
15.	<ul> <li>This is a R410A model, when connecting the piping, do not use any existing (R22) pipes and flare nuts. Using such same may cause abnormally high pressure in the refrigeration cycle (piping), and possibly result in explosion and injury. Use only R410A refrigerant.</li> <li>Thickness or copper pipes used with R410A must be 0.8 mm or more. Never use copper pipes thinner than 0.8 mm.</li> <li>It is desirable that the amount of residual oil is less than 40mg/10m.</li> </ul>	0
16.	When install or relocate Indoor Unit / Outdoor Unit, do not let any substance other than the specified refrigerant, e.g. air etc. mix into refrigerant cycle (piping). Mixing of air etc. will cause abnormal high pressure in refrigeration cycle and result in explosion, injury etc	0
17.	. Install according to this installation instructions strictly. If installation is defective, it will cause water leakage, electrical shock or fire.	A

Install at a strong and firm location which is able to withstand the set's weight. If the strength is not enough or installation is not properly done, the set will drop and cause injury.  19. This equipment is strongly recommended to be installed with Residual Current Device (RCD) on-site according to the respective national wiring rules or country-specific safety measures in terms of residual current.  20. In puring installation, install the refrigerant piping properly before run the compressor. Operation of compressor without fixing refrigeration piping and valves at opened condition will cause suck-in of air, abnormal high pressure in refrigeration cycle and resu explosion, injury etc.  21. During pump down operation, stop the compressor before remove the refrigeration piping. Removal of refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigerant piping while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refr	
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	0
under the supervision of authorized dealer and licensed installation contractor.	0
This unit must be properly earthed. The electrical earth must not be connected to a gas pipe, water pipe, the earth of lightening roc 31. a telephone. Otherwise there is a danger of electrical shock in the event of an insulation breakdown or electrical earth fault in the outdoor unit.	l or
Do not use joint cable for outdoor connection cable. Use specified outdoor connection cable, refer to instruction <b>CONNECT THE</b> 32. <b>CABLE TO THE OUTDOOR UNIT</b> and connect tightly for outdoor connection. Clamp the cable so that no external force will be acon the terminal. If connection or fixing is not perfect, it will cause heat up or fire at the connection.	ted <b>Q</b>

	<u> </u>	
1.	Do not install the Indoor Unit / Outdoor Unit at place where leakage of flammable gas may occur. In case gas leaks and accumulates at surrounding of the unit, it may cause fire.	$\Diamond$
2.	Do not release refrigerant during piping work for installation, re-installation and during repairing a refrigeration parts. Take care of the liquid refrigerant, it may cause frostbite.	$\Diamond$
3.	Do not install this appliance in a laundry room or other high humidity location. This condition will cause rust and damage to the unit.	$\Diamond$
4.	Make sure the insulation of power supply cord does not contact hot part (i.e. refrigerant piping) to prevent from insulation failure (melt).	$\Diamond$
5.	Do not apply excessive force to water pipes that may damage the pipes. If water leakage occurs, it will cause flooding and damage to other properties.	$\Diamond$
6.	Do not touch the sharp aluminium fin, sharp parts may cause injury.	$\Diamond$
7.	Do not release refrigerant into the atmosphere. The product contains fluorinated greenhouse gases and that its functioning relies upon such gases.	0
8.	Select an installation location which is easy for maintenance.	0
9.	Carry out drainage piping as mentioned in installation instructions. If drainage is not perfect, water may enter the room and damage the furniture.	0

#### CAUTION

Power supply connection to Indoor Unit.

- · Power supply point should be in easily accessible place for power disconnection in case of emergency.
- Must follow local national wiring standard, regulation and this installation instruction.
- Strongly recommended to make permanent connection to a circuit breaker.

Power supply 1: Use approved 20A 4-poles circuit breaker with a minimum contact gap of 3.0 mm.

Power supply 2: Use approved 15/16A 2-poles circuit breaker with a minimum contact gap of 3.0 mm. (Only applicable for S\*C09\*3E8)

0

or

Use approved 20A 4-poles circuit breaker with a minimum contact gap of 3.0mm. (Only applicable for  $$^*C12^*9E8/$^*C16^*9E8$ )

11. Ensure the correct polarity is maintained throughout all wiring. Otherwise, it will cause electrical shock or fire.

0

12. After installation, check the water leakage condition in connection area during test run. If leakage occurs, it will cause damage to other properties.

q

Installation work.

10.

13. It may need two or more people to carry out the installation work. The weight of Indoor Unit / Outdoor Unit might cause injury if carried by one person.

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### WH-SDC16H9E8 WH-UD16HE8

	Item	Unit	Outdoor Unit			
Performance Test	Condition		EN 14511			
		Condition (Ambient/Water)		A35W7		
Cooling Capacity		kW	12.20			
cooming capacity		BTU/h	41600			
		kcal/h	10490			
0 " ===		W/W		2.56		
Cooling EER		kcal/hW		2.20		
		Condition (Ambient/Water)	A7W35		A2W35	
I I a atima m O a m a aite o		kW	16.00		13.00	
Heating Capacity		BTU/h	54600		44300	
		kcal/h	13760		11180	
		W/W	4.28		3.28	
Heating COP		kcal/hW	3.68		2.82	
	Low Temperature App		0.00		1.02	
	Application	Climate	Warmer	Average	Colder	
	Pdesign	kW	13.0	12.0	12.0	
	Tbivalent / TOL	°C	2/2	-10 / -10	-15 / -22	
	SCOP / ns	(W/W) / %	6.20 / 245	4.82 / 190	4.28 / 168	
	Annual Consumption	kWh	2801	5146	6911	
	Class		A++	A++	A++	
Heating ErP	Medium Temperature Ap	oplication (W55)	Marmor		0.11	
	Application	Climate	Warmer	Average	Colder	
	Pdesign	kW	10.0	13.0	10.0	
	Tbivalent / TOL	°C	2/2	-3 / -10	-15 / -22	
	SCOP / ns	(W/W) / %	4.30 / 169	3.33 / 130	3.10 / 121	
	Annual Consumption	kWh	3104	8076	7955	
	Class		A++	A++	A+	
		Condition (Ambient/Water)	A35W7	A7W35	A2W35	
Noise Level		dB (A)	Cooling: 54	Heating: 55	_	
		Power Level dB	Cooling: 72	Heating: 72	_	
Air Flow		m³/min (ft³/min)	Cooling: 97.8 (3450) Heating: 90.0 (3180)			
Refrigeration Con	trol Device		Expansion Valve			
Refrigeration Oil		cm <sup>3</sup>	FV50S (1200)			
Refrigerant (R410	A)	kg (oz)		2.55 (90.0)		
	,	WP	2088			
F-GAS		harged / Maximum)	5.324 / 7.412			
	Height	mm (inch)	1340 (52-3/4)			
Dimension	Width	mm (inch)	900 (35-7/16)			
	Depth	mm (inch)	320 (12-19/3			
Net Weight		kg (lbs)		107 (236)		
Pine Diameter	Liquid	mm (inch)		9.52 (3/8)		
Pipe Diameter Gas		mm (inch)	15.88 (5/8)			
Standard Length		m (ft)		7 (23.0)		
Pipe Length Range		m (ft)		3 (9.8) ~ 30 (98.4)		
I/D & O/D Height I	Difference	m (ft)	20 (65.6)			
Additional Gas An	nount	g/m (oz/ft)	50 (0.5)			
Refrigeration Cha	rge Less	m (ft)		10 (32.8)		

Item		Unit	Outdoor Unit		
Туре			Hermetic Motor		
Compressor	Motor Type		Brushless (4-poles)		
	Rated Output	kW		4.50	
	Туре			Propeller Fan	
	Material			PP	
	Motor Type		Г	OC / Transistor (8-poles	5)
Fan	Input Power	W		_	
	Output Power	W		60	
	Fan Speed	rpm		ng: 630 (Top), 670 (Bo ng: 580 (Top), 620 (Bo	
	Fin material			Aluminium (Pre Coat)	
Hoot Evolunger	Fin Type			Corrugated Fin	
Heat Exchanger	Row × Stage × FPI			2 × 51 × 18	
	Size (W × H × L)	mm		903.7 × 1295.4 × 38.1	
		Ø	Three		
Power Source (Phase, Volta	age, Cycle)	٧	400		
		Hz	50		
Input Power		Condition (Ambient/Water)	A35W7	A7W35	A2W35
		kW	Cooling: 4.76	Heating: 3.74	Heating: 3.96
Maximum Input Power For I	Heatpump System	kW	6.59		
Power Supply 1 : Phase (Ø)	) / Max. Current (A) / Max. I	nput Power (W)	3Ø / 9.9 / 6.59k		
Power Supply 2 : Phase (Ø)	) / Max. Current (A) / Max. I	nput Power (W)	3Ø / 13.0 / 9.00k		
Power Supply 3 : Phase (Ø)	) / Max. Current (A) / Max. I	nput Power (W)	— <i>I</i> — <i>I</i> —		
Starting Current		Α	7.1		
Running Current		Condition (Ambient/Water)	A35W7	A7W35	A2W35
3		А	Cooling: 7.1	Heating: 5.7	Heating: 6.0
Maximum Current For Heatpump System		Α		9.9	
Power Factor Power factor means total figure of compressor and		%	A35W7	A7W35	A2W35
outdoor fan motor.	- Compressor and	70	Cooling: 97	Heating: 95	Heating: 96
Power Cord	Number of core			_	
1 OWG! OOIU	Length	m (ft)		_	
Thermostat			Electronic Control		
Protection Device				Electronic Control	

Item		Unit	Indoor Unit			
Performance Test Condition					EN 14511	
Outdoor Ambient Operation Range		mbient	°C	Cooling: 16 ~ 43 Heating: -20 ~ 35		
Operation Nange	Water Out	let	°C		Cooling: 5 ~ 20 Heating: 20 ~ 55	
Internal Pressure Differentia	al		kPa		Cooling: 48 Heating: 82	
			Condition (Ambient/Water)	A35W7	A7W35	A2W35
Noise Level			dB (A)	Cooling: 33	Heating: 33	_
			Power Level dB	Cooling: 46	Heating: 46	_
	Height		mm (inch)		892 (35-1/8)	
Dimension	Width		mm (inch)		500 (19-11/16)	
	Depth		mm (inch)		340 (13-13/32)	
Net Weight			kg (lbs)	45 (99)		
Refrigerant Pipe Diameter	Liquid		mm (inch)	9.52 (3/8)		
Reingerant Pipe Diameter	Gas		mm (inch)	15.88 (5/8)		
Inlet			mm (inch)	28 (1-3/32)		
Water Pipe Diameter	Outlet		mm (inch)	28 (1-3/32)		
Water Drain Hose Inner Dia	meter		mm (inch)	15 (19/32)		
	Motor Typ	е			DC Motor	
Pump	No. of Speed				7 (Software Selection)	
	Input Power		W	142		
	Туре			Brazed Plate		
	No. of Plates			44		
Hot Water Coil	Size (H × \	W×L)	mm	65 × 120 × 376		
Water Flow F		w Rate	l/min (m³/h)	Cooling: 35.0 (2.1) Heating: 45.9 (2.8)		
Pressure Relief Valve Water Circuit		kPa	Open: 300, Close: 266 and below		elow	
Flow Switch				Electronic Sensor		
Protection Device		Α	Residual Current Circuit Breaker (25)		er (25)	
Expansion Vessel Volume MWP		Volume	I		10	
		MWP	bar	3		
Capacity of Integrated Elec	tric Heater		kW	9.00		

#### Note:

- Cooling capacities are based on outdoor air temperature of 35°C Dry Bulb with controlled indoor water inlet temperature of 12°C and water outlet temperature of 7°C.
- Heating capacities are based on outdoor air temperature of 7°C Dry Bulb (44.6°F Dry Bulb), 6°C Wet Bulb (42.8°F Wet Bulb) with controlled indoor water inlet temperature of 30°C and water outlet temperature of 35°C.
- Specification are subjected to change without prior notice for further improvement.
- Flow rate indicated are based on nominal capacity adjustment of leaving water temperature (LWT) 35°C and  $\Delta T$  = 5°C.

#### **Features**

#### **Inverter Technology**

- Energy saving

#### **High Efficiency**

#### **Environment Protection**

- Non-ozone depletion substances refrigerant (R410A)

#### Long Installation Piping

- Long piping up to 30 meter with height difference 20 meter Flexible 4-way piping for outdoor unit

#### Easy to use control panel

- Auto mode
- Holiday mode
- Dry concrete function
- Weekly timer setting

#### A-class energy efficiency pump

- Water pump speed can be set by selection at control panel

#### Improved deice cycle

#### **Protection Feature**

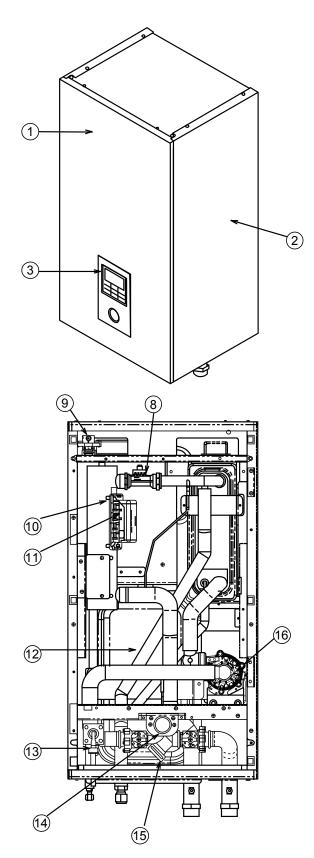
- Random auto restart after power failure for safety restart operation

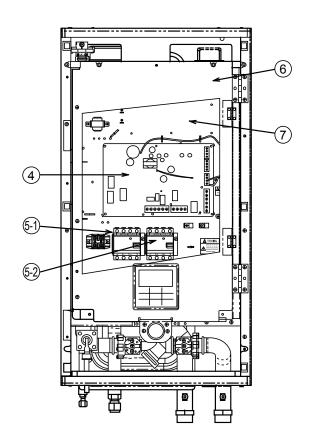
- Gas leakage protection
  Prevent compressor reverse cycle
  Inner protector to protect compressor

#### Serviceability Feature

- Breakdown Self Diagnosis function
- System Status Check Buttons for servicing purpose
- System Pumpdown Button for servicing purpose
- Front maintenance design for outdoor unit

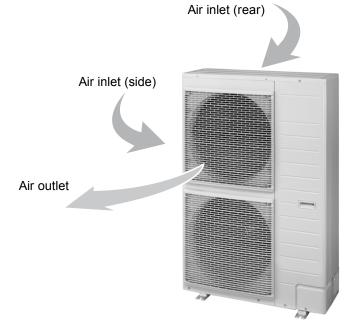
#### **Main Components**





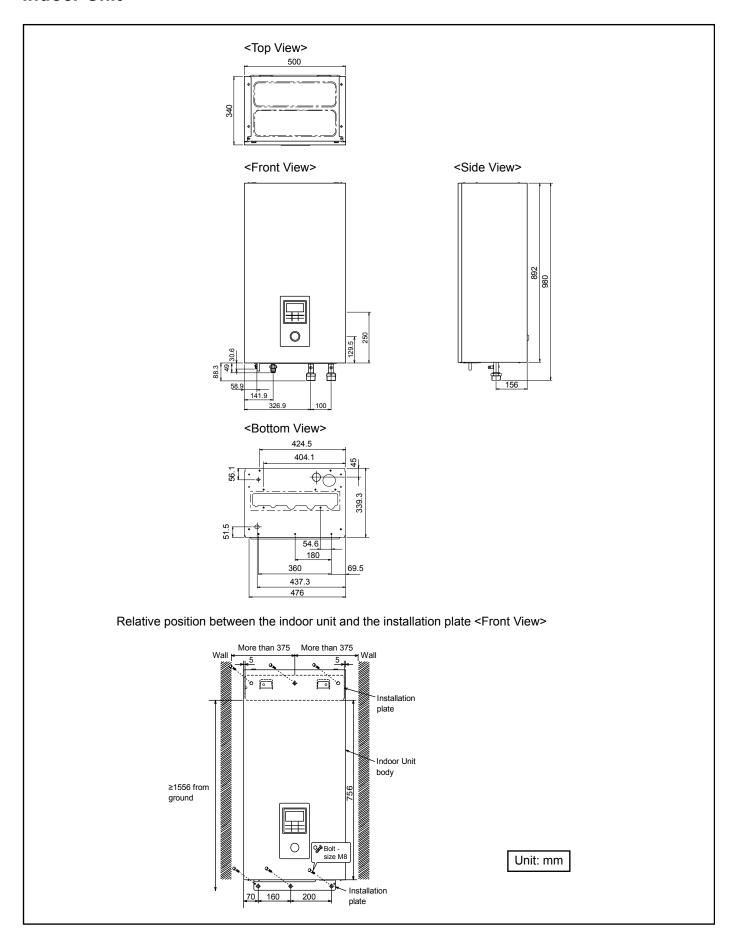
- 1 Cabinet front plate
- 2 Cabinet side plate (2 pieces)
- (3) Remote controller
- 4 PCB
- (Main Power)
- Single Phase RCCB/ELCB (Booster Heater) for S\*C09\*3E8
  3 Phase RCCB/ELCB for S\*C12\*9E8,
  - S\*C16\*9E8
- 6 Control board cover
- (7) Control board
- (8) Flow sensor
- Air purge valve
- 10 Backup heater
- ① Overload protector (4 pieces)
- (12) Expansion vessel
- 13 Pressure relief valve
- (14) Water pressure gauge
- 15 Water filter
- 16 Water pump

### **Outdoor Unit**

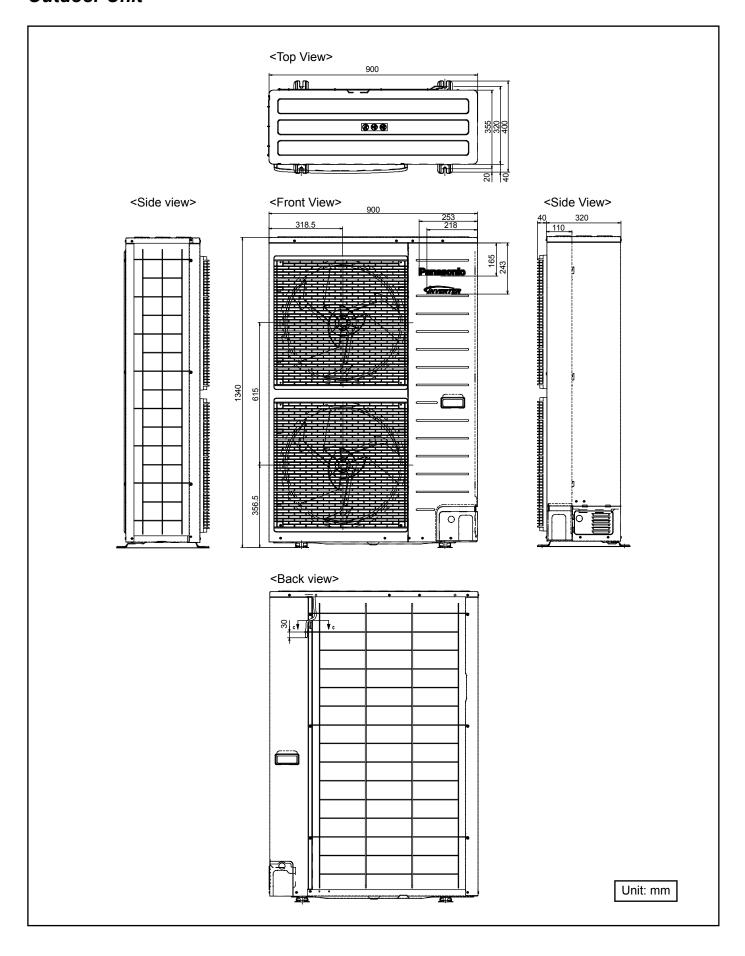


### **Dimensions**

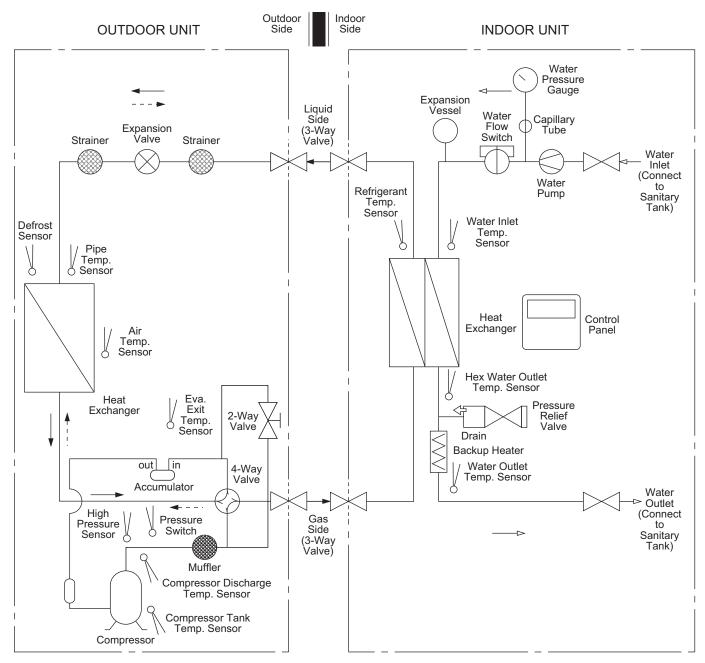
### **Indoor Unit**



### **Outdoor Unit**



### **Refrigeration and Water Cycle Diagram**



Refrigerant Cycle (Heating)

── Water Cycle

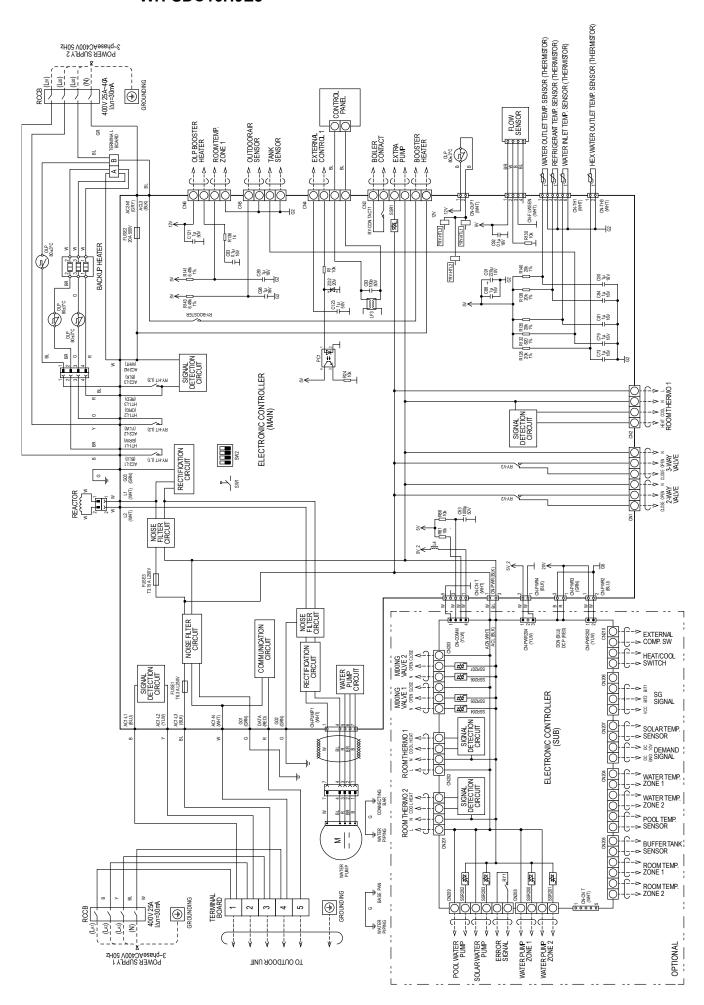
--- ► Refrigerant Cycle (Cooling)

Model	Piping	g size	Rated Le	ength (m)	Max	Min. Piping	Max. Piping	Additional
UX09*E5*, UX12*E5*, UD12*E5*, UD16*E5*, UX09*E8*,	Gas	Liquid	For Heat Pump Indoor Unit	For Hydromodule + Tank	Elevation (m)		Length (m)	Refrigerant (g/m)
UX12*E8*, UX16*E8*, UD09*E8*, UD12*E8*, UD16*E8*	Ø15.88 mm (5/8")	Ø9.52 mm (3/8")	7	5	20	3	30	50

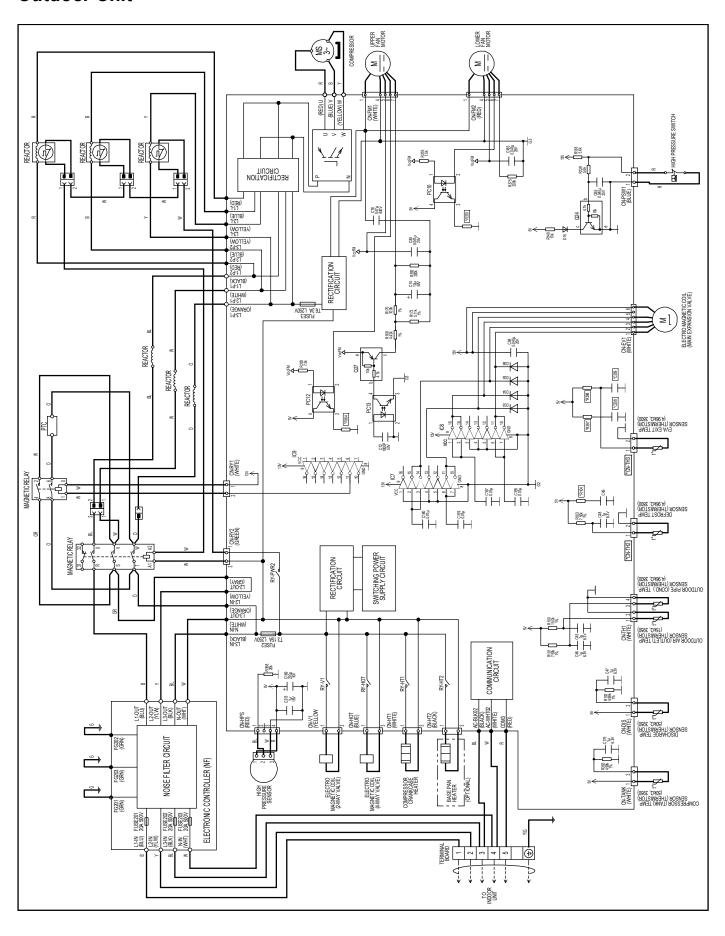
#### Example:

If piping length is 30m, the quantity of additional refrigerant should be 1000g. [(30-10)m x 50 g/m = 1000g] GWP (R410A) = 2088

#### WH-SDC16H9E8



### **Outdoor Unit**

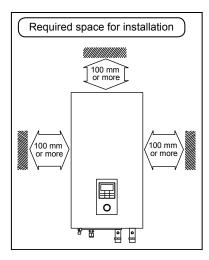


#### Installation Instruction

#### **Indoor Unit**

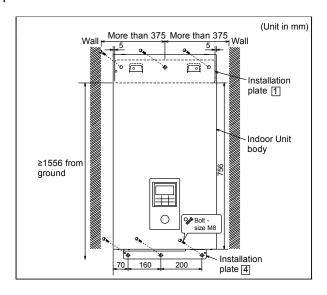
#### Select the Best Location

- There should not be any heat source or steam near the unit.
- A place where air circulation in the room is good.
- A place where drainage can be easily done.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, fence or other obstacles.
- Recommended installation height for indoor unit shall be at least 800 mm.
- Must install on a vertical wall.
- When install electrical equipment at wooden building of metal lath or wire lath, according to electrical facility technical standard, no electrical contact between equipment and building is allowed. Insulator must be installed in between.
- Do not install the unit at outdoor. This is designed for indoor installation only.



#### **How To Fix Installation Plate**

The mounting wall is strong and solid enough to prevent it from vibration.



The centre of installation plate should be at more than 375 mm at right and left of the wall.

The distance from installation plate edge to ground should more than 1556 mm.

- Always mount the installation plate horizontally plate by aligning the marking thread and using a level gauge.
- Mount the installation plate on the wall with 6 sets of plug, bolt and washer (all non-supply) with size M8.

# To Drill A Hole In The Wall And Install A Sleeve Of Piping

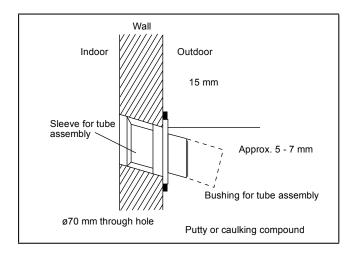
- 1. Insert the piping sleeve to the hole.
- 2. Fix the bushing to the sleeve.
- 3. Cut the sleeve until it extrudes about 15 mm from the wall.

# CAUTION



When the wall is hollow, please be sure to use the sleeve for tube assembly to prevent dangers caused by mice biting the connection cable.

4. Finish by sealing the sleeve with putty or caulking compound at the final stage.



#### **Indoor Unit Installation**

#### Access to Internal Components

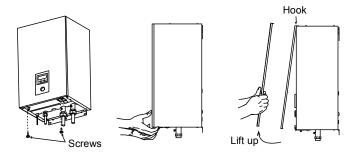
#### **№** WARNING

This section is for authorized and licensed electrician/water system installer only. Work behind the front plate secured by screws must only be carried out under supervision of qualified contractor, installation engineer or service person.

Please follow the steps below for take out front plate. Before removing the front plate of indoor unit, always switch off all power supply (i.e. indoor unit power supply, heater power supply and Tank Unit power supply).

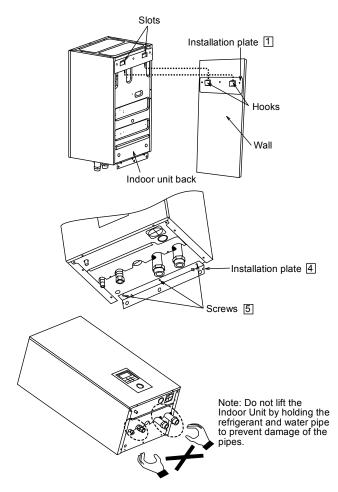
1. Remove the 2 mounting screws which located at bottom of the front plate.

- 2. Gently pull the lower section of the front plate towards you to remove the front plate from left and right hooks.
- 3. Hold the left edge and right edge of front plate to lift up front plate from hooks.



#### Install the indoor unit

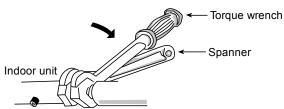
- Engage the slots on the indoor unit to the hooks of installation plate . Ensure the hooks are properly seated on the installation plate by moving it left and right.
- 2. Fix the screws 5 to the holes on the hooks of installation plate 4, as illustrated below.



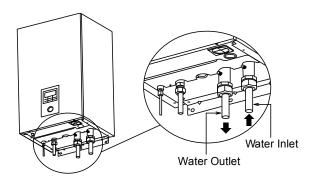
#### Water Piping Installation

- The minimum requirement of water in the system is 50 litres. If this value could not be achieved, please install additional buffer tank (field supply).
- Water inlet and water outlet in indoor unit are used for connection to water circuit. Please request a licensed technician to install this water circuit.

- This water circuit must comply with all relevant European and national regulations, i.e. IEC/EN 61770.
- Be careful not to deform the piping to excessive force when doing piping connection job.
- Use Rp 1 ¼" nut for both water inlet and outlet connection and clean all pipings with tap water before connecting to the indoor unit.
- Cover the pipe end to prevent dirt and dust when inserting it through a wall.
- Choose proper sealer which can withstand the pressures and temperatures of the system.
- If an existing tank is to be connected to this indoor unit, ensure the pipes are clean before water pipe installation is carried out.
- Be sure to use two spanners to tighten the connection. Tighten the nuts with torque wrench: 117.6N•m.



- If non-brass metallic piping is used for installation, make sure to insulate the pipes to prevent galvanic corrosion.
- Make sure to insulate the water circuit pipes to prevent reduction of heating capacity.
- After installation, check the water leakage condition in connection area during test run.

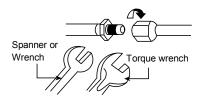


#### 

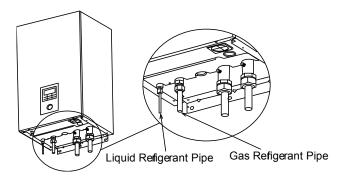
Do not over tighten, over tightening cause water leakage.

#### Refrigerant Pipe Installation

- Please make flare after inserting flare nut (located at joint portion of tube assembly) onto the copper pipe. (In case of using long piping)
- Do not use pipe wrench to open refrigerant piping. Flare nut may be broken and cause leakage. Use proper spanner or ring wrench.
- 3 Connect the piping:
  - Align the center of piping and sufficiently tighten the flare nut with fingers.
  - Be sure to use two spanners to tighten the connection.
    - Further tighten the flare nut with torque wrench in specified torque as stated in the table.



Piping size (Torque)					
Gas Liquid					
ø15.88 mm (5/8") [65 N•m]	Ø9.52 mm (3/8") [42 N•m]				



#### CAUTION

Do not over tighten, over tightening cause water leakage.

#### **CAUTION**

Please take extra precaution when open the control board cover and control board for indoor unit installation and servicing Failure to do so may cause injury.

#### **CUTTING AND FLARING THE PIPING**

- Please cut using pipe cutter and then remove the burrs
- 2. Remove the burrs by using reamer. If burrs is not removed, gas leakage may be caused. Turn the piping end down to avoid the metal powder entering the pipe.
- 3. Please make flare after inserting the flare nut onto the copper pipes.



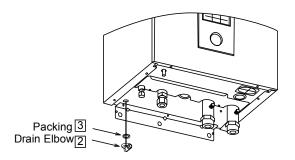


When properly flared, the internal surface of the flare will evenly shine and be of even thickness. Since the flare part comes into contact with the connections, carefully check the flare finish.

#### Drain Elbow and Hose Installation

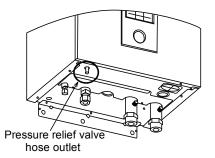
- Fix the drain elbow 2 and packing 3 to the bottom of indoor unit, as shown in below illustration.
- Use inner diameter 17 mm drain hose in the market.
- This hose must to be installed in a continuously downward direction and in a frost-free environment.
- Guides this hose's outlet to outdoor only.
- Do not insert this hose into sewage or drain pipe that may generate ammonia gas, sulfuric gas, etc.

- If necessary, use hose clamp to further tighten the hose at drain hose connector to prevent leakage.
- Water will drip from this hose, therefore the outlet of this hose must be installed in an area where the outlet cannot become blocked.



#### Pressure Relief Valve Drainage Pipework

- Connect a drain hose to the pressure relief valve hose outlet.
- This hose must to be installed in a continuously downward direction and in a frost-free environment.
- Guides this hose's outlet to outdoor only.
- Do not insert this hose into sewage hose or cleaning hose that may generate ammonia gas, sulfuric gas, etc.
- If necessary, use hose clamp to further tighten the hose at drain hose connector to prevent leakage.
- Water will drip from this hose, therefore the outlet of this hose must be installed in an area where the outlet cannot become blocked.



# Connect The Cable To The Indoor Unit

#### **↑** WARNING

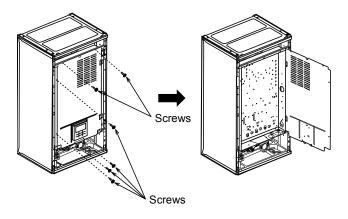
This section is for authorised and licensed electrician only. Work behind the Control Board Cover (6) secured by screws must only be carried out under supervision of qualified contractor, installation engineer or service person.

#### Open the Control Board Cover



Please follow the steps below to open control board cover. Before opening the control board cover of indoor unit, always switch off all power supply (i.e. indoor unit power supply, heater power supply and Tank Unit power supply).

- Remove the 6 mounting screws at the control board cover.
- Swing the control board cover to the right hand side.



# 11.1.5.2 Fixing of Power Supply Cord and Connecting Cable

- Connecting cable between Indoor Unit and Outdoor Unit shall be approved polychloroprene sheathed 4 × 1.5 mm<sup>2</sup> flexible cord, type designation 60245 IEC 57 or heavier cord.
  - Ensure the colour of wires of Outdoor Unit and the terminal no. are the same to the Indoor Unit respectively.
  - Earth wire shall be longer than other wires as shown in the figure for the electrical safety in case of the slipping out of the cord from the Holder (Clamper).
- 2. An isolating device must be connected to the power supply cable.
  - Isolating device (disconnecting means) should have minimum 3.0 mm contact gap.
  - Connect the approved polychloroprene sheathed power supply 1 cord and power supply 2 cord and type designation 60245 IEC 57 or heavier cord to the terminal board, and to the other end of the cord to isolating device (Disconnecting means). See below table for cable size requirement.

#### For model S\*C09\*3E8

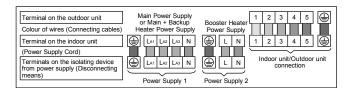
Power Supply Cord	Cable Size	Isolating Devices	Recommended RCD
1	5 × minimum 1.5 mm <sup>2</sup>	20A	30mA, 4P, type A
2	3 × minimum 1.5 mm <sup>2</sup>	15/16A	30mA, 2P, type AC

#### For model S\*C12/16\*9E8

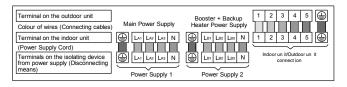
Power Supply Cord	Cable Size	Isolating Devices	Recommended RCD
1	5 × minimum 1.5 mm <sup>2</sup>	20A	30mA, 4P, type A
2	5 × minimum 1.5 mm <sup>2</sup>	20A	30mA, 4P, type AC

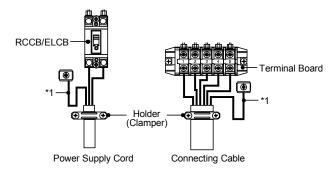
3. To avoid the cable and cord being damaged by sharp edges, the cable and cord must be passed through a bushing (located at the bottom of Control Board) before terminal board. The bushing must be used and must not be removed.

#### For model S\*C09\*3E8



#### For model S\*C12/16\*9E8

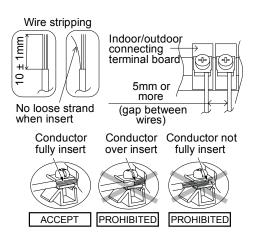




Terminal screw	Tightening torque cN•m {kgf•cm}			
M4	157~196 {16~20}			
M5	196~245 {20~25}			

<sup>\*1 -</sup> Earth wire must be longer than other cables for safety reasons

# 11.1.5.3 Wire Stripping and Connecting Requirement



#### **Connecting Requirement**

#### For S\*C09\*3E8

- The equipment's Power Supply 1 complies with IEC/EN 61000-3-2.
- The equipment's Power Supply 1 complies with IEC/EN 61000-3-3 and can be connected to current supply network.
- The equipment's Power Supply 2 complies with IEC/EN 61000-3-2.
- The equipment's Power Supply 2 complies with IEC/EN 61000-3-11 and shall be connected to suitable supply network, with the following maximum permissible system impedance  $Z_{\text{max}} = 0.426\Omega$  at the interface. Please liaise with supply authority to ensure that the Power Supply 2 is connected only to a supply of that impedance or less.

#### For S\*C12\*9E8/S\*C16\*9E8

- The equipment's Power Supply 1 complies with IEC/EN 61000-3-2.
- The equipment's Power Supply 1 complies with IEC/EN 61000-3-3 and can be connected to current supply network.
- The equipment's Power Supply 2 complies with IEC/EN 61000-3-2.
- The equipment's Power Supply 2 complies with IEC/EN 61000-3-3 and can be connected to current supply network.

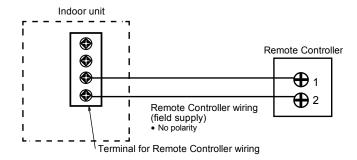
# Installation Of Remote Controller As Room Thermostat

 Remote Controller 3 mounted to the Indoor Unit can be moved to the room and serve as Room Thermostat.

#### Installation Location

- Install at the height of 1 to 1.5 m from the floor (Location where average room temperature can be detected).
- Install vertically against the wall.
- Avoid the following locations for installation.
  - By the window, etc. exposed to direct sunlight or direct air.
  - In the shadow or backside of objects deviated from the room airflow.
  - Location where condensation occurs (The Remote Controller is not moisture proof or drip proof.)
  - 4. Location near heat source.
  - 5. Uneven surface.
- Keep distance of 1 m or more from the TV, radio and PC. (Cause of fuzzy image or noise)

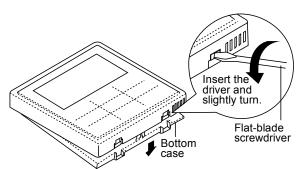
#### Remote Controller Wiring



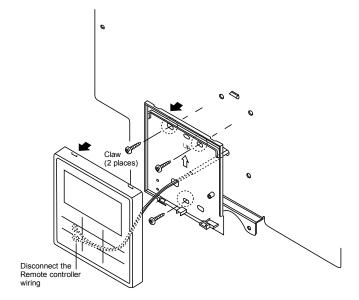
- Remote Controller cable shall be (2 × min 0.3 mm<sup>2</sup>), of double insulation PVC-sheathed or rubber sheathed cable. Total cable length shall be 50 m or less.
- Be careful not to connect cables to other terminals of Indoor Unit (e.g. power source wiring terminal).
   Malfunction may occur.
- Do not bundle together with the power source wiring or store in the same metal tube. Operation error may occur.

#### Remove The Remote Controller From Indoor Unit

1. Remove the top case from the bottom case.



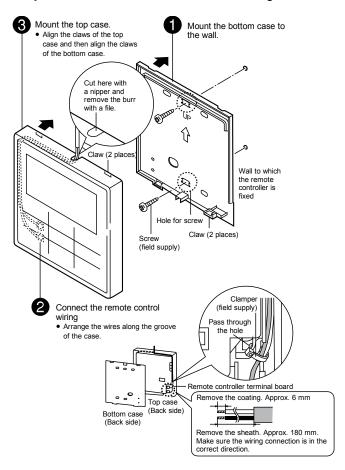
 Remove the wiring between Remote controller and Indoor Unit terminal. Remove the bottom case from the Control board cover by loosening the screws. (3 pieces)



# Mounting The Remote Controller

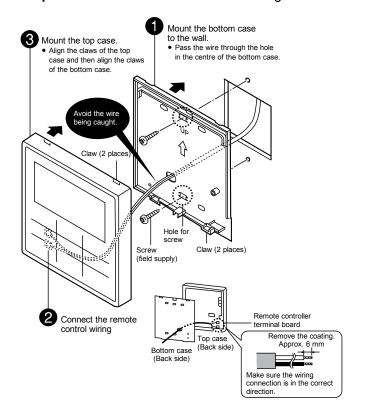
For exposed type

Preparation: Make 2 holes for screws using a driver.



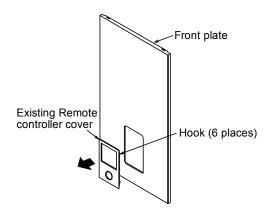
For embedded type

**Preparation:** Make 2 holes for screws using a driver.

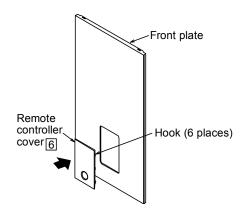


# Replace The Remote Controller Cover

- Replace the existing Remote controller cover with Remote controller cover 6 to close the hole left after remove the Remote controller.
- 1. Release the Remote controller cover's hooks from behind the front plate.

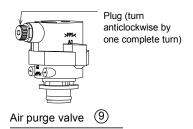


2. Press from front to fix the Remote controller cover 6 on the front plate.

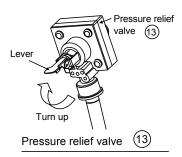


#### **Charging The Water**

- Make sure all the piping installations are properly done before carry out below steps.
- Turn the plug on the Air Purge Valve <sup>(9)</sup> outlet anticlockwise by one complete turn from fully closed position.



2. Set the Pressure Relief Valve (13) level "DOWN".



- Start filling water (with pressure more than 0.1 MPa (1 bar)) to the Indoor Unit via water inlet.
   Stop filling water if the free water flow through Pressure Relief Valve drain hose.
- 4. Turn ON the power supply and make sure Water Pump (6) is running.
- 5. Check and make sure no water leaking at the tube connecting points.

#### Reconfirmation

#### ♠ WARNING

Be sure to switch off all power supply before performing each of the below checkings. Before obtaining access to terminals, all supply circuits must be disconnected.

#### Check Water Pressure

\*(0.1 MPa = 1 bar)

Water pressure should not lower than 0.05 MPa (with inspects the Water Pressure Gauge (4)). If necessary add tap water into Tank Unit. Refer to Tank unit installation instruction for details on how to add water.

#### Check Pressure Relief Valve 13

- If you do not hear a clacking sound (due to water drainage), contact your local authorized dealer.
- Push down the lever after finish checking.
- In case the water keeps drained out from the unit, switch off the system, and then contact your local authorized dealer.

#### Check RCCB/ELCB

Ensure the RCCB/ELCB set to "ON" condition before check RCCB/ ELCB.

Turn on the power supply to the Indoor Unit. This testing could only be done when power is supplied to the Indoor Unit.

#### **⚠** WARNING

Be careful not to touch parts other than RCCB/ELCB test button when the power is supplied to Indoor Unit. Else, electrical shock may happen. Before obtaining access to terminals, all supply circuits must be disconnected.

 Push the "TEST" button on the RCCB/ELCB. The lever would turn down and indicate "0", if it functions normal.

- Contact authorized dealer if the RCCB/ELCB malfunction.
- Turn off the power supply to the Indoor Unit.
- If RCCB/ELCB functions normal, set the lever to "ON" again after testing finish.

This product contains fluorinated greenhouse gasses. Refrigerant type: R410A (GWP=2088)

Amount: For SXC09\*3E8/SXC12\*9E8 2.85 kg (5.9508

ton CO2 equivalent)

For SXC16\*9E8 2.90 kg (6.0552 ton CO2

equivalent)

For SDC09\*3E8/SDC12\*9E8/SDC16\*9E8

2.55kg (5.3244 ton CO<sub>2</sub> equivalent)

(The amount do not include the additional refrigerant when refrigerating piping length extended. Please refer to adhered label on outdoor unit for exact amount of refrigerant used and actual tonnes of CO<sub>2</sub> equivalent.)

#### Test Run

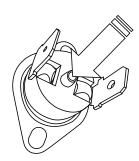
- 1. Fill up the Tank Unit with water. For details refer to Tank Unit installation instruction and operation instruction.
- 2. Set ON to the Indoor Unit and RCCB/ELCB. Then, for control panel operation please refers to air-to-water heatpump operation instruction.
- 3. For normal operation, pressure gauge (1) reading should be in between 0.05 MPa and 0.3 MPa.
- 4. After test run, please clean the Water Filter Set 15. Reinstall it after finish cleaning.

#### Reset Overload Protector 11



Overload Protector ① serves the safety purpose to prevent the water over heating. When the Overload Protector ① trip at high water temperature, take below steps to reset it.

- 1. Take out the cover.
- 2. Use a test pen to push the centre button gently in order to reset the Overload Protector ①.
- 3. Fix the cover to the original fixing condition.

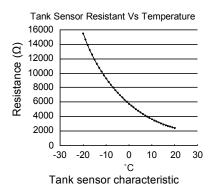


Use test pen to push this button for reset Overload protector (11).

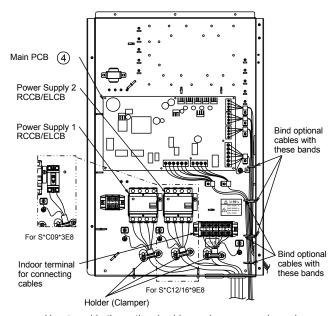
#### **How To Fix Cable**

# Connecting with external device (optional)

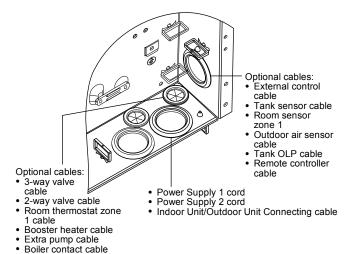
- All connections shall follow to the local national wiring standard.
- It is strongly recommended to use manufacturerrecommended parts and accessories for installation.
- For connection to main PCB 4.
- Two-way valve shall be spring and electronic type, refer to "Field Supply Accessories" table for details. Valve cable shall be (3 × min 1.5 mm²), of type designation 60245 IEC 57 or heavier, or similarly double insulation sheathed cable.
  - \* note: Two-way Valve shall be CE marking compliance component.
    - Maximum load for the valve is 9.8VA.
- Three-way valve shall be spring and electronic type. Valve cable shall be (3 × min 1.5 mm²), of type designation 60245 IEC 57 or heavier, or similarly double insulation sheathed cable.
  - \* note: Shall be CE marking compliance component.
    - It shall be directed to heating mode when it is OFF.
    - Maximum load for the valve is 9.8VA.
- Room thermostat cable must be (4 or 3 × min 0.5 mm<sup>2</sup>), of type designation 60245 IEC 57 or heavier cord, or similarly double insulation sheathed cable.
- Maximum output power of booster heater shall be ≤ 3 kW. Booster heater cable must be (3 × min 1.5 mm²), of type designation 60245 IEC 57 or heavier.
- 5. Extra pump cable shall be (2 × min 1.5 mm²), of type designation 60245 IEC 57 or heavier.
- 6. Boiler contact cable shall be (2 × min 0.5 mm²), of type designation 60245 IEC 57 or heavier.
- External control shall be connected to 1-pole switch with min 3.0 mm contact gap. Its cable must be (2 × min 0.5 mm²), double insulation layer of PVC-sheathed or rubber-sheathed cable.
  - \* note: Switch used shall be CE compliance component.
    - Maximum operating current shall be less than 3A<sub>rms</sub>.
- Tank sensor shall be resistance type, please refer to Graph 7.1 for the characteristic and details of sensor. Its cable shall be (2 × min 0.3 mm²), double insulation layer (with insulation strength of min 30V) of PVC-sheathed or rubber-sheathed cable.



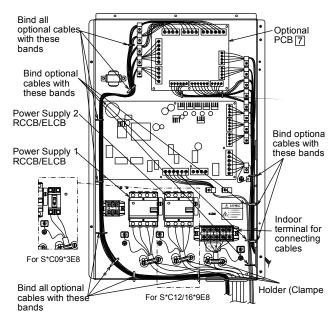
- Room sensor zone 1 cable shall be (2 × min 0.3 mm²) double insulation layer of PVC-sheathed or rubber-sheathed.
- Outdoor air sensor cable shall be (2 × min 0.3 mm²) double insulation layer of PVC-sheathed or rubber-sheathed.
- 11. Tank OLP cable must be (2 × min 0.5 mm²), double insulation layer of PVC-sheathed or rubber-sheathed cable.



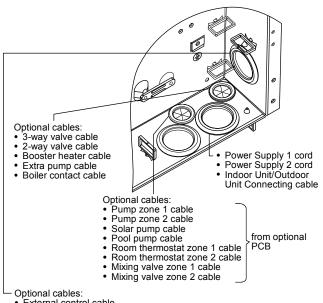
How to guide the optional cables and power supply cord (view without internal wiring)



- For connection to optional PCB 7
- By connecting optional PCB, 2 Zone temperature control can be achieved. Please connect mixing valves, water pumps and thermistors in zone 1 and zone 2 to each terminals in optional PCB. Temperature of each zone can be controlled independently by remote controller.
- Pump zone 1 and zone 2 cable shall be (2 × min 1.5 mm<sup>2</sup>), of type designation 60245 IEC 57 or heavier.
- Solar pump cable shall be (2 × min 1.5 mm<sup>2</sup>), of 3. type designation 60245 IEC 57 or heavier.
- Pool pump cable shall be (2 × min 1.5 mm<sup>2</sup>), of type designation 60245 IEC 57 or heavier.
- Room thermostat zone 1 and zone 2 cable shall be  $(4 \times min 0.5 mm^2)$ , of type designation 60245 IEC 57 or heavier.
- Mixing valve zone 1 and zone 2 cable shall be (3 × min 1.5 mm<sup>2</sup>), of type designation 60245 IEC 57 or heavier.
- 7. Room sensor zone 1 and zone 2 cable shall be (2 × min 0.3 mm<sup>2</sup>), double insulation layer (with insulation strength of minimum 30V) of PVCsheathed or rubber-sheathed cable.
- 8. Buffer tank sensor, pool water sensor and solar sensor cable shall be (2 × min 0.3 mm<sup>2</sup>), double insulation layer (with insulation strength of minimum 30V) of PVC-sheathed or rubbersheathed cable.
- 9. Water sensor zone 1 and zone 2 cable shall be (2 × min 0.3 mm<sup>2</sup>), double insulation layer of PVCsheathed or rubber-sheathed cable.
- 10. Demand signal cable shall be (2 × min 0.3 mm<sup>2</sup>), double insulation layer of PVC-sheathed or rubber-sheathed cable.
- 11. SG signal cable shall be (3 × min 0.3 mm<sup>2</sup>), double insulation layer of PVC-sheathed or rubber-sheathed cable.
- 12. Heat/Cool switch cable shall be (2 × min 0.3 mm<sup>2</sup>). double insulation layer of PVC-sheathed or rubber-sheathed cable.
- 13. External compressor switch cable shall be (2 × min 0.3 mm<sup>2</sup>), double insulation layer of PVCsheathed or rubber-sheathed cable.



How to guide the optional cables and power supply cord (view without internal wiring)



- External control cable Tank sensor cable
- Outdoor air sensor cable Tank OLP cable
- Remote controller cable
- Room sensor zone 1 cable Room sensor zone 2 cable
- Buffer tank sensor cable
- Pool sensor cable
- Water sensor zone 1 cable Water sensor zone 2 cable
- Demand signal cable
- Solar sensor cable SG signal cable
- Heat/Cool switch cable
- External Compressor switch cable

Terminal screw on PCB	Maximum tightening torque cN•m {kgf•cm}				
M3	50 {5.1}				
M4	120 {12.24}				

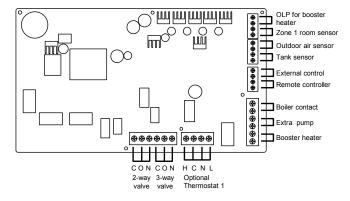
from optional PCB

#### **Connecting Cables Length**

When connecting cables between Indoor Unit and external devices, the length of the said cables must not exceed the maximum length as shown in the table.

External device	Maximum cables length (m)				
Two-way valve	50				
Three-way valve	50				
Mixing valve	50				
Room thermostat	50				
Booster heater	50				
Extra pump	50				
Solar pump	50				
Pool pump	50				
Pump	50				
Boiler contact	50				
External control	50				
Tank sensor	30				
Room sensor	30				
Outdoor air sensor	30				
Tank OLP	30				
Buffer tank sensor	30				
Pool water sensor	30				
Solar sensor	30				
Water sensor	30				
Demand signal	50				
SG signal	50				
Heat/Cool switch	50				
External compressor switch	50				

#### Connection of the main PCB



#### Signal inputs

Optional Thermostat	L N =AC230V, Heat, Cool=Thermostat heat, Cool terminal * It does not function when using the optional PCB	
OLP for booster heater	Dry contact Vcc-Bit1, Vcc-Bit2 open/short (System setup necessary) It is connected to the safety device (OLP) of DHW tank.	
External control	Dry contact Open=not operate, Short=operate (System setup necessary) Able to turn ON/OFF the operation by external switch	
Remote controller	Connected (Please use 2 cores wire for relocation and extension. Total cable length shall be 50m or less.)	

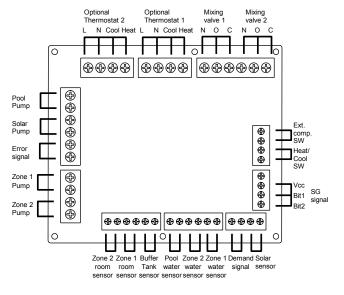
#### Outputs

3-way valve	AC230V N=Neutral Open, Close=direction (For circuit switching when connected to DHW tank)	
2-way valve	AC230V N=Neutral Open, Close (Prevent water circuit pass through during cooling mode)	
Extra pump	AC230V (Used when indoor unit pump capacity is insufficient)	
Booster heater	AC230V (Used when using booster heater in DHW tank)	
Boiler contact	Dry contact (System setup necessary)	

#### Thermistor inputs

Zone 1 room sensor	PAW-A2W-TSRT * It does not work when using the optional PCB
Outdoor air sensor	AW-A2W-TSOD (Total cable length shall be 30m or less)
Tank sensor	Please use Panasonic specified part

# Connection of Optional PCB (CZ-NS4P)



#### Signal inputs

Optional Thermostat	L N =AC230V, Heat, Cool=Thermostat heat, Cool terminal
SG signal	Dry contact Vcc-Bit1, Vcc-Bit2 open/short (System setup necessary) Switching SW (Please connect to the 2 contacts controller)
Heat/Cool SW	Dry contact Open=Heat, Short=Cool (System setup necessary)
External comp. SW	Dry contact Open=Comp.ON, Short=Comp.OFF (System setup necessary)
Demand signal	DC 0~10V (System setup necessary) Please connect to the DC 0~10V controller.

#### Outputs

Mixing valve	AC230V N=Neutral Open, Close=mixture direction Operating time: 30s~120s		
Pool pump	AC230V		
Solar pump	AC230V		
Zone pump	AC230V		

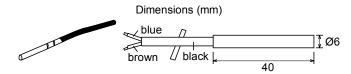
#### Thermistor inputs

Zone room sensor	PAW-A2W-TSRT
Buffer tank sensor	PAW-A2W-TSBU
Pool water sensor	PAW-A2W-TSHC
Zone water sensor	PAW-A2W-TSHC
Solar sensor	PAW-A2W-TSSO

#### Recommended External Device Specification

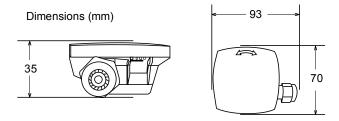
- This section explains about the external devices (optional) recommended by Panasonic. Please always ensure to use the correct external device during system installation.
- For optional sensor.
- Buffer tank sensor: PAW-A2W-TSBU
   Use for measurement of the buffer tank
   temperature.

Insert the sensor into the sensor pocket and paste it on the buffer tank surface.

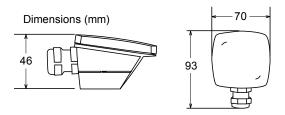


Zone water sensor: PAW-A2W- TSHC Use to detect the water temperature of the control zone.

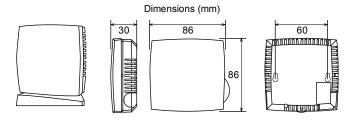
Mount it on the water piping by using the stainless steel metal strap and contact paste (both are included).



3. Outdoor sensor: PAW-A2W-TSOD If the installation location of the outdoor unit is exposed to direct sunlight, the outdoor air temperature sensor will be unable to measure the actual outdoor ambient temperature correctly. In this case, optional outdoor temperature sensor can be fixed at a suitable location to more accurately measure ambient temperature.

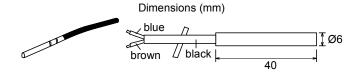


 Room sensor: PAW-A2W- TSRT Install the room temperature sensor to the room which requires room temperature control.



Solar sensor: PAW-A2W-TSSO
 Use for measurement of the solar panel temperature.

Insert the sensor into the sensor pocket and paste it on the solar panel surface.

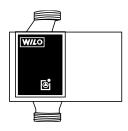


6. Please refer to the table below for sensor characteristic of the sensors mentioned above.

Temperature (°C)	Resistance (kΩ)			
30	5.326			
25	6.523			
20	8.044			
15	9.980			
10	12.443			
5	15.604			
0	19.70			
-5	25.05 32.10			
-10				
-15	41.45			
-20	53.92			
-25	70.53			
-30	93.05			
-35	124.24			
-40	167.82			

Temperature (°C)	Resistance (kΩ)			
150	0.147			
140	0.186			
130	0.236			
120	0.302			
110	0.390			
100	0.511			
90	0.686			
80	0.932			
70	1.279			
65	1.504			
60	1.777			
55	2.106			
50	2.508			
45	3.003			
40	3.615			
35	4.375			

For optional pump.
 Power supply: AC230V/50Hz, <500W</li>
 Recommended part: Yonos 25/6: made by Wilo



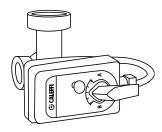
For optional mixing valve.

Power supply: AC230V/50Hz (input open/output

close)

Operating time: 30s~120s

Recommended part: 167032: made by Caleffi



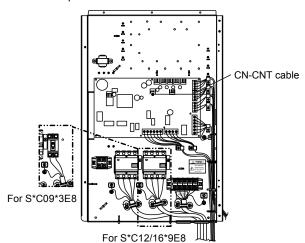
#### **⚠** WARNING

This section is for authorized and licensed electrician/water system installer only. Work behind the front plate secured by screws must only be carried out under supervision of qualified contractor, installation engineer or service person.

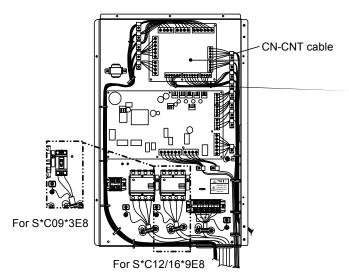
# Network Adaptor 8 Installation (Optional)

- Open the Control Board Cover 6, then connect the cable included with this adaptor to the CN-CNT connector on the printed circuit board.
- Pull the cable out of the Indoor Unit so that there is no pinching.
- If an optional PCB has been install in the Indoor Unit, connect the CN-CNT connector to Optional PCB .

Connection examples: H series

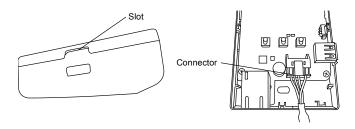


Without Optional PCB

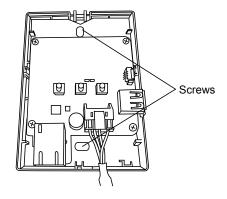


With Optional PCB

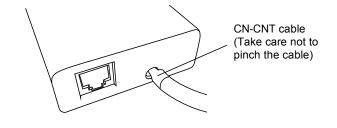
 Insert a flat head screwdriver into the slot on the top of the adaptor and remove the cover.
 Connect the other end of the CN-CNT cable connector to the connector inside the adaptor.



3. On the wall near the Indoor Unit, attach the adaptor by screwing screws through the holes in the back cover.



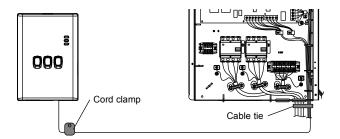
4. Pull the CN-CNT cable through the hole in the bottom of the adaptor and re-attach the front cover to the back cover.



# 5. Use the included cord clamp to fix the CN-CNT cable to the wall.

Pull the cable around as shown in the diagram so that external forces cannot act on the connector in the adaptor.

Furthermore, on the Indoor Unit end, use the included cable tie to fix the cables together.



#### **Outdoor Unit**

#### **Select the Best Location**

- If an awning is built over the unit to prevent direct sunlight or rain, be careful that heat radiation from the condenser is not obstructed.
- Avoid installations in areas where the ambient temperature may drop below -20°C for UD models and -28°C for UX models.
- Keep the spaces indicated by arrows from wall, ceiling, fence or other obstacles.
- Do not place any obstacles which may cause a short circuit of the discharged air.
- If outdoor unit installed near sea, region with high content of sulphur or oily location (e.g. machinary oil, etc), it lifespan maybe shorten.
- When installing the product in a place where it will be affected by typhoon or strong wind such as wind blowing between buildings, including the rooftop of a building and a place where there is no building in surroundings, fix the product with an overturn prevention wire, etc. (Overturn prevention fitting model number: K-KYZP15C)



• If piping length is over 10 m, additional refrigerant should be added as shown in the table.

	Pipin		Rated Le	ength (m)	Max.	Min. Piping	Max. Piping	Additional
Model	Gas	Liquid	For Heat Pump Indoor Unit	For Hydromodule + Tank	Elevation	Length (m)	Length (m)	Refrigerant (g/m)
UX09*E5*, UX12*E5*, UD12*E5*, UD16*E5*, UX09*E8*, UX12*E8*, UX16*E8*, UD09*E8*, UD12*E8*, UD16*E8*	ø15.88 mm (5/8")	Ø9.52 mm (3/8")	7	5	20	3	30	50

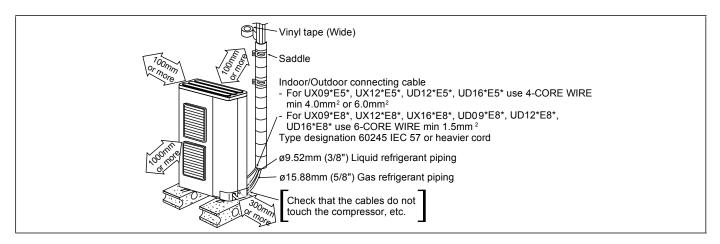
#### Example:

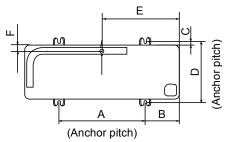
If piping length is 30 m, the quantity of additional refrigerant should be 1000g. [(30-10)m × 50 g/m = 1000g] GWP (R410A) = 2088

#### Install The Outdoor Unit

#### Installation Diagram

- It is advisable to avoid more than 2 blockage directions. For better ventilation & multiple-outdoor installation, please consult authorized dealer/specialist.
- This illustration is for explanation purposes only.





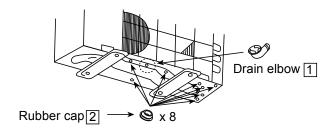
Model	Α	В	С	D	Е	F
UX09*E5*,UX12*E5*, UD12*E5*,UD16*E5*, UX09*E8*,UX12*E8*, UX16*E8*,UD09*E8*, UD12*E8*,UD16*E8*	620	140	15	355	450	44

(Unit: mm)

- After selecting the best location, start installation according to Installation Diagram.
- 1. Fix the unit on concrete or rigid frame firmly and horizontally by bolt nut (ø10 mm).
- 2. When installing at roof, please consider strong wind and earthquake. Please fasten the installation stand firmly with bolt or nails.

#### Disposal of Outdoor Unit Drain Water

- When a Drain elbow 1 is used, please ensure to follow below:
  - the unit should be placed on a stand which is taller than 50 mm.
  - cover the  $\emptyset$ 20 mm holes with Rubber cap  $\boxed{2}$  (refer to illustration below).
  - use a tray (field supply) when necessary to dispose the outdoor unit drain water.
- If the unit is used in an area where temperature falls below 0°C for 2 or 3 consecutive days, it is recommended not to use the Drain elbow 1 and Rubber cap 2, for the drain water freezes and the fan will not rotate.



#### **Connecting The Piping**

<u></u> CAUTION
Do not over tighten, over tightening cause gas leakage.

Model	Piping size (Torque)				
iviodei	Gas	Liquid			
UX09*E5*, UX12*E5*, UD12*E5*, UD16*E5*, UX09*E8*, UX12*E8*, UX16*E8*, UD09*E8*, UD12*E8*, UD16*E8*	ø15.88 mm (5/8") [65 N•m]	Ø9.52 mm (3/8") [42 N•m]			

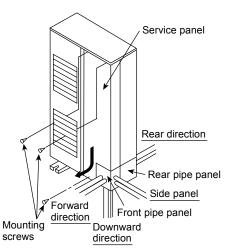
#### Connecting the Piping to Outdoor Unit

Decide piping length and then cut by using pipe cutter. Remove burrs from cut edge. Make flare after inserting the flare nut (locate at valve) onto the copper pipe. Align center of piping to valves and then tighten with torque wrench to the specified torque as stated in the table.

Local pipes can project in any of four directions.

- Make holes in the pipe panels for the pipes to pass through.
- Be sure to install the pipe panels to prevent rain from getting inside the outdoor unit. [Removing the service panel].
  - 1. Remove the three mounting screws.
  - 2. Slide the service panel downward to release the pawls.

After this, pull the service panel toward you to remove it.



Close the tube joining area with putty heat insulator (local supply) without any gap as shown in right figure. (To prevent insects or small animal entering.)



Putty or Heat insulator (local supply)

#### **CUTTING AND FLARING THE PIPING**

- 1. Please cut using pipe cutter and then remove the burrs.
- 2. Remove the burrs by using reamer. If burrs is not removed, gas leakage may be caused. Turn the piping end down to avoid the metal powder entering the pipe.
- 3. Please make flare after inserting the flare nut onto the copper pipes.

3. To flare



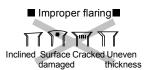
1. To cut





Core Copper pipe

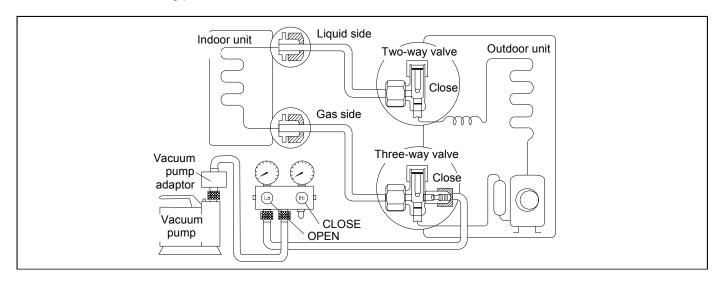
0 - 0.5 mm



When properly flared, the internal surface of the flare will evenly shine and be of even thickness. Since the flare part comes into contact with the connections, carefully check the flare finish.

#### **Evacuation Of The Equipment**

WHEN INSTALLING AN AIR-TO-WATER HEAT PUMP, BE SURE TO EVACUATE THE AIR INSIDE THE UNIT AND PIPES in the following procedure.



- 1 Connect a charging hose with a push pin to the Low side of a charging set and the service port of the 3-way valve.
  - Be sure to connect the end of the charging hose with the push pin to the service port.
- 2 Connect the center hose of the charging set to a vacuum pump with check valve, or vacuum pump and vacuum pump adaptor.
- Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from 0 cmHg (0 MPa) to –76 cmHg (–0.1 MPa). Then evacuate the air approximately ten minutes.
- 4 Close the Low side valve of the charging set and turn off the vacuum pump. Make sure that the needle in the gauge does not move after approximately five minutes.
  Note: BE SURE TO FOLLOW THIS PROCEDURE IN ORDER TO AVOID REFRIGERANT GAS LEAKAGE.
- Disconnect the charging hose from the vacuum pump and from the service port of the 3-way valve.
- 6 Tighten the service port caps of the 3-way valve at a torque of 18 N·m with a torque wrench.
- Remove the valve caps of both of the 2-way valve and 3-way valve. Position both of the valves to "OPEN" using a hexagonal wrench (4 mm).
- 8 Mount valve caps onto the 2-way valve and the 3-way valve.
  - Be sure to check for gas leakage.

#### / CAUTION

If gauge needle does not move from 0 cmHg (0 MPa) to –76 cmHg (–0.1 MPa), in step (3) above take the following measure:

- If the leak stops when the piping connections are tightened further, continue working from step 3.
- If the leak does not stop when the connections are retightened, repair the location of leak.
- Do not release refrigerant during piping work for installation and reinstallation. Take care of the liquid refrigerant, it may cause frostbite.

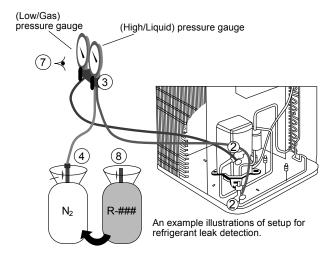
#### Air-Tightness Test on the Refrigerating System

Before system charged with refrigerant and before the refrigerating system in put into operation, below site test procedure and acceptance criteria shall be verified by the certified technicians, and/or the installer:-

Step 1: Pressure test for refrigerant leak detection:

- 1. Steps for pressure test, in accordance to ISO 5149.
- 2. Evacuate the system from refrigerant before the leak test, attach the gauge manifold set correctly and tightly. Charging hose of Low side connect to Gas side. (Charging hose of High side connect to Liquid side if applicable.)
- 3. Adjust the knob on the service valves, and regulator on the gauge set, so that test gas can be inserted through the centre manifold of the gauge set.
- 4. Insert Nitrogen gas into the system through the centre manifold and wait until the pressure within the system to reach about 1MPa (10 BarG) wait for a few hours and monitor the pressure reading on the gauges.
- 5. Please note that the system's pressure may rise slightly if the test is carried out on mid day, due to temperature rise. The inverse may happen when there is temperature drop at night. However, this variation will be minimal.
- 6. Waiting time depends on the size of the system. Larger systems may require 12 hours of waiting time. Leak detection within smaller system can be achieved in 4 hours.
- 7. Check if there is a constant pressure drop. Move to next step "Step 2: Refrigerant leak detection..." if there is any pressure drop. Otherwise, release the Nitrogen gas and, move to "Step 3: Vacuum test".

8. Next, insert a small amount of same refrigerant into the system through the centre hose, until the pressure reaches about 1MPa (10 BarG).



Step 2: Refrigerant leak detection through Electronic halogen leak detector and/or ultrasonic leak detector:

- 1. Use any one of below detector to check leaking.
  - Electronic halogen leak detector.
    - Switch on the unit.
    - Cover the test area from direct draft.
    - Pass the detection probe near test area and wait for audible and visible signals.
  - Ultrasonic Leak Detector
    - Make sure the area is guiet.
    - Switch on the ultrasonic leak detector.
    - Move the probe along your air conditioning system to test for leaks, and mark for repair.
- 2. Any leak detected at this level shall be repaired and retested, starting from "Step 1: Pressure test".

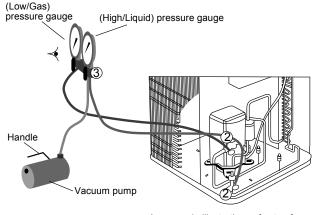
#### NOTE:

- Always recover the refrigerant and Nitrogen gas into recovery cylinder after completion of a test.
- You must use the detection equipment with Detectable Leak Rate of 10-6 Pa.m₃/s or better.
- Do not use refrigerant as test medium for system with total refrigerant charge more than 5kg.
- Test shall be performed with dry Nitrogen or another non-flammable, non-reactive, dried gas. Oxygen, air or mixtures containing them shall not be used.

#### Step 3: Vacuum test:

- 1. Perform Vacuum test to check leak / moisture if present.
- 2. Refer to section "EVACUATION OF THE EQUIPMENT" to vacuum gas out of the air conditioning system.
- Wait for a few hours, depending on the size of the refrigerating system and monitor the pressure rise.
   If the pressure rises until 1 bar absolute, then there is leak.
   If the pressure rises, but it is lower than 1 bar absolute, then moisture is present.

Next, remove the moisture, or repair, and redo the refrigerant leak testing, starting from "Step 1: Pressure test".



An example illustrations of setup for refrigerant leak detection.

#### **Connect The Cable To The Outdoor Unit**

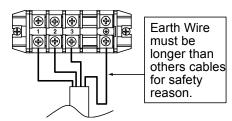
(FOR DETAIL REFER TO WIRING DIAGRAM AT UNIT)

- 1. Remove the control board cover from the unit by loosening the screw.
- 2. Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed flexible cable (see below table), type designation 60245 IEC 57 or heavier cable.
- 3. Secure the cable onto the control board with the holder (clamper).
- 4. Attach the control board cover back to the original position with screw.



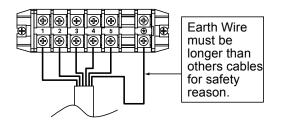
Models	Flexible cable specification
UX09*E5*, UX12*E5*, UD12*E5*, UD16*E5*	4 × min 4.0 mm <sup>2</sup> or 6.0 mm <sup>2</sup>

Terminals on the indoor unit	1	2	3	
Colour of wires				
Terminals on the outdoor unit	1	2	3	



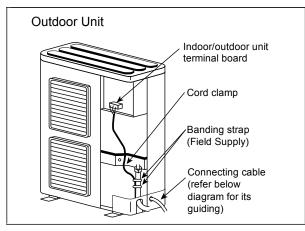
Models	Flexible cable specification
UX09*E8*, UX12*E8*, UX16*E8*, UD09*E8*, UD12*E8*, UD16*E8*	6 × min 1.5 mm²

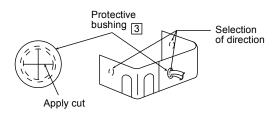
Terminals on the indoor unit	1	2	3	4	5	
Colour of wires						
Terminals on the outdoor unit	1	2	3	4	5	



#### **⚠** CAUTION

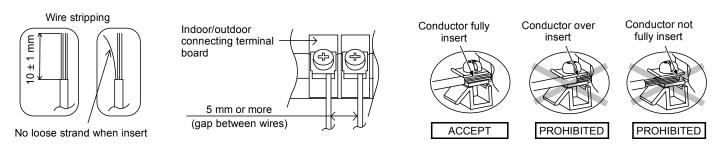
- For three phase model never operate the unit by pressing the electromagnetic switch.
- Never correct the phase by switching over any of the wires inside the unit.
- Select required direction and apply protective bushing provided in accessories to protect cables from sharp edges.
- Once all wiring work has been completed, tie the cable and cord together with the binding strap so that they do not touch other parts such as the
  compressor and bare copper pipes.





DETAIL OF CONNECTING CABLE GUIDING

#### WIRE STRIPPING AND CONNECTING REQUIREMENT



#### **Pipe Insulation**

- 1. Please carry out insulation at pipe connection portion as mentioned in Indoor/Outdoor Unit Installation Diagram. Please wrap the insulated piping end to prevent water from going inside the piping.
- 2. If drain hose or connecting piping is in the room (where dew may form), please increase the insulation by using POLY-E FOAM with thickness 6 mm or above.

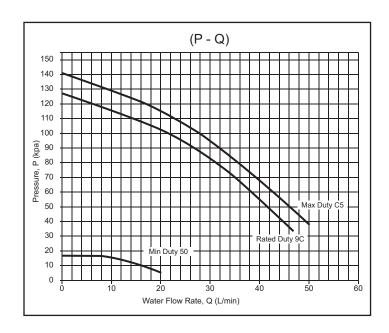
#### Maximum pump speed setting on remote control

• Standard pump speed is automatically controlled to get the designed water temperature different between water inlet and outlet (ΔT). Instead of setting the standard pump speed, maximum pump speed is manually adjusted by the installer according to water circuit pressure drop.

However, the following sequences do not follow maximum pump duty setting by remote control.

- Pump down mode
- Air purge mode
- Normal deice
- 1) P-Q graph for different pump HEX duty

#### WH-SDC16H9E8



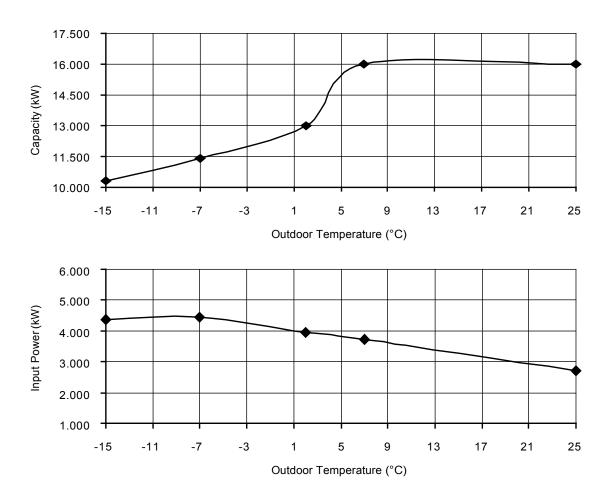
#### WH-SDC16H9E8 WH-UD16HE8

#### **Heating Characteristics at Different Outdoor Air Temperature**

Condition

Outdoor air temperature: 7°C (DBT), 6°C (WBT)

Indoor water inlet temperature : 30°C Indoor water outlet temperature : 35°C

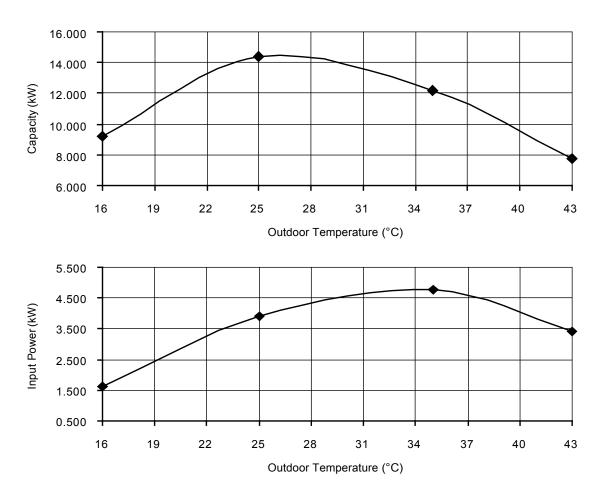


#### **Cooling Characteristics at Different Outdoor Air Temperature**

Condition

Outdoor air temperature : 35°C (DBT), -°C (WBT)

Indoor water inlet temperature : 12°C Indoor water outlet temperature : 7°C

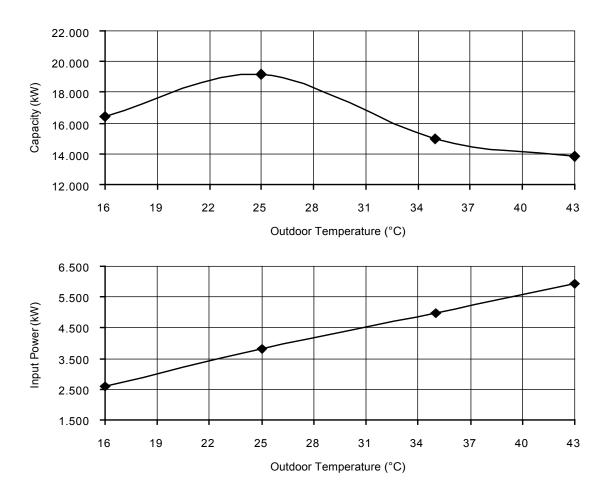


#### **Cooling Characteristics at Different Outdoor Air Temperature**

Condition

Outdoor air temperature : 35°C (DBT), -°C (WBT)

Indoor water inlet temperature : 19°C Indoor water outlet temperature : 14°C

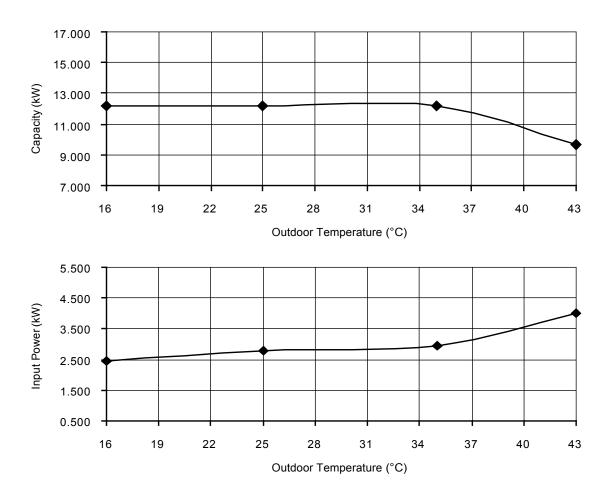


#### **Cooling Characteristics at Different Outdoor Air Temperature**

Condition

Outdoor air temperature : 35°C (DBT), -°C (WBT)

Indoor water inlet temperature : 23°C Indoor water outlet temperature : 18°C

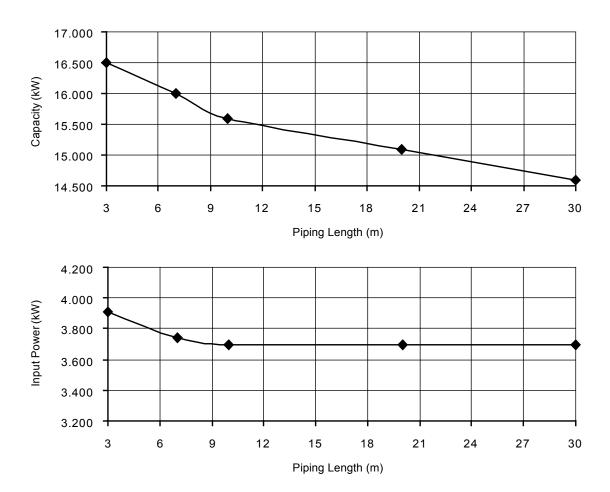


### **Heating Characteristics at Different Piping Length**

Condition

Outdoor air temperature : 7°C (DBT), 6°C (WBT)

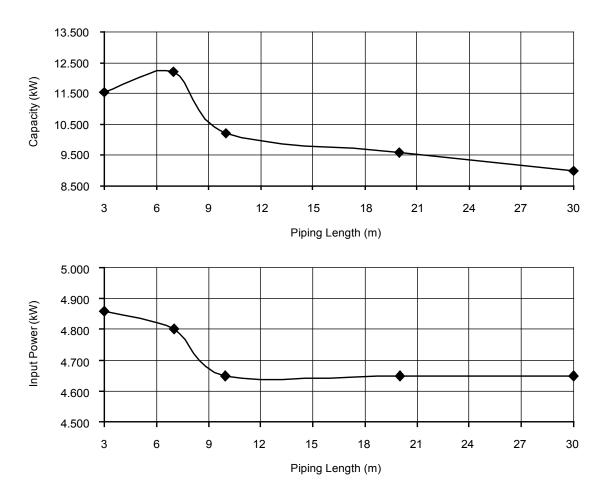
Indoor water inlet temperature : 30°C Indoor water outlet temperature : 35°C



# **Cooling Characteristics at Different Piping Length**Condition

Outdoor air temperature : 35°C (DBT), -°C (WBT)

Indoor water inlet temperature: 12°C Indoor water outlet temperature: 7°C



# Heating Capacity Table

### WH-SDC16H9E8 WH-UD16HE8

Water Out (°C)	3	0	3	5	4	0	4	5	5	0	5	5
Outdoor Air (°C)	Capacity (W)	Input Power (W)										
-15	10600	4090	10300	4380	10000	4670	9700	4960	8800	4940	7900	4910
-7	11900	4030	11400	4430	10800	4830	10300	5220	9600	5090	9000	4950
2	13500	3740	13000	3960	12400	4180	11900	4400	10800	4460	9800	4510
7	16000	3210	16000	3740	16000	4270	16000	4800	15200	5110	14500	5410
25	16000	2310	16000	2690	16000	3070	16000	3450	16000	3670	15900	3890

# **Cooling Capacity Table**

### WH-SDC16H9E8 WH-UD16HE8

Water In (°C)	1	2	1	9	3	
Water Out (°C)	-	7	14 18			8
Outdoor Air (°C)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)	Capacity (W)	Input Power (W)
16	9200	1620	16400	2580	12200	2450
25	14400	3920	19200	3830	12200	2790
35	12200	4760	15000	4980	12200	2960
43	7750	3400	13800	5950	9700	4000